## **Industrial Pressure Switches**

### and Vacuum Switches

Catalog 9012CT9701R04/09

2009

9012G, 9016G, and XMLA, B, C, D





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Dimensions	

	Type of installation	Control circuits	ntrol circuits						
Applications	Media controlled	Air, water, hydraulic oils, corrosive fluids, viscous products							
, ipplications	Type of operation	Fixed differential: Detection of a single threshold	Regulation between	Dual-stage switches: Fixed differential, detection at each threshold					









Fluid characteristics	Air, fresh water, sea water, corrosive fluids, viscous products, up to 320 °F (160 °C) depending on model					
Size (pressure range)	-1 to 500 bar (-14.5 to 725	0 psi)				
Dimensions of case (mm) width x height x depth	35 x 68 x 75 46 x 68 x 85 35 x 68 x 75					
Type of contacts	1 C/O single-pole, snap act	C/O single-pole, snap action  2 C/O single-pole, simultaneous, snap action  1 C/O si				
Degree of protection	IP 66 with terminal connect IP 65 with plug-in connecto		IP 66 with terminal connections	IP 66 with terminal connections IP 65 with plug-in connector		
Agency listings	UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEPRO					
Electrical connection	Screw terminals: 1 tapped of Connector: DIN 43650, M1	entry: 1/2 NPT; M20 x 1.5 m 2	m for ISO conduit/cable; or P	G 13.5 conduit/cable entry		
Pressure connection	G 1/4 (BSP female) G 1-1/4" (BSP female) for v	iscous products				
Catalog number	XMLA	XMLB	XMLC	XMLD		
Pages	pages 10-78					
Other versions	For electromechanical pres sales office.	sure and vacuum switches v	with alternative tapped cable	or fluid entries, consult your local		

## Industrial Pressure Switches 9012G Pressure and 9016G Vacuum Switches

	Type of Fixed differential:  Detection of a		Power circuits				
Applications		Air, water, hydraulic					
.,	Type of operation	Detection of a single threshold	differential: Regulation between	Differential- Pressure (change in the difference between two pressures)	Dual-stage switches: Fixed differential, detection at each threshold		Vacuum switches for power circuits













Fluid characteristics	up to 248 °F (120 °C	up to 248 °F (120 °C)						
Size (pressure range)		Diaphragm: 0.2-675 psi on falling pressure 0–28.7 inHg						
Dimensions of case (mm) Width x height x depth	See "Dimensions" be	ee "Dimensions" beginning on page 96.						
Type of contacts	SPDT or DPDT doul	PDT or DPDT double break contacts  DPST (SPDT for Form H						
Degree of protection	IP 66 conforming to	IP 66 conforming to IEC 60957						
Agency listings	UL Listed and CSA	Certified as industrial	control equipment					
Electrical connection (enclosed devices)		3.5, or ISO M20; 3/4"-duit entry, unthreaded		ly on NEMA 7 and 9.	1/2"-14 NPT	3 x 1/2" conduit entry, unthreaded		
Pressure connection	G1/4 (BSP) female,	1/4" NPTF, 1/4-18 NF	PT internal or externa	I (depending on mode	el), 1/2"-14 NPT			
Catalog number	9012GD, GE, 9012GA, GB, 9012GGW, 9012GKW, GF, GR, GS, GT GC, GN, GP, GQ GHW, GJW GLW, GMW		9016GVG					
Pages	pages 85–92	pages 87-93	page 89	page 90	page 94	page 95		
Other versions	_	_						

<sup>1.</sup> The hydraulic fluids used for laboratory testing are equivalent to SAE 30 W oils. If oils have less viscosity than this type of oil, leakage can be expected. Schneider Electric does not have test data to support or predict fluid bypass with oils less than SAE 30W.



#### **Terminology**

#### **Operating Range**

The difference between the minimum decreasing-pressure low point (PB) and the maximum increasing-pressure high point (PH) setting values.

#### Size

#### Pressure switches and vacuum-pressure switches

Maximum value of the operating range.

#### Vacuum switches

Minimum value of the operating range.

#### Operating Point on Rising Pressure (PH)

#### **Pressure switches**

The upper pressure setting at which the pressure switch actuates the contacts on rising pressure.

#### Vacuum switches

The lower vacuum setting at which the vacuum switch resets the contacts on rising vacuum.

#### **Operating Point on Falling Pressure (PB)**

The pressure at which the switch output changes state on falling pressure.

#### Switches with fixed differential

Depending on the switch, either the high or low operating point is adjustable, and the other operating point follows. The window is fixed.

#### Switches with adjustable differential

An adjustable differential allows independent setting of both operating points.

#### Differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

#### **Spread**

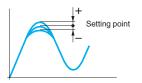
For dual-stage switches, the spread indicates the difference between the two operating points on rising pressure (PH2 and PH1) and, for vacuum switches, the difference between the two operating points on falling pressure (PB2 and PB1).

#### **Differential-Pressure Sensing**

Switches for differential-pressure sensing measure the difference between two pressures.

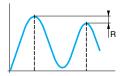


#### Accuracy (switches with setting scale)



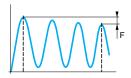
The tolerance between the point at which the switch actuates its contacts and the value indicated on the setting scale. Where very high setting accuracy is required (initial installation of the product), it is recommended to use separate measuring equipment (pressure gauge, etc.).

#### Repeat Accuracy (R)



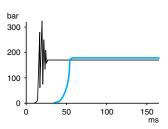
The tolerance between two consecutive switching operations

#### Drift (F)



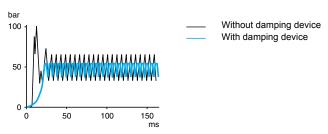
The tolerance of the operating point throughout the entire service life of the switch.

#### **Maximum Allowable Pressure**



The maximum value of an accidental pressure surge of very short duration (a few milliseconds).

Example 1: With destructive (burst) pressure level



Example 2: With destructive (burst) pressure level and destructive pressure oscillations

#### Maximum allowable pressure per cycle (Ps)

The maximum pressure level per cycle that the switch can withstand for optimum service life.

#### Surge

A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Depending on frequency and duration, surge can reduce service life. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

#### **Destruction pressure**

Also called *burst pressure*, the destruction pressure is the maximum rated pressure that the switch can withstand before its destruction—for instance, through rupturing or component failure.



Fixed differential

Adjustable differential

## Industrial Pressure Switches Selecting a Pressure Switch

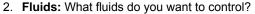
#### **Selecting a Pressure Switch**



The deciding factors in the selection of a pressure switch for use on control circuits<sup>1</sup> depend on the requirements of the application. Consider the following requirements to help determine the appropriate catalog number for your application.

1. Setpoints: Do you want to control/monitor one setpoint or two?

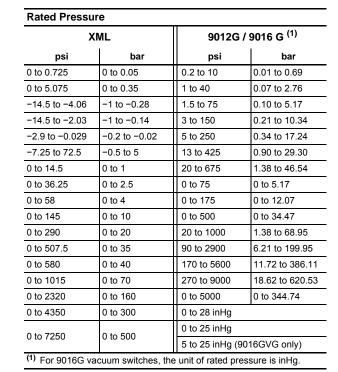
One setpoint: fixed differential
 Two setpoints: adjustable differential



- Hydraulic oil, air, fresh water ≤ 70 °C Steam
- Hydraulic oil, air, fresh water ≤ 160 °C Corrosive fluid ≤ 160 °C
- Sea water ≤ 70 °C Viscous fluid ≤ 160 °C
- Sea water ≤ 160 °C
- The sure that the suptied having of the equitable are assemblished with the

Ensure that the wetted parts of the switch are compatible with the system fluid.

3. **Pressure Range:** What pressure range does the system experience? Note: Select pressure settings that fall within the middle 80% of the pressure range. The pressure applied during a normal cycle should never exceed the maximum range value listed for the switch. Pressure surges should be less than the maximum allowable pressure listed for the switch.



4. **Surges:** How frequent are surges in your system, and what is their maximum pressure level? Applications experiencing frequent or high-pressure surges may require a device with a higher pressure range.

For switches used on power circuits, see catalog 9013CT9701, Commercial Pressure Switches, Class 9013 Types F and G.

#### Industrial Pressure Switches Selecting a Pressure Switch

5. Enclosure: What type of enclosure do you need?

Open style

NEMA Type 7, 9

NEMA Type 1

NEMA Type 4, 4X, 13 / IP66, IP65

6. Output: What output type do you require?

SPDT contacts, 1 N/O, 1 N/C

Dual stage, 1 SPDT contact each stage, 1 N/O, 1 N/C

2 SPDT contacts, 1 N/O, 1 N/C 

• Horsepower rated, 9016GVG vacuum switch only

7. Electrical Connection: What type of electrical connection do you require?

• 1/2"- 14 NPTF

• 3/4"-14 NPTF (available only on NEMA 7 & 9)

ISO M20 metric threads

 No threaded connection (open style or NEMA 1 only)

• Type 13 (PG 13.5) metric threads

8. Pressure Connection: What type of pressure connection do you require?

• 1/4"- 18 NPTF (female)

PT ¼ (JIS B0203)

• 1/2" - 14 NPT

• 7/16"-20 UNF-2B

• G 1/4 BSP (female) metric thread

9. Special Features: Do you require any special features?

See Table 78 on page 91. When switches must be factory set and only one setting is identified, specify whether this setting is on rising or falling pressure.

See Table 78 on page 91 of the catalog for available modifications for 9012 and 9016G Pressure Switches. (Form designations are added to the end of the part number of the standard device for these products.)

Some examples are:

- · Pilot light
- · Prewired receptacles
- · External range adjustment
- · Range scale window
- · Special factory pressure settings
- Pressure Connections

#### 10. System response time

• If system response time is critical, select a switch with a volumetric displacement that is compatible with the overall system. See Table 1.

Table 1: Volumetric Displacement of 9012G Pressure Switches

Volumetric Displacement <sup>(1)</sup> (in <sup>3</sup> )	Volumetric Displacement <sup>(1)</sup> (cm <sup>3</sup> )				
0.20774	3.40422				
0.07040	1.15385				
0.04320	0.70805				
0.02144	0.35140				
0.01376	0.22553				
0.00200	0.13112				
0.00512	0.08392				
0.00320	0.05245				
0.00117	0.01922				
0.00060	0.00924				
0.00037	0.00612				
	(in <sup>3</sup> ) 0.20774 0.07040 0.04320 0.02144 0.01376 0.00200 0.00512 0.00320 0.00117 0.00060				

(1) Figures shown are total displacement. When switch is operated between settings only, displacement is 1/3 of the values shown.



#### XML Electromechanical Pressure Switches

#### Introduction

XML pressure and vacuum switches for control circuits are used to control the pressure of hydraulic oils, fresh water, sea water, air, steam, corrosive fluids, or viscous products, up to 7250 psi (500 bar).

- XMLA pressure and vacuum switches have a fixed differential and are for detection of a single threshold. They incorporate a 1 C/O single-pole contact.
- **XMLB** pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate a 1 C/O single-pole contact.
- XMLC pressure and vacuum switches have an adjustable differential and are for regulation between two thresholds. They incorporate two C/O single-pole contacts.
- XMLD pressure and vacuum switches are dual-stage switches, each stage with a fixed differential, and are for detection at each threshold. They incorporate two C/O single-pole contacts (one per stage).

#### Setting

#### XMLA: Pressure and vacuum switches with fixed differential

- Rising pressure—Operating point PH is set by adjusting the red screw (1).
- Falling pressure—Operating point PB is not adjustable.

The difference between the trip and reset points of the contact is the inherent differential of the switch (contact differential, friction, etc.).

#### XMLB and XMLC: Pressure and vacuum switches with adjustable differential

When setting the pressure and vacuum switches, first adjust the operating point on rising pressure (PH), then the operating point on falling pressure (PB).

- Rising pressure—Operating point PH is set by adjusting the red screw (1).
- Falling pressure—Operating point PB is set by adjusting the green screw (2).

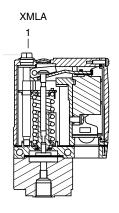
## XMLD: Dual-stage pressure and vacuum switches with fixed differential for each threshold

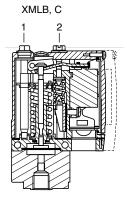
#### Operating point on rising pressure of stage 1 and stage 2

- First stage operating point on rising pressure (PH1) is set by adjusting the red screw (1).
- Second stage operating point on rising pressure (PH2) is set by adjusting the blue screw (2).

#### Operating point on falling pressure

- The operating points on falling pressure (PB1 and PB2) are not adjustable.
- The difference between the trip and reset points of each contact is the inherent differential of the switch (such as contact differential or friction).





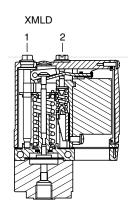


Table 2: Environmental specifications

CE, IEC/EN 60947-5-1, UL 508, CSA C22-2 n° 14
UL, CSA, CCC, BV, LROS, RINA, GL, DNV, VIT-SEPRO
Standard version "TC". Special version "TH"
For operation: -13 to +158 (-25 to +70). Storage: -40 to +158 (-40 to +70)
Hydraulic oils, air, fresh water, sea water, 32–320 °F (0 to 160 °C), depending on model Steam, corrosive fluids, viscous products, 32–320 °F (0 to 160 °C), depending on model
Case: zinc alloy. Component materials in contact with fluid: see pages 77–78
All positions
4 gn (30500 Hz) conforming to IEC 68-2-6 except XML-L35, XML-001and XMLBM03: 2 gn
50 gn conforming to IEC 68-2-27 except XML-L35, XML-001 and XMLBM03: 30 gn
Class I conforming to IEC 1140, IEC 536 and NF C 20-030
Screw terminal models: IP 66 conforming to IEC/EN 60529 Connector models: IP 65 conforming to IEC/EN 60529
Piston version switches: up to 60 cycles/minute for temperatures greater than 32 °F (0 °C) Diaphragm version switches: up to 120 cycles/minute for temperatures greater than 32 °F (0 °C),
< 2%
<ul> <li>G 1/4 (BSP female) conforming to NF E 03-005, ISO 228</li> <li>1/4" NPTF female</li> <li>PT 1/4 (JIS B0203).</li> </ul>
<ul> <li>1/2" NPT electrical connections</li> <li>ISO M20 x 1.5 tapped entry</li> <li>DIN Pg 13.5 (n° 13) tapped entry</li> <li>Connector models, either M12 or DIN 43650 A: consult your local sales office.</li> </ul>

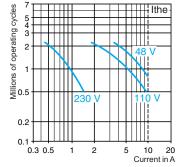
<sup>(1)</sup> See page 20, "Interpretation of the Catalog Number for XML Devices," for more information on specifying the electrical and pressure connections.

