



NOTES:

ADHESIVE SEALANT (GE RTV-108) IS USED TO ATTACH THE O- RING TO THE QUARTZ WINDOW, THE WINDOW IS NOT ADHERED TO THE BUSHING.

THE BUSHING IS THREADED INTO THE UNION AND TORQUED TO 30 IN/LBS ± 3 IN LBS.

MATERIALS:

UNION: 6061-T6 ALUMINUM
60-1199-1 FINISH: BLUE ANODIZED
60-1199-2 FINISH: RED ANODIZED

BUSHING: 6061-T6 ALUMINUM

WINDOW: QUARTZ

O-RING: SILICONE RUBBER

TITLE: SEALING UNION WITH QUARTZ WINDOW
P/N 60-1199-1 (1" NPT)
P/N 60-1199-2 (1" BSP)

FIREYE INC.
3 Manchester Road
Derry, NH 03038 USA
Tel: (603) 432-4100 Fax: (603) 432-1570

DWG NO. 133-744 REV. 1