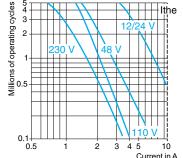
#### Table 3: Contact block specifications

Resistance across terminals (mΩ)  Terminal referencing	<u> </u>				
Resistance across terminals (mΩ)	25 conforming to NF C 93-050 method A or IEC 255-7 category 3 Conforming to CENELEC EN 50013				
Type of contacts Silver tipped contacts	(MLA and XMLB: 1 C/O single-pole contact (4 terminal), snap action (MLC: 2 C/O single-pole contacts (8 terminal), simultaneous, snap action (MLD: 2 C/O single-pole contacts (8 terminal), staggered, snap action				
Rated impulse withstand voltage	U imp = 6 kV conforming to IEC/EN 60947-1				
Rated insulation voltage	Ui = 500 V conforming to IEC/EN 60947-1 Ui = 300 V conforming to UL 508, CSA C22-2 n° 14				
Rated operational specifications	<ul> <li>AC-15; B300 (Ue = 240 V, Ie = 1.5 A - Ue = 120 V, Ie = 3 A)</li> <li>□ DC-13; R300 (Ue = 250 V, Ie = 0.1 A) conforming to IEC 947-5-1 Appendix A,</li> <li>EN 60 947-5-1</li> </ul>				

Operating rate: 3600 operating

cycles/hour Load factor: 0.5





DC supply Power broken in W for 1 million operating cycles			DC supply Power broken in W for 5 million operating cycles						
Voltage	V	24	48	120	Voltage	V	24	48	120
m	W	31	29	26	m	W	10	7	4



#### **Function**

Pressure and vacuum switches control or regulate pressure or vacuum levels in hydraulic or pneumatic systems. They transform the pressure change into a digital electrical signal when the preset operating points are reached.

#### Switches for control circuits

Switches with control-duty rated electrical contacts, designed for control of contactors, relays, power valves, PLC inputs, etc.

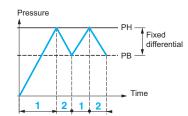
#### Switches for power circuits

Switches with power electrical contacts (1, 2, or 3 pole) designed for direct switching of single-phase or three-phase motors (pumps, compressors, etc.).

#### Pressure switch operating principle

#### Fixed Differential: Detection of a Single Threshold

Fixed differential switches have a single adjustable setting point (either PH or PB). The differential between the high and low points (PH–PB) depends on the construction of the switch. It is not adjustable.



--- Adjustable value
--- Non adjustable value

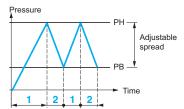


Example: Contact

PH = High point (on rising pressure) PB = Low point (on falling pressure)

#### Adjustable Differential: Regulation between Two Thresholds

Adjustable differential switches have setting points for both the high point (PH) and the low point (PB). Both of these points can be independently adjusted.

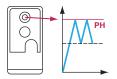


--- Adjustable value

PH = High point (on rising pressure) PB = Low point (on falling pressure)



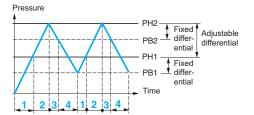
Fixed differential



## Adjustable differential

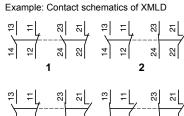
#### **Dual-Stage: Detection of Two Thresholds**

Dual-stage switches allow two distinct levels of control to be monitored with one device. Each stage allows detection of a single threshold with a single setting point (fixed differential). Both these points can be independently adjusted. However, for both stages, the differential between the high point and the low point (PH1–PB1 and PH2–PB2) is fixed and depends on the construction of the switch.



Adjustable valueNon adjustable value

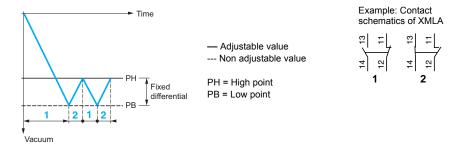
PH = High point (on rising pressure) PB = Low point (on falling pressure)



#### Vacuum switch operating principle

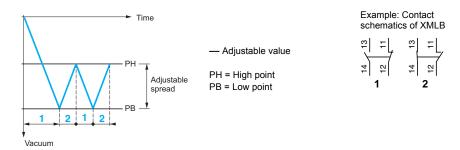
#### Detection of a single threshold

The switches for detection of a single threshold (fixed differential) have a single adjustable setting point (PH). The differential between the high and low points (PH–PB) depends on the inherent characteristics of the switch. It is not adjustable.



#### Regulation between two thresholds

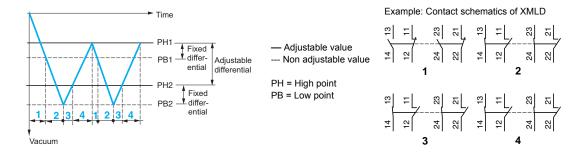
The switches for regulation between two thresholds (adjustable differential) have both a high point setting (PH) and a low point setting (PB). Both of these points can be independently adjusted.



#### **Detection of two thresholds**

The dual-stage switches, for detection at each threshold, have an adjustable high point setting for each stage (PH1 and PH2). Both of these points can be independently adjusted.

For both stages, the differential between the high point and the low point (PH1–PB1 and PH2–PB2) depends on the inherent characteristics of the switch. It is not adjustable.



#### Maximum allowable accidental pressure

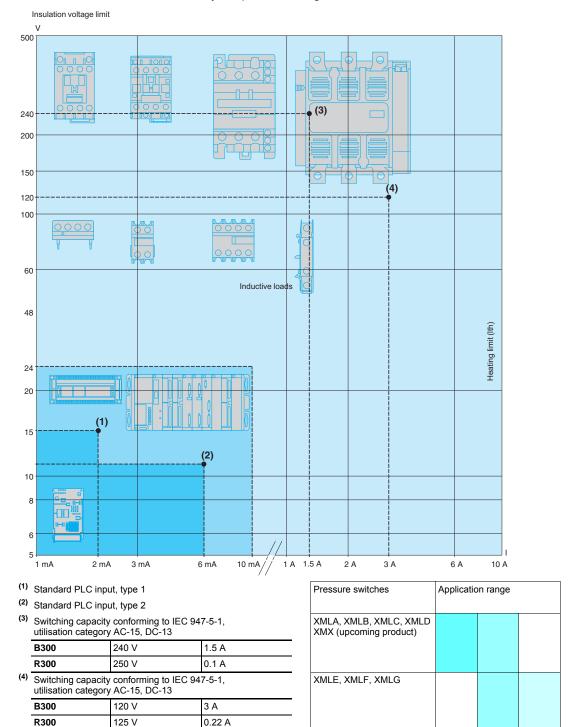
The maximum accidental pressure of XML switches is equal to at least 2.25 times the switch size.

If accidental overpressures occur and their duration is less than 50 milliseconds, the pressure damping device incorporated in the XML switches (sizes 10 bar and greater) reduces the effect.



## Application range of pressure and vacuum switches types XML, XMA and XMX, for control circuits

On standard loads: Continuous duty, frequent switching.



PLC: Programmable Logic Controller

**On small loads**: The use of electromechanical pressure and vacuum switches with programmable logic controllers is becoming more prevalent. On small loads, the switches maintain a failure rate of less than 1 for 100 million operating cycles. Results may vary depending on application.



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#### Selecting the switch size

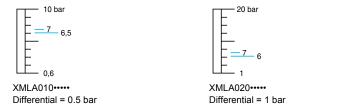
After establishing the type of switch required for the application (single threshold detection or regulation between two thresholds), the selection of its size depends on the following criteria:

- the differential: difference between the high point (PH) and the low point (PB),
- the maximum pressure allowable per cycle,
- · repeat accuracy, precision and minimum drift.

#### Selecting a fixed differential pressure switch for detecting a single threshold

#### Main criterion: minimum differential

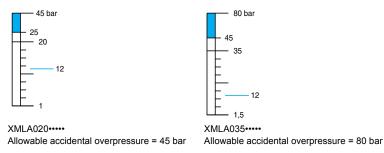
Example: for a selected high point (PH) of 7 bar



Select an XMLA010 .... (the lowest size)

#### Main criterion: tolerance to overpressures

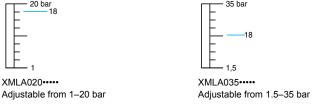
Example: for a selected high point (PH) of 12 bar



Select an XMLA035 \*\*\*\*\* (the highest size)

#### Main criterion: repeat accuracy, precision and minimum drift

Example: for a selected high point (PH) of 18 bar



As a general rule, avoid working at the upper or lower limits of the operating range.

Select an XMLA035\*\*\*\*

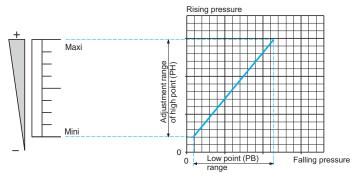
Table 4: Converting Units of Pressure

	psi	kg/cm <sup>2</sup>	bar	atm	mm Hg (Torr)	mm H <sub>2</sub> O	Pa
1 psi =	1	0.07031	0.06895	0.06805	51.71	703.7	6895
1 kg/cm <sup>2</sup> =	14.22	1	0.98066	0.96784	735.55	10 000	98 066
1 bar =	14.50	1.0197	1	0.98695	750.06	10 197	10 <sup>5</sup>
1 atm =	14.70	1.0333	1.0132	1	760.0	10 333	101 325
1 mm Hg = (Torr)	0.01934	1.360 x 10 <sup>-3</sup>	1.333 x 10 <sup>-3</sup>	1.316 x 10 <sup>-3</sup>	1	13.59	133.3
1 mm H <sub>2</sub> O=	1.421 x 10 <sup>-3</sup>	10 <sup>-4</sup>	$\sim$ 10 <sup>-4</sup>	$\sim 10^{-4}$	0.07361	1	$\sim$ 9.80
1 Pa =	1.45 x 10 <sup>-4</sup>	1.0197 x 10 <sup>-5</sup>	10 <sup>-5</sup>	9.8695 x 10 <sup>-6</sup>	7.5 x 10 <sup>-3</sup>	0.10197	1
Example: 1 bar = 1	4.50 psi = 10 <sup>5</sup> F	Pa		•			•



Table 5: Operating Curves: Fixed Differential, Detecting a Single Threshold

Adjustment range of the high point

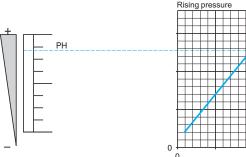


Defined by the difference between the minimum and maximum high point (PH) setting values.

For a high set point (PH), the lower point (PB) is fixed and cannot be adjusted.

For a low set point (PB), the higher point (PH) is fixed and cannot be adjusted.

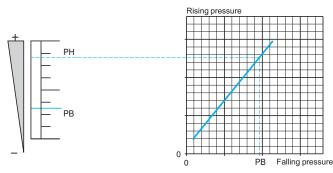
Operating point on rising pressure (PH)



The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

Adjustable throughout the range on rising pressure.

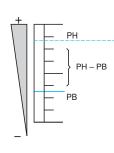
Operating point on falling pressure (PB)

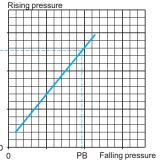


The pressure at which the switch contact changes state on falling pressure.

The lower point (PB) is not adjustable and is entirely dependent on the high point setting (PH) and the inherent differential of the switch.

**Differential** 





PH-PB = inherent differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

This point is not adjustable, so the value of the differential is fixed.

It is the inherent differential of the switch (contact differential, friction, etc.).

Operating point on rising pressure (PH) is 40 bar (set value at which the contact changes state on rising pressure).

The operating point on falling pressure (PB) is 28 bar (fixed value at which the contact returns to its original state).

Conclusion:

the differential is 40 - 28 = 12 bar.

Example

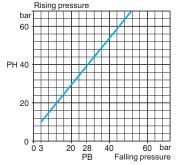
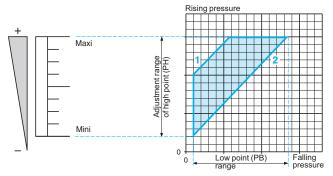


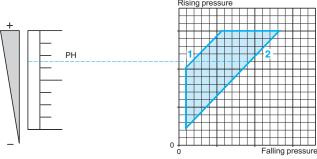
 Table 6:
 Operating Curves: Adjustable Differential, Regulating between Two Thresholds

Adjustment range of the high point



Defined by the difference between the minimum and maximum high point (PH) setting values.

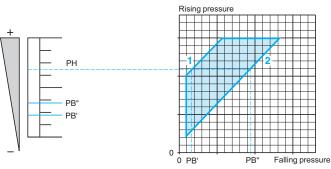
Operating point on rising pressure (PH)



The upper pressure setting at which the pressure or vacuum switch actuates the contacts on rising pressure.

Adjustable throughout the range on rising pressure.

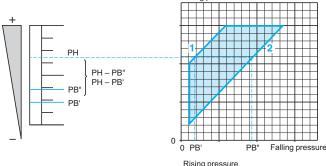
Operating point on falling pressure (PB)



The pressure at which the switch contact changes state on falling pressure.

The adjustable differential enables the independent setting of the lower point (PB).

Differential



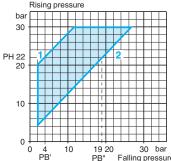
Low point < High point

PH–PB' = inherent differential PH–PB" = minimum differential

The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB).

**Note:** the low point can be set at any value between PB' and PB".

Example



Operating point on rising pressure (PH) is 22 bar (set value at which the contact changes state on rising pressure). The operating point on falling pressure (PB) ranges from 4 and 19 bar (set value at which the contact returns to its original state).

Conclusion:

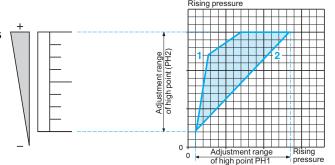
the maximum differential is 22 - 4 = 18 bar, the minimum differential is 22 - 19 = 3 bar.

Maximum differential

Minimum differential

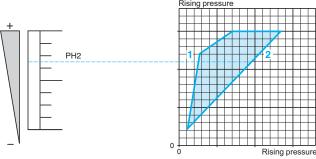
Table 7: Operating Curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure)

Adjustment ranges of the operating points PH1 and PH2 on rising pressure



Defined by the difference between the minimum and maximum high point setting values of each stage (PH1 and PH2).

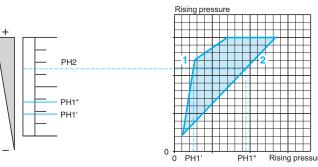
Operating point PH2 on rising pressure



The upper pressure setting at which the pressure or vacuum switch actuates contact 2 on rising pressure.

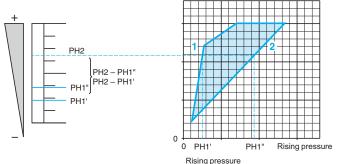
Adjustable throughout the range on rising pressure.

Operating point PH1 on rising pressure



The upper pressure setting at which the pressure or vacuum switch actuates contact 1 on rising pressure.

**Spread** 



PH1 < PH2 PH2-PH1' = maximum spread PH2-PH1" = minimum spread

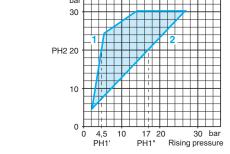
The difference between operating points PH2 and PH1 on rising pressure.

**Note:** operating point PH1 can be set at any value between PH1' and PH1".

Example:
Determining
operating points
on rising
pressure for the
two stages

1 Maximum spread

2 Minimum spread



Second stage operating point on rising pressure (PH2) = 20 bar (set value at which contact 2 changes state on rising pressure). First stage operating point (PH1) can be set between 4.5 and 17 bar on rising pressure.

Conclusion: the maximum spread is: 20 – 4.5 = 15.5 bar, the minimum spread is: 20 – 17 = 3 bar.

Operating Curves: Dual-Stage, Fixed Differential, Detection at Each Threshold (switching on rising pressure) Table 8: Defined by the difference between the Adjustment minimum and maximum high point (PH1 range of or PH2) setting values for each stage. high point Maxi (PH1 or PH2) For a high set point (PH1 or PH2), the djustment range lower point (PB1 or PB2) is fixed and cannot be adjusted. For a low set point (PB1 or PB2), the higher point (PH1 or PH2) is fixed and cannot be adjusted. Operating The upper pressure setting at which the pressure or vacuum switch actuates the point on contact, for each stage, on rising risina pressure. pressure (PH1 or PH2) Adjustable throughout the range on rising pressure. Operating The pressure at which the switch contact changes state, for each stage, point on on falling pressure. falling pressure The lower point (PB) is not adjustable (PB1 or PB2) and is entirely dependent on the high point setting (PH) and the inherent differential of the switch. Falling pressure Differential PH-PB = inherent differential The difference between the operating point on rising pressure (PH) and the operating point on falling pressure (PB), for each stage. This point is not adjustable, so the value of the differential is fixed. It is the inherent differential of the switch (contact differential, friction, etc.) for each of its two stages. Falling pressure For stage 2 (segment GH): **Example:** stage 1 = Operating point on rising pressure (PH2) segment EF is 20 bar (set value at which contact 2 stage 2 = changes state on rising pressure). The segment GH operating point on falling pressure (PB2) is 14 bar (fixed value at which contact 2 returns to its original state). Conclusion: for stage 2, the differential is: 20 - 14 = 6 bar. 1 Maximum spread 2 Minimum spread Repeat the same procedure for stage 1 30 bar 03 10 14

Falling pressure

(segment EF).

#### Interpretation of the Catalog Number for XML Devices

Table 9: Interpreting the Catalog Number (Example: XMLA004A2S13)

		XML				2	S	1	3	
Designation		Catalo	g I	Numbe	er					
Nautilus Pres		XML								
	Nonadjustable differential, single pole		Α							
Туре	Adjustable differential, single pole		В							
.,,,,	Adjustable differential, double pole		С							
	Nonadjustable differential, double pole		D							
	0.05			L05						
	0.35			L35						
	0.35 Overpressure 0.30 (4.35)			S35						
	-1 to -0.28			M01						
	-1 to -0.14			M02						
	-0.2 to -0.02			M03						
	-0.5 to 5			M05						
	1			001						
	2.5			002						
	2.5 Overpressure 0.30 (4.35)			S02						
Operating										
range	4			004						
bar (psi)	4 Overpressure 0.30 (4.35)			S04						
,	10			010						
	10 Overpressure 0.30 (4.35)			S10						
	20			020						
	20 Overpressure 0.30 (4.35)			S20						
	35			035						
	40			040						
	70			070						
	160			160						
	300			300						
	500			500						
	Diaphragm type			000						
	Hydraulic oils, air, fresh, or sea water, 32–158 °F (0–70 °C)				Α					
	Hydraulic oils, air, fresh, or sea water, 32–320 °F (0–160 °C)				В					
					_					
	Corrosive fluid				С					
	Viscous products				Р					
	Hydraulic oils or air, 32–140 °F (0–60 °C)				R					
Input fluid	Fresh or sea water, 32–320 °F (0–160 °C)				S					
input nuiu	Vacuum type with diaphragm									
	Hydraulic oils, air, fresh or sea water, 32–158 °F (0–70 °C)				٧					
	Hydraulic oils, air, fresh or sea water, 32–320 °F (0–160 °C)				Т					
	Piston type									
	Hydraulic oils or air, 32–320 °F (0–160 °C)				D					
	Fresh or sea water, 32–320 °F (0–160 °C)				Е					
	Corrosive fluid, 32–320 °F (0–160 °C)				N					
	Not provided				Ë	1				
Display	<u>'</u>					2				
	Provided Threaded hele					_	C			
Electrical	Threaded hole						S			
Connection	DIN 43650 connector						С			
	M12 threaded connector (Micro Change type)						D			
Contact type								1		
	European									
	Pressure G 1/4 (BSP female)								1	
	Electrical Type 13 (Pg 13.5)								Ľ	
	Pressure G 1/4 (BSP female)								2	
	Electrical ISO M20								ľ	
Entry type	U.S.A.									
	Pressure 1/4 in. NPTF									
	Electrical 1/2 in. NPT								3	
	Japan									
	Pressure PT 1/4 (JIS B0203)									
	Electrical 1/2 in. PF (JIS B0202)								4	

Table 10: Size: -1 bar (-14.5 psi)

Fixed differential, for detection of a single threshold

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

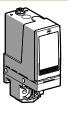
#### **XMLA Vacuum Switches**

#### With setting scale

#### Without setting scale







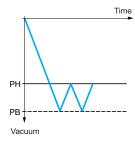


			~		_	
Adjustable Range of Operating Point (PB) (Falling pressure)		-0.28 to -1 bar (-4.06 to -14.5 psi)				
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
Fluids Controlled For materials in contact with fluid, see pages 77–78	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLAM01V2S13	XMLAM01V2C11	XMLAM01V1S13	XMLAM01V1C11	
	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLAM01T2S13	XMLAM01T2C11	XMLAM01T1S13	XMLAM01T1C11	
Weight, lb (kg)		1.51 (0.685)	1.58 (0.715)	1.51 (0.685)	1.58 (0.715)	
Supplementary Spec	cifications (not shown under gene	ral specifications)				
Inherent Differential	At low setting	0.24 bar (3.48 psi), ±0.05 bar (±0.72 psi)				
(add to PB to get PH)	At high setting	0.24 bar (3.48 psi), ±0.05 bar (±0.72 psi)				
Maximum Allowable	Per cycle	5 bar (72.5 psi)				
Pressure	Accidental	9 bar (130.5 psi)				
Destruction Pressure		18 bar (261 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Vacuum Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLAM01V2S13 becomes XMLAM01V2S11).

#### **Operating Curves**

#### -0.76 -0.6 -0.2 -0.04 bar 0 -0.2 -0.28 -0.6



- Adjustable value --- Non adjustable value

#### Connection

#### Terminal model



#### Connector model

Vacuum switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

Other Versions

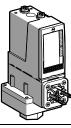
Table 11: Size: -1 bar (-14.5 psi)

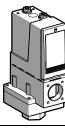
Adjustable differential, for regulation between two thresholds

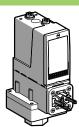
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Vacuum switches type XMLB	With setting scale		Without setting	Without setting scale	
				-6	





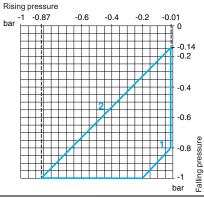




Adjustable Range of Operating Point (PB) (Falling pressure)		–0.14 to −1 bar (–2.03 to –14.5 psi)				
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)			1			
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLBM02V2S13	XMLBM02V2C11	XMLBM02V1S13	XMLBM02V1C11	
For materials in contact with fluid, see pages 77–78	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLBM02T2S13	XMLBM02T2C11	XMLBM02T1S13	XMLBM02T1C11	
Weight, lb (kg)		2.24 (1.015)	2.27 (1.030)	2.24 (1.015)	2.27 (1.030)	
Supplementary Spec	cifications (not shown under gene	ral specifications	s)			
Describle Differential	Min. at low setting	0.13 bar (1.88 psi), ±0.02 bar (±0.29 psi)				
Possible Differential (add to PB to get PH)	Min. at high setting	0.13 bar (1.88 psi), ±0.02 bar (±0.29 psi)				
(add to 1 b to get 1 11)	Max. at high setting	0.8 bar (11.6 psi)				
Maximum Allowable	Per cycle	5 bar (72.5 psi)				
Pressure	Accidental	9 bar (130.5 psi)				
Destruction Pressure		18 bar (261 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Vacuum Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBM02V2S13 becomes XMLBM02V2S11).

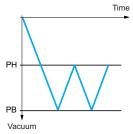
#### **Operating Curves**





differential

— Adjustable value



#### Connection

#### **Terminal model**



#### Connector model

Vacuum switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

 $2 \rightarrow 12$  $3 \rightarrow 4$ 

**Other Versions** 

Size: -1 bar (-14.5 psi) Table 12:

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### Vacuum switches type XMLC

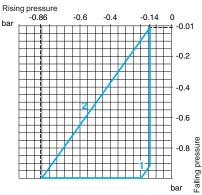
#### With setting scale



Adjustable Range of Operating Point (PB) (Falling pressure)		-0.14 to -1 bar (-2.03 to -14.5 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers (1)				
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLCM02V2S13		
For materials in contact with fluid, see pages 77–78	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLCM02T2S13		
Weight, lb (kg)		2.24 (1.015)		
Supplementary Speci	fications (not shown under gene	ral specifications)		
Describle Differential	Min. at low setting	0.13 bar (1.89 psi), ±0.02 bar (±0.29 psi).		
Possible Differential (add to PB to get PH)	Min. at high setting	0.14 bar (2.03 psi), ±0.02 bar (±0.29 psi).		
(add to 1 B to get 111)	Max. at high setting	0.8 bar (11.6 psi)		
Maximum Allowable	Per cycle	5 bar (72.5 psi)		
Pressure	Accidental	9 bar (130.5 psi)		
<b>Destruction Pressure</b>		18 bar (261 psi)		
Cable Entry and Wire Siz	ze for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Vacuum Switch Style		Diaphragm		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLCM02V2S13 becomes XMLCM02V2S11).

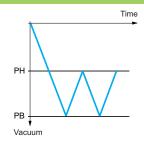
#### **Operating Curves**



1 Maximum differential

2 Minimum differential

- Adjustable value



Connection Terminal model



Other Versions

Table 13: Size: -1 bar (-14.5 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage)

Pressure connection 1/2" NPT or 1/4" BSP

#### Vacuum switches type XMLD

#### Without setting scale



Adjustable Range of Operating	2nd stage operating point (PB2)	-0.12 to -1 bar (-1.74 to -14.5 psi)
Points (Falling pressure)	1st stage operating point (PB1)	-0.10 to -0.98 bar (-1.45 to -14.21 psi)
Spread between the Two Stages (F	PB2—PB1)	0.02 to 0.88 bar (0.29 to 12.76 psi)
Electrical Connection		Terminals
Catalog Numbers (1)		
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLDM02V1S13
For materials in contact with fluid, see pages 77–78	Hydraulic oils, fresh water, sea water, air, corrosive fluids, up to 320 °F (160 °C)	XMLDM02T1S13
Weight, lb (kg)		2.24 (1.015)
<b>Supplementary Specifications</b>	(not shown under general specific	ations)
Inherent Differential	At low setting	0.1 bar (1.45 psi), ±0.035 bar (±0.51 psi)
(add to PB1/PB2 to get PH1/PH2)	At high setting	0.1 bar (1.45 psi), ±0.02 bar (±0.29 psi)
Maximum Allowable Pressure	Per cycle	5 bar (72.5 psi)
Maximum Allowable i ressure	Accidental	9 bar (130.5 psi)
<b>Destruction Pressure</b>		18 bar (261 psi)
Cable Entry and Wire Size for Term	ninal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.
Vacuum Switch Style		Diaphragm

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLDM02V1S13 becomes XMLDM02V1S11).

#### **Operating Curves**

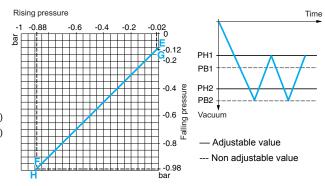
#### High setting trip points of contacts 1 and 2

## PH1 setting (falling pressure) -0.98 -0.8 -0.6 -0.4 -0.12 0 0 -0.2 (engage of the pressure) -0.4 (engage of the pressure) -0.4 (engage of the pressure) -0.5 (engage of the pressure) -0.6 (engage of the pressure) -0.8 (engage of the pressure) -0.9 (engage of the pressure) -0.9 (engage of the pressure) -0.12 (engage of the pressure) -0.12 (engage of the pressure) -0.12 (engage of the pressure) -0.13 (engage of the pressure) -0.4 (engage of the pressure) -0.5 (engage of the pressure) -0.6 (engage of the pressure) -0.8 (engage of the pressure) -0.9 (engage of the pressure)

- 1 Maximum differential
- 2 Minimum differential

**EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)

#### Inherent Differential of contacts 1 and 2



#### **Connection: Terminal model**

Contact 1 (stage 1) Contact 2 (stage 2)

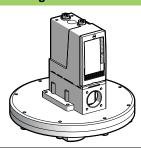
Other Versions

Table 14: Size: -200 mbar (-2.9 psi)

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### Vacuum switches type XMLB

#### With setting scale



Adjustable Range of Operating Point (PB) (Falling pressure)		-20 to -200 mbar (-0.29 to -2.9 psi)		
Electrical Connection		Terminals		
Catalog Numbers (1)				
Fluids Controlled	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBM03R2S13		
For materials in contact with fluid, see pages 77–78	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBM03S2S13		
Weight, lb (kg)		7.30 (3.310)		
Supplementary Speci	fications (not shown under ge	neral specifications)		
Describle Differential	Min. at low setting	18 mbar (0.26 psi), ±2 mbar (±0.29 psi)		
Possible Differential (add to PB to get PH)	Min. at high setting	18 mbar (0.26 psi), ±2 mbar (±0.29 psi)		
(add to 1 b to get 1 11)	Max. at high setting	180 mbar (2.6 psi)		
Maximum Allowable	Per cycle	1 bar (14.5 psi)		
Pressure	Accidental	2 bar (29 psi)		

3.5 bar (50.75 psi)

Diaphragm

1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

Time

#### **Operating Curves**

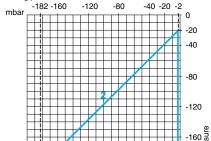
Rising pressure

**Destruction Pressure** 

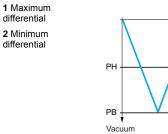
Vacuum Switch Style

#### Connection

#### Terminal model



Cable Entry and Wire Size for Terminal Models





ž

Other Versions

For switches with alternative tapped cable entries (such as NPT), consult your local sales office.

- Adjustable value

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBM03R2S13 becomes XMLBM03R2S11).

Table 15: Size 50 mbar (0.72 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLB

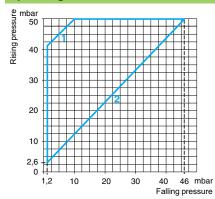
With setting scale

Without setting scale

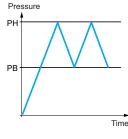
Adjustable Range of Operating Point (PH) (Rising pressure)		2.6–50 mbar (0.038–0.72 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers (1)				
Fluids Controlled	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBL05R2S13	XMLBL05R1S13	
For materials in contact with fluid, see pages 77–78	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBL05S2S13	XMLBL05S1S13	
Weight, lb (kg)		5.34 (2.420)		
<b>Supplementary Specif</b>	ications (not shown under	general specifications)		
Possible Differential	Min. at low setting	1.4 mbar (0.02 psi), -0.8 mbar, +1.1 mbar (-0.01 psi, +0.02 psi).		
(subtract from PH to get	Min. at high setting	4 mbar (0.06 psi), ±1.4 mbar, (±0.02 psi)		
PB)	Max. at high setting	40 mbar (0.58 psi)		
Maximum Allowable	Per cycle	62.5 mbar (0.90 psi)		
Pressure	Accidental	112.5 mbar (1.63 psi)		
Destruction Pressure		225 mbar (3.26 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Diaphragm		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBL05R2S13 becomes XMLBL05R2S11).

#### **Operating Curves**



1 Maximum differential 2 Minimum differential





**Connection: Terminal model** 

--- Adjustable value

Other Versions For switches with DIN 43650A connector or alternative tapped cable entries (such as NPT), consult your local sales office.

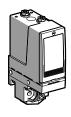
Table 16: Size 5 bar (72.5 psi)

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### Vacu-Pressure Switches, Type XMLB

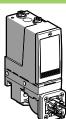
#### With setting scale

#### Without setting scale









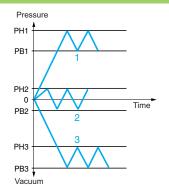
Adjustable Range of Operating Point (PH) (Rising pressure)		-0.5 to 5 bar (-7.25 to 72.5 psi)			
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector
Catalog Numbers (1)					
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLBM05A2S13	XMLBM05A2C11	XMLBM05A1S13	XMLBM05A1C11
Fluids Controlled For materials in contact with	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLBM05B2S13	XMLBM05B2C11	XMLBM05B1S13	XMLBM05B1C11
fluid, see pages 77–78	Corrosive fluids, up to 320 °F (160 °C)	XMLBM05C2S13	XMLBM05C2C11	XMLBM05C1S13	XMLBM05C1C11
	Viscous products, up to 320 °F (160 °C) (G1½" pressure connection)	XMLBM05P2S13	XMLBM05P2C11	XMLBM05P1S13	XMLBM05P1C11
Weight, lb (kg)		1.51 (0.685)	1.58 (0.715)	1.55 (0.705)	1.62 (0.735)
<b>Supplementary Specif</b>	ications (not shown under gene	ral specifications)			
Describle Differential	Min. at low setting	0.5 bar (7.25 psi), ±0.05 bar (±0.72 psi)			
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.5 bar (7.25 psi), ±0.05 bar (±0.72 psi)			
(dabadot nom 111 to got 1 b)	Max. at high setting	6 bar (87 psi)			
Maximum Allowable	Per cycle	6.25 bar (90.62 psi)			
Pressure	Accidental	11.25 bar (163.12 psi)			
Destruction Pressure		23 bar (333.5 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.			
Vacu-Pressure Switch Style		Diaphragm			

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBM05A2S13 becomes XMLBM05A2S11).

## **Operating Curves** Rising pressure 3 0,5 -0,5 4 4,5 5 bar Falling pressure

1 Maximum differential 2 Minimum differential

Adjustable value



### Connection

#### Terminal model

#### Connector model

#### Vacu-pressure switch pin view



**Other Versions** 

Table 17: Size 5 bar (72.5 psi)

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### Vacu-pressure Switches, Type XMLC

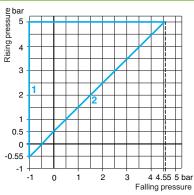
#### With setting scale



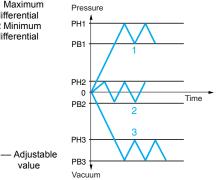
Adjustable Range of Oper (Rising pressure)	rating Point (PH)	-0.55 to 5 bar (-7.97 to 72.5 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers (1)				
Fluida Cantrallad	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLCM05A2S13		
Fluids Controlled For materials in contact with fluid, see pages 77–78	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLCM05B2S13		
maia, eee pagee 11 10	Corrosive fluids, up to 320 °F (160 °C)	XMLCM05C2S13		
Weight, lb (kg)		1.51 (0.685)		
<b>Supplementary Specifi</b>	ications (not shown under	general specifications)		
Descible Differential	Min. at low setting	0.45 bar (6.52 psi), ±0.1 bar (±1.45 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.45 bar (6.52 psi), ±0.1 bar (±1.45 psi)		
(odbirdot ilolli i i i to got i b)	Max. at high setting	6 bar (87 psi)		
Maximum Allowable	Per cycle	6.25 bar (90.62 psi)		
Pressure Accidental		11.25 bar (163.12 psi)		
Destruction Pressure		23 bar (333.5 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Vacu-Pressure Switch Sty	/le	Diaphragm		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLCM05A2S13 becomes XMLCM05A2S11).

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



#### Connection **Terminal model**



#### Connector model

Vacu-pressure switch pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

**Other Versions** 

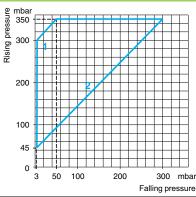
Table 18: Size 350 mbar (5.07 psi)

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLB		With setting scale		With setting scale 30 bar (435 psi) overpressure		
Adjustable Range of (Rising pressure)	Operating Point (PH)	45–350 mbar (0.65–5.07 psi)		42–330 mbar (0.61–4.78 psi)		
<b>Electrical Connection</b>	Electrical Connection		DIN connector	Terminals		
Catalog Numbers (	Catalog Numbers <sup>(1)</sup>					
	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBL35R2S13	XMLBL35R2C11	XMLBS35R2S13		
Fluids Controlled For materials in contact with fluid, see pages 77–	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBL35S2S13	XMLBL35S2C11	_		
78	Viscous products, up to 320 °F (160 °C) (G1¼" pressure connection)	XMLBL35P2S13	XMLBL35P2C11	_		
Weight, lb (kg)		5.68 (2.575)	5.71 (2.590)	7.72 (3.500)		
<b>Supplementary Sp</b>	ecifications (not shown	under general specification	ns)			
Possible Differential	Min. at low setting	42 mbar (0.60 psi), –8 mbar, +3	mbar (-0.12 psi, +0.04 psi)	33 mbar (0.48 psi), –8 mbar, +3 mbar (–0.12 psi, +0.04 psi)		
(subtract from PH to get PB)	Min. at high setting	50 mbar (0.72 psi), ±8 mbar (±0.	11 psi)	58 mbar (0.84 psi), ±8 mbar (±0.11 psi)		
	Max. at high setting	300 mbar (4.35 psi)		250 mbar (3.62 psi)		
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)		30 bar (435 psi)		
Pressure	Accidental	2.25 bar (32.62 psi)		37.5 bar (543.75 psi)		
Destruction Pressure		4.5 bar (65.25 psi)		67.5 bar (978.75 psi)		
Cable Entry and Wire	Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Connector Type for C	Connector Models	DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBL35R2S13 becomes XMLBL35R2S11).

#### **Operating Curves**



## Pressure РΒ

- Adjustable value

1 Maximum differential 2 Minimum differential

#### Connection Terminal model

#### Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$  $3 \rightarrow 14$ 

**Other Versions** 

Table 19: Size 350 mbar (5.07 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLB**

#### Without setting scale





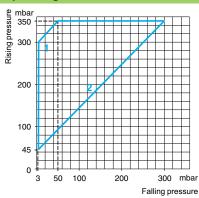
Adjustable Range of Operating Point (PH) (Rising pressure)		45–350 mbar (0.65–5.07 psi)		
<b>Electrical Connection</b>		Terminals	DIN connector	
Catalog Numbers (1)				
	Hydraulic oils, air, up to 320 °F (160 °C)	XMLBL35R1S13	XMLBL35R1C11	
Fluids Controlled For materials in contact with fluid, see pages 77–78	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLBL35S1S13	XMLBL35S1C11	
	Viscous products, up to 320 °F (160 °C) (G1¼" pressure connection)	XMLBL35P1S13	XMLBL35P1C11	
Weight, lb (kg)		5.68 (2.575)	5.71 (2.590)	
<b>Supplementary Specif</b>	ications (not shown under ge	eneral specifications)		
Descible Differential	Min. at low setting	42 mbar (0.60 psi), –8 mbar, +3 mbar (–0.12 psi, +0.04 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	50 mbar (0.72 psi), ±8 mbar (±0.11 psi)		
(Subtract from FTT to get FD)	Max. at high setting	300 mbar (4.35 psi)		
Maximum Allowable Per cycle		1.25 bar (18.12 psi)		
Pressure Accidental		2.25 bar (32.62 psi)		
Destruction Pressure		4.5 bar (65.25 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBL35R1S13 becomes XMLBL35R1S11).

Diaphragm

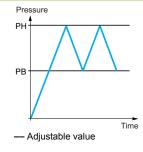
#### **Operating Curves**

**Pressure Switch Style** 



**Connector Type for Connector Models** 

1 Maximum differential 2 Minimum differential



### Connection Terminal model



DIN 43650A, 4-pin male. For suitable female connector, see page 73.

#### Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$   $3 \rightarrow 14$ 

Other Versions

Table 20: Size 350 mbar (5.07 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

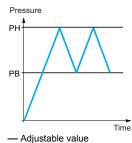
Pressure connection 1/2" NPT of	or 1/4" BSP	
Pressure Switches, Type XMLC	With setting scale	With setting scale 30 bar (435 psi) overpressure
Adjustable Range of Operating Point (PH) (Rising pressure)	45–350 mbar (0.65–5.07 psi)	42–330 mbar (0.61–4.78 psi)
Electrical Connection	Terminals	
Catalog Numbers (1)		

Electrical Connection		Terminals		
Catalog Numbers (1)				
Fluids Controlled For materials in contact with fluid, see pages 77–78	Hydraulic oils, air, up to 320 $^{\circ}$ F (160 $^{\circ}$ C)	XMLCL35R2S13	XMLCS35R2S13	
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLCL35S2S13	_	
Weight, lb (kg)		5.68 (2.575)	7.72 (3.500)	
Supplementary Specifications (not shown under general specifications)				
Possible Differential (subtract from PH to get PB)	Min. at low setting	20 mbar (0.29 psi), ±20 mbar (±0.29 psi)	40 mbar (0.58 psi), ±20 mbar (±0.29 psi)	
	Min. at high setting	35 mbar (0.51 psi), ±20 mbar (±0.29 psi)	88 mbar (1.27 psi), ±20 mbar (±0.29 psi)	
	Max. at high setting	300 mbar (4.35 psi)	230 mbar (3.33 psi)	
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)	30 bar (435 psi)	

#### **Operating Curves**

## B mbar 350 300 300 200 315 mbar Falling pressure

1 Maximum differential 2 Minimum differential



## Connection Terminal model

Pressure Switch Style

Diaphragm

(1) For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLCL35R2S13 becomes XMLCL35R2S11).

Table 21: Size 350 mbar (5.07 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

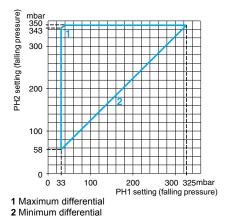


Adjustable Range of Each Operating Point	2nd stage operating point (PH2)	58–350 mbar (0.84–5.07 psi)		
(Rising pressure)	1st stage operating point (PH1)	33–325 mbar (0.48–4.71 psi)		
Spread between the Two Stages (PH2-PH1)		25–310 mbar (0.36–4.50 psi)		
Electrical Connection		Terminals		
Catalog Numbers (1)				
Fluids Controlled For materials in contact with fluid, see pages 77–78	Hydraulic oils, air, up to 320 °F (160 °C)	XMLDL35R1S13		
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLDL35S1S13		
Weight, lb (kg)		5.68 (2.575)		
<b>Supplementary Spec</b>	ifications (not shown under g	eneral specifications)		
Inherent Differential	At low setting	30 mbar (0.44 psi), ±10 mbar (±0.15 psi)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	30 mbar (0.44 psi), ±8 mbar (±0.11 psi)		
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)		
Pressure	Accidental	2.25 bar (32.62 psi)		
Destruction Pressure		4.5 bar (65.25 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLDL35R1S13 becomes XMLDL35R1S11).

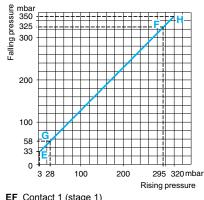
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

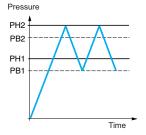


For switches with alternative tapped cable entries (such as NPT), Other Versions consult your local sales office.

#### Inherent differential of contacts 1 and 2



**EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)



- Adjustable value

--- Non adjustable value

#### Connection

#### **Terminal model**

Contact 1 (stage 1) Contact 2 (stage 2)

**Adjustable Range of Operating Point (PH)** 

Table 22: Size 1 bar (14.5 psi)

Fixed differential, for detection of a single threshold

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

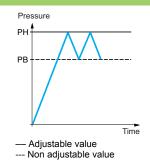
Pressure Switches, Type XMLA	With setting scale	Without setting so	cale

(Rising pressure)		0.03–1 bar (0.435–14.5 psi)				
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
Fluids Controlled For materials in contact with fluid, see pages 77–78	Hydraulic oils, air, up to 320 °F (160 °C)	XMLA001R2S13	XMLA001R2C11	XMLA001R1S13	XMLA001R1C11	
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLA001S2S13	XMLA001S2C11	XMLA001S1S13	XMLA001S1C11	
Weight, lb (kg)		5.63 (2.555)	5.67 (2.570)	5.63 (2.555)	5.67 (2.570)	
Supplementary Specifications (not shown under		general specifications)				
Inherent Differential	At low setting	0.02 bar (0.29 psi), ±0.01 bar (±0.14 psi)				
(subtract from PH to get PB)	At high setting	0.04 bar (0.58 psi), ±0.01 bar (±0.14 psi)				
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)				
Pressure	Accidental	2.25 bar (32.62 psi)				
Destruction Pressure		4.5 bar (65.25 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLA001R2S13 becomes XMLA001R2S11).

#### **Operating Curves**

# 9 bar 1 0,0 0,0 0,0 0,0 0,0 0,0 0,8 0,96 bar Falling pressure



#### Connection

#### Terminal model



#### **Connector model**

#### Pressure switch connector pin view



**Other Versions** 

Table 23: Size 1 bar (14.5 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLB		With setting scale		Without setting scale		
Adjustable Range of Operating Point (PH) (Rising pressure)		0.05–1 bar (0.72–14.5 psi)				
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, air, up to 320 °F (160 °C)	XMLB001R2S13	XMLB001R2C11	XMLB001R1S13	XMLB001R1C11	
Fluids Controlled	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLB001S2S13	XMLB001S2C11	XMLB001S1S13	XMLB001S1C11	
(2)	Viscous products, up to 320 °F (160 °C) (G1½" pressure connection)	XMLB001P2S13	XMLB001P2C11	XMLB001P1S13	XMLB001P1C11	
Weight, lb (kg)	Weight, lb (kg)		5.71 (2.590)	5.68 (2.575)	5.71 (2.590)	
<b>Supplementary Spec</b>	Supplementary Specifications (not shown under general specifications)					
	Min. at low setting	0.04 bar (0.58 psi), ±10 mbar (±0.14 psi)				
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.06 bar (0.87 psi), ±20 mbar (±0.29 psi)				
	Max. at high setting	0.75 bar (10.87 psi)				
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)				
Pressure	Accidental	2.25 bar (32.62 psi)				
<b>Destruction Pressure</b>		4.5 bar (65.25 psi)				

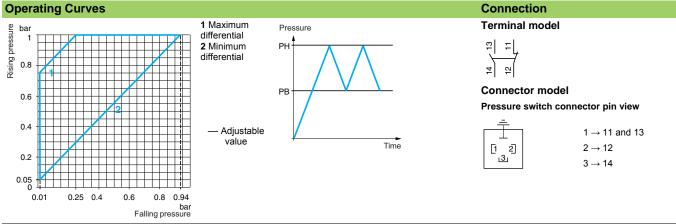
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLB001R2S13 becomes XMLB001R2S11).
(2) Component materials of units in contact with the fluid, see pages 77–78.

Diaphragm

**Cable Entry and Wire Size for Terminal Models** 

**Connector Type for Connector Models** 

**Pressure Switch Style** 



1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

DIN 43650A, 4-pin male. For suitable female connector, see page 73.

Other Versions

10/2009

Table 24: Size 1 bar (14.5 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

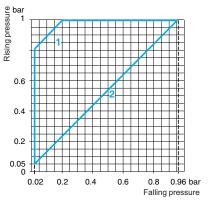
#### With setting scale



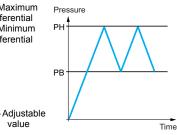
		_		
Adjustable Range of Operating Point (PH) (Rising pressure)		0.05–1 bar (0.725–14.5 psi)		
Electrical Connection		Terminals		
Catalog Numbers (1)				
Fluids Controlled (2)	Hydraulic oils, air, up to 320 °F (160 °C)	XMLC001R2S13		
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLC001S2S13		
Weight, lb (kg)		5.63 (2.555)		
Supplementary Specifications (not shown under		general specifications)		
B 111 B111 (1.1	Min. at low setting	0.03 bar (0.43 psi), ±0.01 bar (±0.14 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.04 bar (0.58 psi), ±0.03 bar (±0.43 psi)		
(Subtract from PH to get PB)	Max. at high setting	0.8 bar (11.6 psi)		
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)		
Pressure	Accidental	2.25 bar (32.62 psi)		
Destruction Pressure		4.5 bar (65.25 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Diaphragm		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLC001R2S13 becomes XMLC001R2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



#### Connection **Terminal model**

Table 25: Size 1 bar (14.5 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

**Pressure Switches, Type XMLD** 

Without setting scale

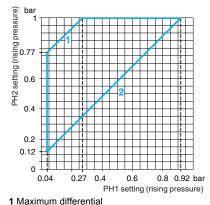


Adjustable Range of Each Operating Point	2nd stage operating point (PH2)	0.12–1 bar (1.74–14.5 psi)		
(Rising pressure)	1st stage operating point (PH1)	0.04–0.92 bar (0.58–13.34 psi)		
Spread between the Two Stages (PH2-PH1)		0.08–0.73 bar (1.16–10.59 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers <sup>(1)</sup>				
Fluids Controlled (2)	Hydraulic oils, air, up to 320 °F (160 °C)	XMLD001R1S13		
	Fresh water, sea water, corrosive fluids, up to 320 °F (160 °C)	XMLD001S1S13		
Weight, Ib (kg)		5.68 (2.575)		
Supplementary Specifications (not shown und		der general specifications)		
Inherent Differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	0.03 bar (0.44 psi), ±0.01 bar (±0.14 psi)		
	At high setting	0.07 bar (1.02 psi), ±0.04 bar (±0.58 psi)		
Maximum Allowable	Per cycle	1.25 bar (18.12 psi)		
Pressure	Accidental	2.25 bar (32.62 psi)		
Destruction Pressure		4.5 bar (65.25 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Diaphragm		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD001R1S13 becomes XMLD001R1S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

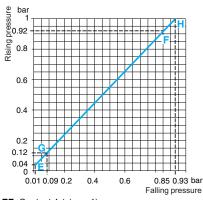
#### **Operating Curves**

High setting trip points of contacts 1 and 2

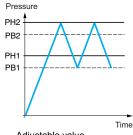


2 Minimum differential

#### Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) GH Contact 2 (stage 2)



— Adjustable value

#### **Connection: Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)



Other Versions

Table 26: Size 2.5 bar (36.25 psi)

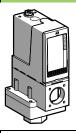
Fixed differential, for detection of a single threshold

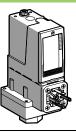
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

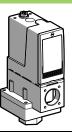
Pressure Switches, Type XMLA	<b>Press</b>	ure S	witches.	. Type	<b>XMLA</b>
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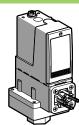
#### With setting scale

#### Without setting scale





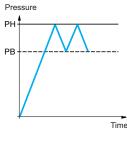




Adjustable Range of Operating Point (PH) (Rising pressure)		0.15–2.5 bar (2.17–36.25 psi)				
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA002A2S13	XMLA002A2C11	XMLA002A1S13	XMLA002A1C11	
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA002B2S13	XMLA002B2C11	XMLA002B1S13	XMLA002B1C11	
	Corrosive fluids, up to 320 °F (160 °C)	XMLA002C2S13	XMLA002C2C11	XMLA002C1S13	XMLA002C1C11	
Weight, lb (kg)		2.19 (0.995)	2.23 (1.010)	2.19 (0.995)	2.23 (1.010)	
Supplementary Specif	ications (not shown under g	eneral specification	ons)			
Inherent Differential	At low setting	0.13 bar (1.88 psi), ±0.03 bar (±0.43 psi)				
(subtract from PH to get PB)	At high setting	0.13 bar (1.88 psi), ±0	.03 bar (±0.43 psi)			
Maximum Allowable	Per cycle	5 bar (72.5 psi)				
Pressure	Accidental	9 bar (130.5 psi)				
Destruction Pressure		18 bar (261 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Conn	ector Models	DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA002A2S13 becomes XMLA002A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

# Rising pressure 2 2.37 bar 0.02 Falling pressure



Adjustable valueNon adjustable value

#### Connection **Terminal Model**

#### Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13

 $2 \rightarrow 12\,$  $3 \rightarrow 14$ 

**Other Versions** 

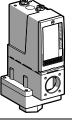
**Operating Curves** 

Table 27: Size 2.5 bar (36.25 psi)

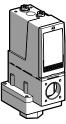
Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

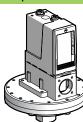
Pressure Switches, Type XMLB	With setting s	cale	Without settin	ig scale	With setting scale 30 bar (435 psi) overpressure









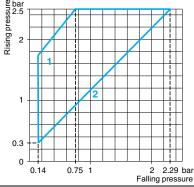


Adjustable Range of ( (Rising pressure)	Operating Point (PH)	0.3–2.5 bar (4.35–36.25 psi)					
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector	Terminals	
Catalog Numbers (1	)						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB002A2S13	XMLB002A2C11	XMLB002A1S13	XMLB002A1C11	_	
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB002B2S13	XMLB002B2C11	XMLB002B1S13	XMLB002B1C11	_	
(2)	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	XMLBS02B2S13				
Corrosive fluids, up to 320 °F (160 °C)		XMLB002C2S13	XMLB002C2C11	XMLB002C1S13	XMLB002C1C11	_	
Weight, lb (kg)		2.24 (1.015)	2.27 (1.030)	2.24 (1.015)	2.27 (1.030)	7.72 (3.500)	
Supplementary Spe	ecifications (not shown und	er general specifications)					
Possible Differential Min. at low setting		0.16 bar (2.32 psi)	0.1 bar (1.45 psi), -0.8 mbar, +1.1 mbar (-0.01 psi, +0.02 psi)				
(subtract from PH to get PB)	Min. at high setting	0.21 bar (3.04 psi)	, ±1.4 mbar (±0.02	psi)		0.22 bar (3.19 psi), ±1.4 mbar (±0.02 psi)	
	Max. at high setting	1.75 bar (25.37 ps	i)			1.45 bar (21 psi)	
Maximum Allowable	Per cycle	5 bar (72.5 psi)				30 bar (435 psi)	
Pressure	Accidental	9 bar (130.5 psi)			•	37.5 bar (543.75 psi)	
Destruction Pressure		18 bar (261 psi)		67.5 bar (978.75 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.					
Connector Type for C	onnector Models	DIN 43650A, 4-pin male. For suitable female connector, see page 73.					
		<del> </del>					

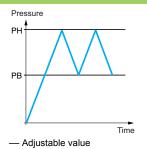
Diaphragm (1) For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLBL05R2S13 becomes XMLBL05R2S11). Component materials of units in contact with the fluid, see pages 77–78.

# **Operating Curves**

**Pressure Switch Style** 



1 Maximum differential 2 Minimum differential



#### Connection

#### Terminal model

#### Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13

 $2 \rightarrow 12$ 3 → 14

Other Versions



Table 28: Size 2.5 bar (36.25 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLC	With setting scale	With setting scale
		30 bar (435 psi) overpressure

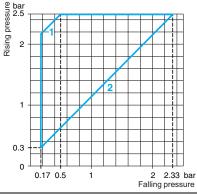




Adjustable Range of Operating Point (PH) (Rising pressure)		0.3–2.5 bar (4.35–36.25 psi)			
Electrical Connection		Terminals			
Catalog Numbers (1)					
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	XMLCS02B2S13		
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC002B2S13	_		
	Corrosive fluids, up to 320 °F (160 °C)	XMLC002C2S13	_		
Weight, lb (kg)		2.19 (0.995)	7.72 (3.500)		
Supplementary Specif	ications (not shown under ge	eneral specifications)			
	Min. at low setting	0.13 bar (1.89 psi), ±0.02 bar (±0.29 psi)	0.1 bar (1.45 psi), ±0.02 bar (±0.29 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.17 bar (2.47 psi), ±0.03 bar (±0.43 psi)	0.18 bar (2.61 psi), ±0.03 bar (±0.43 psi)		
(Subtract from FTT to get FB)	Max. at high setting	2 bar (29 psi)	1.25 bar (18.12 psi)		
Maximum Allowable	Per cycle	5 bar (72.5 psi)	30 bar (435 psi)		
Pressure	Accidental	9 bar (130.5 psi)	37.5 bar (543.75 psi)		
Destruction Pressure		18 bar (261 psi)	67.5 bar (978.75 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Pressure Switch Style		Diaphragm			

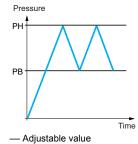
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLC002B2S13 becomes XMLC002B2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential

2 Minimum differential



Connection

Other Versions

Table 29: Size 2.5 bar (36.25 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage)

Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

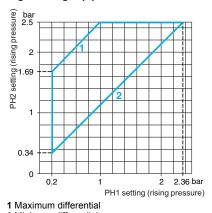


Adjustable Range of	2nd stage operating point (PH2)	0.34–2.5 bar (4.93–36.25 psi)			
Each Operating Point (Rising pressure)	1st stage operating point (PH1)	0.2–2.36 bar (2.9–34.22 psi)			
Spread between the Tv	vo Stages (PH2-PH1)	0.14–1.5 bar (2.03–21.75 psi)			
<b>Electrical Connection</b>		Terminals			
Catalog Numbers (1)					
Hydraulic oils, fresh water, sea Fluids Controlled water, air, up to 320 °F (160 °C)		XMLD002B1S13			
(2) Corrosive fluids, up to 320 °F (160 °C)		XMLD002C1S13			
Weight, lb (kg)		2.24 (1.015)			
<b>Supplementary Spec</b>	cifications (not shown under	general specifications)			
Inherent Differential	At low setting	0.14 bar (2.03 psi), ±0.04 bar (±0.58 psi)			
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.19 bar (2.76 psi), ±0.07 bar (±1.02 psi)			
Maximum Allowable	Per cycle	5 bar (72.5 psi)			
Pressure Accidental		9 bar (130.5 psi)			
<b>Destruction Pressure</b>		18 bar (261 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Pressure Switch Style		Diaphragm			

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLD002B1S13 becomes XMLD002B1S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

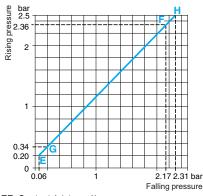
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

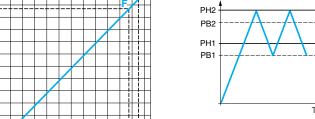


2 Minimum differential

#### Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) GH Contact 2 (stage 2)



— Adjustable value --- Non adjustable value

Pressure

#### **Connection: Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

#### **Other Versions**

Table 30: Size 4 bar (58 psi)

Fixed differential, for detection of a single threshold

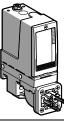
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLA**

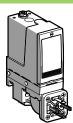
#### With setting scale

#### Without setting scale







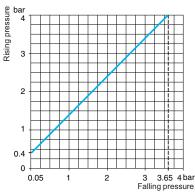


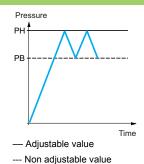
			~		~			
Adjustable Range of Ope (Rising pressure)	rating Point (PH)	0.4–4 bar (5.8–58 psi)						
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector			
Catalog Numbers (1)								
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA004A2S13	XMLA004A2C11	XMLA004A1S13	XMLA004A1C11			
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA004B2S13	XMLA004B2C11	XMLA004B1S13	XMLA004B1C11			
	Corrosive fluids, up to 320 °F (160 °C)	XMLA004C2S13	XMLA004C2C11	XMLA004C1S13	XMLA004C1C11			
	Viscous products, up to 320 °F (160 °C) (G11/4" pressure connection)	XMLA004P2S13	XMLA004P2C11	XMLA004P1S13	XMLA004P1C11			
Weight, Ib (kg)		1.51 (0.685)	1.58 (0.715)	1.51 (0.685)	1.58 (0.715)			
Supplementary Specif	ications (not shown under ge	eneral specification	ons)					
Inherent Differential	At low setting	0.35 bar (5.07 psi), :	±0.03 bar (±0.43 psi)					
(subtract from PH to get PB)	At high setting	0.35 har (5.07 nei) -	0.35 har (5.07 nei) +0.03 har (+0.43 nei)					

Supplementary Specifications (not shown under general specifications)				
Inherent Differential	At low setting	0.35 bar (5.07 psi), ±0.03 bar (±0.43 psi)		
(subtract from PH to get PB)	At high setting	0.35 bar (5.07 psi), ±0.03 bar (±0.43 psi)		
Maximum Allowable	Per cycle	5 bar (72.5 psi)		
Pressure	Accidental	9 bar (130.5 psi)		
Destruction Pressure		18 bar (261 psi)		
Cable Entry and Wire Size for Terminal Models 1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² max		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.		
Pressure Switch Style Diaphragm				
(1) = 4 + 4 + 15 = 0.40 = 1.11 + 14 + 14 + 14 + 14 + 14 + 14 + 14				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA004A2S13 becomes XMLA004A2S11).

## Operation curves





# Terminal model



Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

 $2 \rightarrow 12$  $3 \rightarrow 14$ 

Other Versions

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 31: Size 4 bar (58 psi)

Adjustable differential, for regulation between 2 thresholds

Switches with 1 C/O single-pole contact

Pressi	Pressure connection 1/2" NPT or 1/4" BSP						
Pressure Switches	s, Type XMLB	With setting s	scale	Without settir	ng scale	With setting scale 30 bar (435 psi) overpressure	
Adjustable Range of Operating Point (PH) (Rising pressure)		0.25–4 bar (3.62–58 psi)					
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	Terminals	
<b>Catalog Numbers</b>	(1)						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB004A2S13	XMLB004A2C11	XMLB004A1S13	XMLB004A1C11	_	
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB004B2S13	XMLB004B2C11	XMLB004B1S13	XMLB004B1C11	_	
(2)	Hydraulic oils, freshwater, air, up to 320 °F (160 °C)	_				XMLBS04B2S13	
Corrosive fluids, up to 320 °F (160 °C)		XMLB004C2S13	XMLB004C2C11	XMLB004C1S13	XMLB004C1C11	_	
Weight, lb (kg)		2.24 (1.015)	2.27 (1.030)	2.24 (1.015)	2.27 (1.030)	7.72 (3.500)	
<b>Supplementary Sp</b>	ecifications (not shown u	nder general sp	ecifications)				
Possible Differential	0.2 bar (2.9 psi), ±0.01 bar (±0.14 psi)				0.15 bar (2.18 psi), ±0.01 bar (±0.14 psi)		
(subtract from PH to get PB)	Min. at high setting	0.25 bar (3.62 psi)	, –0.03 bar, +0.05 bar (–0.43 psi, +0.72 psi)			0.34 bar (4.93 psi), -0.03 bar, +0.05 bar	

2.4 bar (34.8 psi)

5 bar (72.5 psi)

9 bar (130.5 psi)

18 bar (261 psi)

1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

DIN 43650A, 4-pin male. For suitable female connector, see page 73.

Max. at high setting

Accidental

Cable Entry and Wire Size for Terminal Models

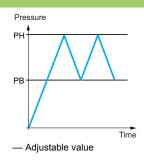
**Connector Type for Connector Models** 

# Rising pressure 3.75 bar 1.6 2

Maximum Allowable Per cycle

**Destruction Pressure** 

**Pressure Switch Style** 



1 Maximum differential 2 Minimum differential

#### Connection

#### Terminal model

#### **Connector model**

#### Pressure switch connector pin view

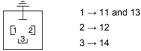
(-0.43 psi, +0.72 psi)

2.46 bar (35.67 psi)

37.5 bar (543.75 psi)

67.5 bar (978.75 psi)

30 bar (435 psi)



Other Versions

For switches with alternative tapped cable entries (such as NPT), consult your local sales office.

**Pressure** 

Diaphragm (1) For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLB004A2S13 becomes XMLB004A2S11).

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78. **Operating Curves** 

Table 32: Size 4 bar (58 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLC	With setting scale	With setting scale
		30 bar (435 psi) overpressure

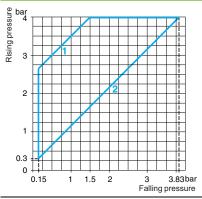




Adjustable Range of Operating Point (PH) (Rising pressure)		0.3–4 bar (4.35–58 psi)			
Electrical Connection		Terminals			
Catalog Numbers (1)					
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	XMLCS04B2S13		
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC004B2S13	_		
	Corrosive fluids, up to 320 °F (160 °C)	XMLC004C2S13	_		
Weight, lb (kg)		1.51 (0.685)	7.72 (3.500)		
Supplementary Specif	ications (not shown under ge	eneral specifications)			
B "1 B" (1 1	Min. at low setting	0.15 bar (2.18 psi), ±0.02 bar (±0.29 psi)	0.1 bar (1.45 psi), ±0.02 bar (±0.29 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.17 bar (2.47 psi), ±0.02 bar (±0.29 psi)	0.25 bar (3.62 psi), ±0.02 bar (±0.29 psi)		
(Subtract Holli 1 11 to get 1 b)	Max. at high setting	2.5 bar (36.25 psi)	2.20 bar (31.9 psi)		
Maximum Allowable	Per cycle	5 bar (72.5 psi)	30 bar (435 psi)		
Pressure	Accidental	9 bar (130.5 psi)	37.5 bar (543.75 psi)		
Destruction Pressure		18 bar (261 psi)	67.5 bar (978.75 psi)		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Pressure Switch Style		Diaphragm			

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLC004B2S13 becomes XMLC004B2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



- 1 Maximum differential
- 2 Minimum differential

# Pressure PH PB Tim — Adjustable value

#### Connection

#### Terminal model

**Other Versions** 

Table 33: Size 4 bar (58 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

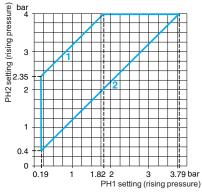


Adjustable Range of	2nd stage operating point (PH2)	0.40–4 bar (5.8–58 psi)			
Each Operating Point (Rising pressure)	1st stage operating point (PH1)	0.19–3.79 bar (2.76–54.96 psi)			
Spread between the Tw	o Stages (PH2-PH1)	0.21–2.18 bar (3.05–31.61 psi)			
<b>Electrical Connection</b>		Terminals			
Catalog Numbers (1)					
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD004B1S13			
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLD004C1S13			
Weight, lb (kg)		2.24 (1.015)			
<b>Supplementary Spec</b>	ifications (not shown under	general specifications)			
Inherent Differential	At low setting	0.15 bar (2.18 psi), ±0.03 bar (±0.43 psi)			
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.19 bar (2.76 psi), ±0.03 bar (±0.43 psi)			
Maximum Allowable	Per cycle	5 bar (72.5 psi)			
Pressure	Accidental	9 bar (130.5 psi)			
Destruction Pressure		18 bar (261 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Pressure Switch Style		Diaphragm			

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD004B1S13 becomes XMLD004B1S11).

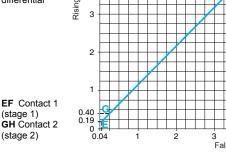
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

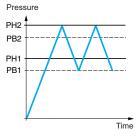


1 Maximum differential 2 Minimum differential

(stage 2)



Inherent differential of contacts 1 and 2



— Adjustable value --- Non adjustable value

3.6 3.81 bar

#### **Connection: Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

#### **Other Versions**

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 34: Size 10 bar (145 psi)

Fixed differential, for detection of a single threshold

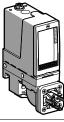
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLA**

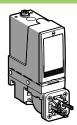
#### With setting scale

#### Without setting scale







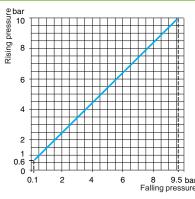


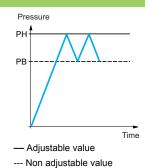
Adjustable Range of Operating Point (PH) (Rising pressure)  Electrical Connection		0.6–10 bar (8.7–145 psi)					
		Terminals	DIN connector	Terminals	DIN connector		
Catalog Numbers (1)			, i				
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA010A2S13	XMLA010A2C11	XMLA010A1S13	XMLA010A1C11		
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA010B2S13	XMLA010B2C11	XMLA010B1S13	XMLA010B1C11		
	Corrosive fluids, up to 320 °F (160 °C)	XMLA010C2S13	XMLA010C2C11	XMLA010C1S13	XMLA010C1C11		
	Viscous products, up to 320 °F (160 °C) (G1¼" pressure connection)	XMLA010P2S13	XMLA010P2C11	XMLA010P1S13	XMLA010P1C11		
Weight, lb (kg)		1.51 (0.685)	1.58 (0.715)	1.51 (0.685)	1.58 (0.715)		

Supplementary Specifications (not shown under general specifications)							
Inherent Differential (subtract from PH to get PB)	At low setting	0.5 bar (7.25 psi), ±0.05 bar (±0.72 psi)					
	At high setting	0.5 bar (7.25 psi), ±0.05 bar (±0.72 psi)					
Maximum Allowable Pressure	Per cycle	12.5 bar (181.25 psi)					
	Accidental	22.5 bar (326.25 psi)					
Destruction Pressure		45 bar (652.5 psi)					
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.					
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.					
Pressure Switch Style		Diaphragm					

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA010A2S13 becomes XMLA010A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**





#### Connection

#### **Terminal model**

#### Connector model

#### Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12\,$ 3 → 14

Other Versions

Table 35: Size 10 bar (145 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

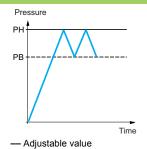
Pressure Switches, Type XMLB	With setting scale		Without setting scale		With setting scale 30 bar (435 psi) overpressure

Adjustable Range of Operating Point (PH)		0.7.40 h/40.45.445;\					
(Rising pressure)		0.7–10 bar (10.15–145 psi)					
	Electrical Connection		DIN connector	Terminals	DIN connector	Terminals	
Catalog Numbers (	1)						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB010A2S13	XMLB010A2C11	XMLB010A1S13	XMLB010A1C11	_	
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	_	_	XMLBS10A2S13	
Fluids Controlled	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	XMLB010B2S13	XMLB010B2C11	XMLB010B1S13	XMLB010B1C11	_	
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLB010C2S13	XMLB010C2C11	XMLB010C1S13	XMLB010C1C11	_	
	Viscous products, up to 320 °F (160 °C) (G11/4" pressure connection)	XMLB010P2S13	XMLB010P2C11	XMLB010P1S13	XMLB010P1C11	_	
Weight, lb (kg)		1.55 (0.705)	1.62 (0.735)	1.55 (0.705)	1.62 (0.735)	7.72 (3.500)	
Supplementary Spe	ecifications (not shown un	ider general sp	ecifications)				
Possible Differential	Min. at low setting	0.57 bar (8.26 psi)	0.45 bar (6.52 psi), ±0.05 bar (±0.72 psi).				
(subtract from PH to get PB)	Min. at high setting	0.85 bar (12.32 psi), -0.1 bar, +0.15 bar (-1.45 psi, +2.17 psi)				0.85 bar (12.32 psi), -0.1 bar, +0.15 bar (-1.45 psi, +2.17 psi)	
	Max. at high setting	7.5 bar (108.75 ps	,			6.25 bar (90.62 psi)	
Maximum Allowable	Per cycle	12.5 bar (181.25 psi)			30 bar (435 psi)		
Pressure	Accidental	22.5 bar (326.25 psi)			37.5 bar (543.75 psi)		
<b>Destruction Pressure</b>	Destruction Pressure		45 bar (652.5 psi) 67.5 bar (978.75 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.					
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.					
Pressure Switch Style		Diaphragm					

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLB010A2S13 becomes XMLB010A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

# 

1 Maximum differential2 Minimum differential



Connection
Terminal model

면 뒤,

## 4 5

Connector model
Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 



Other Versions

10/2009

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78
Operating Curves

Table 36: Size 10 bar (145 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### With setting scale

With setting scale 30 bar (435 psi) overpressure





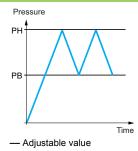
Adjustable Range of Operating Point (PH) (Rising pressure)		0.7–10 bar (10.15–145 psi)				
Electrical Connection		Terminals				
Catalog Numbers (1)		•				
	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	_	XMLCS10A2S13			
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC010B2S13	_			
	Corrosive fluids, up to 320 °F (160 °C)	XMLC010C2S13	_			
Weight, lb (kg)		1.51 (0.685)	7.72 (3.500)			
<b>Supplementary Specif</b>	ications (not shown under ge	eneral specifications)				
B 111 B144 41 1	Min. at low setting	0.45 bar (6.53 psi), ±0.05 bar (±0.72 psi)	0.25 bar (3.62 psi), ±0.05 bar (±0.72 psi)			
Possible Differential (subtract from PH to get PB)	Min. at high setting	0.70 bar (10.15 psi), ±0.01 bar (±1.45 psi)	0.65 bar (9.42 psi), ±0.01 bar (±1.45 psi)			
(Subtract from 111 to get 1 b)	Max. at high setting	8 bar (116 psi)	5.6 bar (81.2 psi)			
Maximum Allowable	Per cycle	12.5 bar (181.25 psi)	30 bar (435 psi)			
Pressure	Accidental	22.5 bar (326.25 psi)	37.5 bar (543.75 psi)			
Destruction Pressure		45 bar (652.5 psi) 67.5 bar (978.75 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Pressure Switch Style		Diaphragm				

For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLC010B2S13 becomes XMLC010B2S11).

#### **Operating Curves**

# Rising pressure 10 0.25 9.3 bar

1 Maximum differential 2 Minimum differential



#### Connection **Terminal model**

Other Versions

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 37: Size 10 bar (145 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale



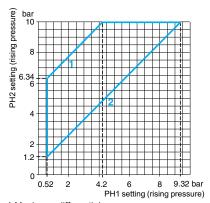
Adjustable Range of Each Operating Point	2nd stage operating point (PH2)	1.2–10 bar (17.4–145 psi)		
		0.52–9.32 bar (7.54–135.14 psi)		
Spread between the Two S	Stages (PH2-PH1)	0.68–5.8 bar (9.86–84.1 psi)		
Electrical Connection		Terminals		
Catalog Numbers (1)				
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD010B1S13		
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLD010C1S13		
Weight, lb (kg)		1.55 (0.705)		
Supplementary Specifications (not shown under		general specifications)		
Inherent Differential	At low setting	0.45 bar (6.53 psi), ±0.05 bar (±0.72 psi)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	0.6 bar (8.7 psi), ±0.1 bar (±1.45 psi)		

Pressure Switch Style		Diaphragm		
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
<b>Destruction Pressure</b>		45 bar (652.5 psi)		
Pressure	Accidental	22.5 bar (326.25 psi)		
Maximum Allowable	Per cycle	12.5 bar (181.25 psi)		
to get PB1/PB2)	At high setting	0.6 bar (8.7 psi), ±0.1 bar (±1.45 psi)		
(subtract from PH1/PH2	At low setting	0.45 bai (0.55 psi), ±0.05 bai (±0.72 psi)		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD010B1S13 becomes XMLD010B1S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

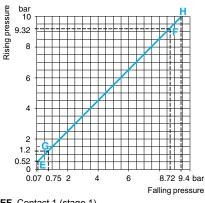
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

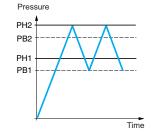


- 1 Maximum differential
- 2 Minimum differential

#### Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) GH Contact 2 (stage 2)



- Adjustable value

#### --- Non adjustable value

#### Connection

#### **Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

Other Versions

Table 38: Size 20 bar (290 psi)

Fixed differential, for detection of a single threshold

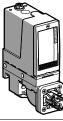
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLA**

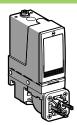
#### With setting scale

#### Without setting scale







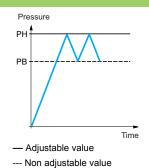


Adjustable Range of Operating Point (PH) (Rising pressure)		1–20 bar (14.5–290 psi)				
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA020A2S13	XMLA020A2C11	XMLA020A1S13	XMLA020A1C11	
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA020B2S13	XMLA020B2C11	XMLA020B1S13	XMLA020B1C11	
	Corrosive fluids, up to 320 °F (160 °C)	XMLA020C2S13	XMLA020C2C11	XMLA020C1S13	XMLA020C1C11	
	Viscous products, up to 320 °F (160 °C) (G11/4" pressure connection)	XMLA020P2S13	XMLA020P2C11	XMLA020P1S13	XMLA020P1C11	
Weight, lb (kg)		1.51 (0.685)	1.58 (0.715)	1.51 (0.685)	1.58 (0.715)	
Supplementary Spe	cifications (not shown under a	eneral specification	ons)	,	•	

Supplementary Specifications (not shown under general specifications)							
Inherent Differential (subtract from PH to get PB)	At low setting	0.4 bar (5.8 psi), ±0.2 bar (±2.9 psi)					
	At high setting	1 bar (14.5 psi), ±0.1 bar (±1.45 psi)					
Maximum Allowable Pressure	Per cycle	25 bar (362.5 psi)					
	Accidental	45 bar (652.5 psi)					
Destruction Pressure		90 bar (1305 psi)					
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.					
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.					
Pressure Switch Style		Diaphragm					

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA020A2S13 becomes XMLA020A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

# **Operating Curves** Rising pressure 10 19 bar Falling pressure



#### Connection Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13 $2 \rightarrow 12$ 

 $3 \rightarrow 14$ 

Other Versions

Table 39: Size 20 bar (290 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLB	With setting s	With setting scale		With setting scale 30 bar (435 psi) overpressure

						_
Adjustable Range of Operating Point (PH) (Rising pressure)		1.3–20 bar (18.9–290 psi)				
<b>Electrical Connection</b>	1	Terminals	DIN connector	Terminals	DIN connector	Terminals
Catalog Numbers (	1)					
_	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB020A2S13	XMLB020A2C11	XMLB020A1S13	XMLB020A1C11	_
	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	_	_	_	_	XMLBS20A2S13
Fluids Controlled (2)	Hydraulic oils, fresh water, air, up to 320 °F (160 °C)	XMLB020B2S13	XMLB020B2C11	XMLB020B1S13	XMLB020B1C11	_
	Corrosive fluids, up to 320 °F (160 °C)	XMLB020C2S13	XMLB020C2C11	XMLB020C1S13	XMLB020C1C11	_
	Viscous products, up to 320 °F (160 °C) (G11/4" pressure connection)	XMLB020P2S13	XMLB020P2C11	XMLB020P1S13	XMLB020P1C11	_
Weight, lb (kg)		1.55 (0.705)	1.62 (0.735)	1.55 (0.705)	1.62 (0.735)	7.72 (3.500)
<b>Supplementary Spe</b>	ecifications (not shown und	er general spe	cifications)			
Possible Differential	Min. at low setting	1 bar (14.5 psi), ±0.25 bar (±3.63 psi)				0.95 bar (13.78 psi), ±0.25 bar (±3.63 psi)
(subtract from PH to get PB)	Min. at high setting	1.6 bar (23.20 psi), ±0.25 bar (±3.63 psi)				1.45 bar (21.03 psi), ±0.25 bar (±3.63 psi)
	Max. at high setting	11 bar (159.5 psi)				12.6 bar (182.7 psi)
Maximum Allowable	Per cycle	25 bar (362.5 psi)	·	·		30 bar (435 psi)
Pressure	Accidental	45 bar (652.5 psi)			37.5 bar (543.75 psi)	
Destruction Pressure		90 bar (1305 psi)				67.5 bar (978.75 psi)

Diaphragm For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLB020A2S13 becomes XMLB020A2S11).

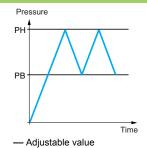
Cable Entry and Wire Size for Terminal Models

**Connector Type for Connector Models** 

**Pressure Switch Style** 

## **Operating Curves** Rising pressure 20 15 10 0.3 18.4 bar Falling pressure

#### 1 Maximum differential 2 Minimum differential



1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

DIN 43650A, 4-pin male. For suitable female connector, see page 73.

## Connection

#### Terminal model



#### Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13

 $2 \rightarrow 12$ 

 $3 \rightarrow 14$ 

Other Versions

10/2009

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 40: Size 20 bar (290 psi)

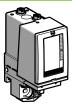
Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

<b>Pressure</b>	Switches,	Type XMLC
-----------------	-----------	-----------

#### With setting scale

#### With setting scale 30 bar (435 psi) overpressure





		<b>)</b>			
Adjustable Range of Operating Point (PH) (Rising pressure)		1.3–20 bar (18.85–290 psi)			
<b>Electrical Connection</b>		Terminals			
Catalog Numbers (1)					
	Hydraulic oils, fresh water, air, up to 158 °F (70 °C)	_	XMLCS20A2S13		
Fluids Controlled (2)	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC020B2S13	_		
	Corrosive fluids, up to 320 °F (160 °C)	XMLC020C2S13	_		
Weight, Ib (kg)		1.51 (0.685)	7.72 (3.500)		
<b>Supplementary Specif</b>	ications (not shown under	general specifications)			
B 111 B166 41 1	Min. at low setting	0.7 bar (10.15 psi), ±0.2 bar (±2.9 psi)	0.7 bar (10.15 psi), ±0.2 bar (±2.9 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	1 bar (14.5 psi), ±0.2 bar (±2.9 psi)	1.15 bar (16.67 psi), ±0.2 bar (±2.9 psi)		
(Subtract from F11 to get Fb)	Max. at high setting	11 bar (159.5 psi)	11.70 bar (169.6 psi)		
Maximum Allowable	Per cycle	25 bar (362.5 psi)	30 bar (435 psi)		
Pressure	Accidental	45 bar (652.5 psi)	37.5 bar (543.75 psi)		
Destruction Pressure		90 bar (1305 psi) 67.5 bar (978.75 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Pressure Switch Style		Diaphragm			

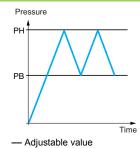
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLC020B2S13 becomes XMLC020B2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

19 bar Falling pressure

#### **Operating Curves**

Rising pressure par 20

#### 1 Maximum differential 2 Minimum differential



# Terminal model

Connection

Other Versions

Table 41: Size 20 bar (290 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

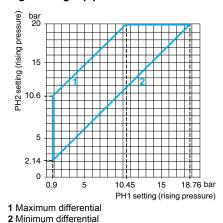


Adjustable Range of	2nd stage operating point (PH2)	2.14–20 bar (31.03–290 psi)	
Each Operating Point (Rising pressure)	1st stage operating point (PH1)	0.9–18.76 bar (13.05–272.02 psi)	
Spread between the T	wo Stages (PH2-PH1)	1.24–9.55 bar (17.98–138.48 psi)	
<b>Electrical Connection</b>	1	Terminals	
Catalog Numbers (	1)		
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD020B1S13	
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLD020C1S13	
Weight, lb (kg)		1.55 (0.705)	
Supplementary Specifications (not shown under general specifications)			
Inherent Differential	At low setting	0.7 bar (10.15 psi), ±0.15 bar (±2.18 psi)	
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	1.3 bar (18.85 psi), ±0.3 bar (±4.35 psi)	

Maximum Allowable Per cycle 25 bar (362.5 psi) Pressure Accidental 45 bar (652.5 psi) **Destruction Pressure** 90 bar (1305 psi) Cable Entry and Wire Size for Terminal Models 1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum. **Pressure Switch Style** Diaphragm

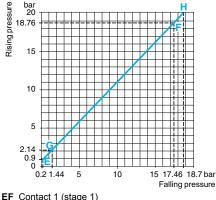
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

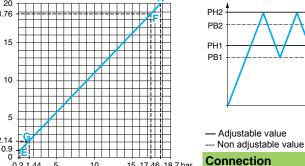


**Other Versions** 

Inherent differential of contacts 1 and 2



**EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)



Pressure

**Terminal model** 

Contact 2 (stage 2) Contact 1 (stage 1)

Time

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD020B1S13 becomes XMLD020B1S11).

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 42: Size 35 bar (507.5 psi)

Fixed differential, for detection of a single threshold

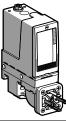
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLA**

#### With setting scale

#### Without setting scale







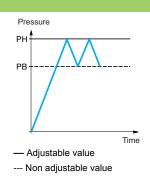


Adjustable Range of Operating Point (PH) (Rising pressure)		1.5–35 bar (21.75–507.5 psi)				
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLA035A2S13	XMLA035A2C11	XMLA035A1S13	XMLA035A1C11	
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLA035B2S13	XMLA035B2C11	XMLA035B1S13	XMLA035B1C11	
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLA035C2S13	XMLA035C2C11	XMLA035C1S13	XMLA035C1C11	
	Viscous products, up to 320 °F (160 °C) (G1¼" pressure connection)	XMLA035P2S13	XMLA035P2C11	XMLA035P1S13	XMLA035P1C11	
Weight, Ib (kg)		1.53 (0.695)	1.60 (0.725)	1.53 (0.695)	1.60 (0.725)	
Supplementary Speci	fications (not shown under	goneral enecificati	ions)		`	

Supplementary Specif	fications (not shown under	general specifications)				
Inherent Differential	At low setting	1.25 bar (18.12 psi), ±0.25 bar (±3.62 psi)				
(subtract from PH to get PB)	At high setting	1.25 bar (18.12 psi), ±0.25 bar (±3.62 psi)				
Maximum Allowable	Per cycle	45 bar (652.5 psi)				
Pressure	Accidental	80 bar (1160 psi)				
<b>Destruction Pressure</b>		160 bar (2320 psi)				
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA035A2S13 becomes XMLA035A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

## **Operating Curves** Rising pressure 20 0.25 10 30 33.75 bar Falling pressure



#### Connection **Terminal model**

#### **Connector model**

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13 $2 \rightarrow 12\,$ 

3 → 14

**Other Versions** 

Table 43: Size 35 bar (507.5 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLB**

#### With setting scale

#### Without setting scale







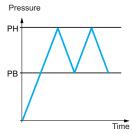


					(G) XS	
Adjustable Range of Operating Point (PH) (Rising pressure)		3.5–35 bar (50.75–507.5 psi)				
<b>Electrical Connection</b>	1	Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (	1)					
	Hydraulic oils, fresh water, sea water, air, up to 158 °F (70 °C)	XMLB035A2S13	XMLB035A2C11	XMLB035A1S13	XMLB035A1C11	
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLB035B2S13	XMLB035B2C11	XMLB035B1S13	XMLB035B1C11	
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLB035C2S13	XMLB035C2C11	XMLB035C1S13	XMLB035C1C11	
	Viscous products, up to 320 °F (160 °C) (G1¼" pressure connection)	XMLB035P2S13	XMLB035P2C11	XMLB035P1S13	XMLB035P1C11	
Weight, lb (kg)		1.58 (0.715)	1.64 (0.745)	1.58 (0.715)	1.64 (0.745)	
Supplementary Spe	ecifications (not shown under	general specificati	ions)			
Possible Differential	Min. at low setting	1.7 bar (24.65 psi), -0.5 bar, +0.7 bar (-7.25 psi, +10.15 psi)				
(subtract from PH to get	Min. at high setting	2.55 bar (36.97 psi), -(	0.5 bar, +0.7 bar (-7.25	psi, +10.15 psi)		
PB)	Max. at high setting	20 bar (290 psi)				
Maximum Allowable	Per cycle	45 bar (652.5 psi)				
Pressure	Accidental	80 bar (1160 psi)				
Destruction Pressure		160 bar (2320 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Diaphragm				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLB035A2S13 becomes XMLB035A2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**

# Rising pressure 10 32.45 bar Falling pressure



- Adjustable value

1 Maximum differential 2 Minimum differential

#### Connection

#### Terminal model



#### Connector model

#### Pressure switch connector pin view

 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

 $\mathbf{3} \rightarrow \mathbf{14}$ 

For switches with alternative tapped cable entries (such as NPT), consult your local sales office.



**Other Versions** 

Table 44: Size 35 bar (507.5 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

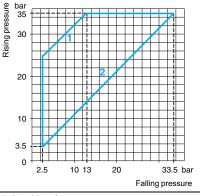
#### With setting scale



ating Point (PH)	3.5–35 bar (50.75–507.5 psi)		
	Terminals		
Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLC035B2S13		
Corrosive fluids, up to 320 °F (160 °C)	XMLC035C2S13		
	1.53 (0.695)		
cations (not shown under	general specifications)		
Min. at low setting	1 bar (14.5 psi), ±0.2 bar (±2.9 psi)		
Min. at high setting	1.5 bar (21.75 psi), ±0.5 bar (±7.25 psi)		
Max. at high setting	22 bar (319 psi)		
Per cycle	45 bar (652.5 psi)		
Accidental	80 bar (1160 psi)		
	160 bar (2320 psi)		
for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
	Diaphragm		
	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)  Corrosive fluids, up to 320 °F (160 °C)  Eations (not shown under Min. at low setting  Min. at high setting  Max. at high setting  Per cycle  Accidental		

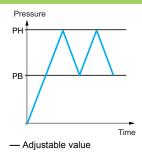
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLC035B2S13 becomes XMLC035B2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential

2 Minimum differential



Connection Terminal model

Other Versions

Table 45: Size 35 bar (507.5 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

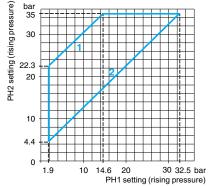


Adjustable Range of Each Operating Point	2nd stage operating point (PH2)	4.4–35 bar (63.8–507.5 psi)
(Rising pressure)	1st stage operating point (PH1)	1.9–32.5 bar (27.55–471.25 psi)
Spread between the Two	Stages (PH2-PH1)	2.5–20.4 bar (36.25–295.8 psi)
<b>Electrical Connection</b>		Terminals
Catalog Numbers (1)		
Fluids Controlled	Hydraulic oils, fresh water, sea water, air, up to 320 °F (160 °C)	XMLD035B1S13
(2)	Corrosive fluids, up to 320 °F (160 °C)	XMLD035C1S13
Weight, lb (kg)		1.58 (0.715)
<b>Supplementary Specific</b>	cations (not shown under	general specifications)
Inherent Differential (subtract from PH1/PH2	At low setting	1.5 bar (21.75 psi), ±0.3 bar (±4.35 psi)
to get PB1/PB2)	At high setting	2.6 bar (37.7 psi), ±0.7 bar (±10.15 psi)
Maximum Allowable	Per cycle	45 bar (652.5 psi)
Pressure	Accidental	80 bar (1160 psi)
<b>Destruction Pressure</b>		160 bar (2320 psi)
Cable Entry and Wire Size	for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.
Pressure Switch Style		Diaphragm

For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD035B1S13 becomes XMLD035B1S11).

#### **Operating Curves**

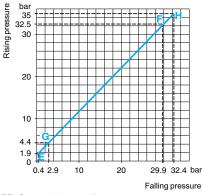
#### High setting trip points of contacts 1 and 2



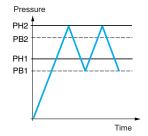
1 Maximum differential

2 Minimum differential

#### Inherent differential of contacts 1 and 2



**EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)



— Adjustable value

--- Non adjustable value

#### Connection

#### Terminal model

Contact 2 (stage 2) Contact 1 (stage 1)

Other Versions

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 46: Size 70 bar (1015 psi)

Fixed differential, for detection of a single threshold

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLA**

#### With setting scale

#### Without setting scale









Adjustable Range of Operating Point (PH) (Rising pressure)  Electrical Connection		5–70 bar (72.5–1015 psi)				
		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, up to 320 °F (160 °C)	XMLA070D2S13	XMLA070D2C11	XMLA070D1S13	XMLA070D1C11	
Fluids Controlled (2)	Fresh water, sea water, up to 320 °F (160 °C)	XMLA070E2S13	XMLA070E2C11	XMLA070E1S13	XMLA070E1C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA070N2S13	XMLA070N2C11	XMLA070N1S13	XMLA070N1C11	
Weight, lb (kg)		1.53 (0.695)	1.60 (0.725)	1.53 (0.695)	1.60 (0.725)	
Supplementary Specif	ications (not shown under	general specificat	tions)			
Inherent Differential	At low setting	3 bar (43.5 psi), ±1 bar (±14.5 psi)				
(subtract from PH to get PB)	At high setting	7.5 bar (108.75 psi), ±1 bar (±14.5 psi)				
Maximum Allowable	Per cycle	90 bar (1035 psi)				
Pressure	Accidental	160 bar (2320 psi)				
<b>Destruction Pressure</b>		320 bar (4640 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				

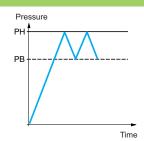
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLA070D2S13 becomes XMLA070D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

Piston

# Rising pressure 60

**Pressure Switch Style** 

**Operating Curves** 



Connector model

Connection

**Terminal model** 

Pressure switch connector pin view

[1 2

 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$  $3 \rightarrow 14$ 

028 Other Versions

For switches with alternative tapped cable entries (such as NPT), consult your local sales office.

- Adjustable value --- Non adjustable value

62.5 bar

Falling pressure

10/2009

Table 47: Size 70 bar (1015 psi)

Adjustable differential, for regulation between two thresholds

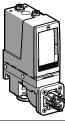
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure	Switches.	, Type XMLB
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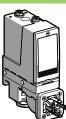
#### With setting scale

#### Without setting scale









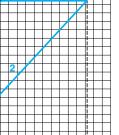
Adjustable Range of Operating Point (PH) (Rising pressure)  Electrical Connection		7–70 bar (101.5–1015 psi)				
		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, up to 320 °F (160 °C)	XMLB070D2S13	XMLB070D2C11	XMLB070D1S13	XMLB070D1C11	
Fluids Controlled (2)	Fresh water, sea water, up to 320 °F (160 °C)	XMLB070E2S13	XMLB070E2C11	XMLB070E1S13	XMLB070E1C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLB070N2S13	XMLB070N2C11	XMLB070N1S13	XMLB070N1C11	
Weight, Ib (kg)		1.58 (0.715)	1.64 (0.745)	1.58 (0.715)	1.64 (0.745)	
<b>Supplementary Specif</b>	fications (not shown unde	r general specific	ations)			
B 111 B166 41 1	Min. at low setting	4.7 bar (68.15 psi), -0.4 bar, +0.7 bar (-5.8 psi, +10.15 psi)				
Possible Differential (subtract from PH to get PB)	Min. at high setting	8.8 bar (127.6 psi), -0.6 bar, +0.8 bar (-8.7 psi, +11.6 psi)				
(Subtract from FTI to get FB)	Max. at high setting	50 bar (725 psi)				
Maximum Allowable	Per cycle	90 bar (1035 psi)				
Pressure	Accidental	160 bar (2320 psi)				
Destruction Pressure		320 bar (4640 psi)				
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Piston				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLB070D2S13 becomes XMLB070D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

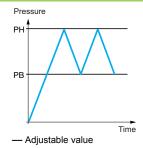
Falling pressure

# Rising pressure

**Operating Curves** 



1 Maximum differential 2 Minimum differential



#### Connection

Terminal model

Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

 $3 \rightarrow 14$ 

**Other Versions** 

40

Table 48: Size 70 bar (1015 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

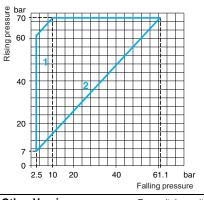
#### With setting scale



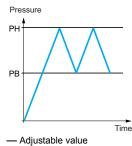
Adjustable Range of Operating Point (PH) (Rising pressure)		7–70 bar (101.5–1015 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers (1)				
	Hydraulic oils, up to 320 °F (160 °C)	XMLC070D2S13		
Fluids Controlled (2)	Fresh water, sea water, up to 320 °F (160 °C)	XMLC070E2S13		
	Corrosive fluids, up to 320 °F (160 °C)	XMLC070N2S13		
Weight, lb (kg)		1.53 (0.695)		
Supplementary Specifications (not shown under		general specifications)		
	Min. at low setting	4.5 bar (65.25 psi), ±0.8 bar (±11.6 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	8.9 bar (129.05 psi), ±0.8 bar (±11.6 psi)		
(Subtract from 1 11 to get 1 b)	Max. at high setting	60 bar (870 psi)		
Maximum Allowable	Per cycle	90 bar (1035 psi)		
Pressure	Accidental	160 bar (2320 psi)		
<b>Destruction Pressure</b>		320 bar (4640 psi)		
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Piston		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLC070D2S13 becomes XMLC070D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



### Connection

Table 49: Size 70 bar (1015 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale



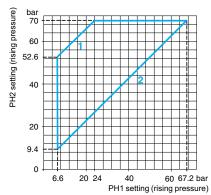
		$\mathbf{C}$
Adjustable Range of Each	2nd stage operating point (PH2)	9.4–70 bar (136.3–1015 psi)
Operating Point (Rising pressure)	1st stage operating point (PH1)	6.6–67.2 bar (95.7–974.4 psi)
Spread between the Two Stages (PH2-PH1)		2.8–46 bar (40.6–667 psi)
Electrical Connection		Terminals
Catalog Numbers <sup>(1)</sup>		
Fluids Controlled (2)	Hydraulic oils, up to 320 °F (160 °C)	XMLD070D1S13
	Fresh water, sea water, up to 320 °F (160 °C)	XMLD070E1S13
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD070N1S13
Weight, lb (kg)		1.58 (0.715)
Supplementary Specifications (not shown under general specifications)		

innerent Differential	At low setting	5 bar (72.5 psi), ±1.5 bar (±21.75 psi)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	9.5 bar (137.75 psi), ±2 bar (±29 psi)		
Maximum Allowable	Per cycle	90 bar (1035 psi)		
Pressure	Accidental	160 bar (2320 psi)		
Destruction Pressure  Cable Entry and Wire Size for Terminal Models		320 bar (4640 psi)		
		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Piston		
(1) 5 - 4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD070D1S13 becomes XMLD070D1S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

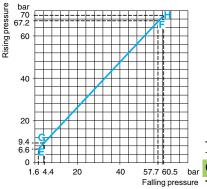
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

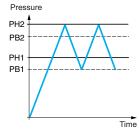


1 Maximum differential 2 Minimum differential

#### Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) GH Contact 2 (stage 2)



- Adjustable value --- Non adjustable value

#### Connection

#### **Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

Other Versions

Table 50: Size 160 bar (2320 psi)

Fixed differential, for detection of a single threshold

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure Switches, Type XMLA	<b>Press</b>	ure S	witches.	. Type	<b>XMLA</b>
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#### With setting scale

#### Without setting scale





DIN 43650A, 4-pin male. For suitable female connector, see page 73.





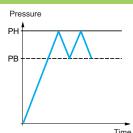
Adjustable Range of Operating Point (PH) (Rising pressure)		10–160 bar (145–2320 psi)				
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, up to 320 °F (160 °C)	XMLA160D2S13	XMLA160D2C11	XMLA160D1S13	XMLA160D1C11	
Fluids Controlled (2)	Fresh water, sea water, up to 320 °F (160 °C)	XMLA160E2S13	XMLA160E2C11	XMLA160E1S13	XMLA160E1C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA160N2S13	XMLA160N2C11	XMLA160N1S13	XMLA160N1C11	
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)	
Supplementary Specifications (not shown under		general specificat	ions)			
Inherent Differential	At low setting	5.5 bar (79.75 psi), ±1 bar (±14.5 psi)				
(subtract from PH to get PB)	At high setting	18 bar (261 psi), ±3 bar (±43.5 psi)				
Maximum Allowable	Per cycle	200 bar (2900 psi)				
Pressure	Accidental	360 bar (5220 psi)				
<b>Destruction Pressure</b>		720 bar (10,440 psi)				
Mechanical life		6 x 10 <sup>6</sup> operating cycles				
Cable Entry and Wire Size	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLA160D2S13 becomes XMLA160D2S11).

### **Operating Curves** Rising pressure bar 160 100 80 40 4.5 20 40 60 80 100 120 142 160 bar Falling pressure

**Connector Type for Connector Models** 

**Pressure Switch Style** 



- Adjustable value --- Non adjustable value Connection

## **Terminal model**

#### **Connector model**

#### Pressure switch connector pin view



**Other Versions** 

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

Table 51: Size 160 bar (2320 psi)

Adjustable differential, for regulation between two thresholds

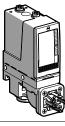
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

Pressure	Switches,	Type XMLB
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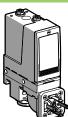
#### With setting scale

#### Without setting scale





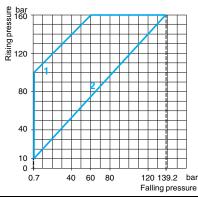




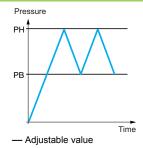
Adjustable Range of Operating Point (PH) (Rising pressure)		10–160 bar (145–232	0 psi)			
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers <sup>(1)</sup>						
Fluids Controlled	Hydraulic oils, up to 320 °F (160 °C)	XMLB160D2S13	XMLB160D2C11	XMLB160D1S13	XMLB160D1C11	
	Fresh water, sea water, up to 320 °F (160 °C)	XMLB160E2S13	XMLB160E2C11	XMLB160E1S13	XMLB160E1C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLB160N2S13	XMLB160N2C11	XMLB160N1S13	XMLB160N1C11	
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)	
Supplementary Specifications (not shown under		general specifica	tions)			
Describle Differential	Min. at low setting	9.3 bar (134.85 psi), –1.8 bar, +1.5 bar (–26.1 psi, +21.75 psi)				
Possible Differential (subtract from PH to get PB)	Min. at high setting	20.8 bar (301.6 psi), -1.9 bar, +1.6 bar (-27.55 psi, +23.2 psi)				
(Subtract Holli 1 11 to get 1 b)	Max. at high setting	100 bar (1450 psi)				
Maximum Allowable	Per cycle	200 bar (2900 psi)				
Pressure	Accidental	360 bar (5220 psi)				
Destruction Pressure		720 bar (10,440 psi)				
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.				
Connector Type for Conn	nector Models	DIN 43650A, 4-pin male. For suitable female connector, see page 73.				
Pressure Switch Style		Piston				

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLB160D2S13 becomes XMLB160D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



#### Connection

#### Terminal model

#### Connector model

#### Pressure switch connector pin view

Other Versions

Table 52: Size 160 bar (2320 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

#### With setting scale

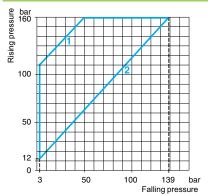


Adjustable Range of Operating Point (PH) (Rising pressure)		12–160 bar (174–2320 psi)	
Electrical Connection		Terminals	
Catalog Numbers <sup>(1)</sup>			
Fluids Controlled (2)	Hydraulic oils, up to 320 °F (160 °C)	XMLC160D2S13	
	Fresh water, sea water, up to 320 °F (160 °C)	XMLC160E2S13	
	Corrosive fluids, up to 320 °F (160 °C)	XMLC160N2S13	
Weight, lb (kg)		1.65 (0.750)	
Supplementary Specifications (not shown under general specifications)			

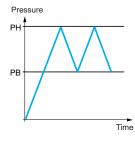
Cappionicinally opcompations (not onewn and or goneral opcompations)			
Possible Differential (subtract from PH to get PB)	Min. at low setting	9 bar (130.5 psi), ±0.9 bar (±13.05 psi)	
	Min. at high setting	21 bar (304.5 psi), ±0.9 bar (±13.05 psi)	
	Max. at high setting	110 bar (1590 psi)	
Maximum Allowable Pressure	Per cycle	200 bar (2900 psi)	
	Accidental	360 bar (5220 psi)	
Destruction Pressure		720 bar (10,440 psi)	
Mechanical life		6 x 10 <sup>6</sup> operating cycles	
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.	
Pressure Switch Style		Piston	
(1) For 4 and 1 for DO 40 5 and 1 illustration and 1 and 2 and 1 illustration and 2 and 2 and 2 and 3 illustration and 3 and 3 illustration and 3			

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLC160D2S13 becomes XMLC160D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



--- Adjustable value

#### Connection



**Other Versions** 

Table 53: Size 160 bar (2320 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

<b>Pressure Switch</b>	es. T	vpe X	MLD	
				-

#### Without setting scale



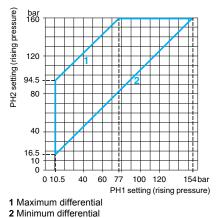
Adjustable Range of	2nd stage operating point (PH2)	16.5–160 bar (239.25–2320 psi)		
Each Operating Point (Rising pressure)	1st stage operating point (PH1)	10.5–154 bar (152.25–2233 psi)		
Spread between the Two Stages (PH2-PH1)		6–83 bar (87–1203.5 psi)		
Electrical Connection		Terminals		
Catalog Numbers <sup>(1)</sup>				
Fluids Controlled (2)	Hydraulic oils, up to 320 °F (160 °C)	XMLD160D1S13		
	Fresh water, sea water, up to 320 °F (160 °C)	XMLD160E1S13		
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD160N1S13		
Weight, lb (kg)		1.65 (0.750)		
<b>Supplementary Spe</b>	ecifications (not shown under ge	neral specifications)		
Inherent Differential	At the second second	2.0   (4.07, 0,)),4.5   (4.04, 75,))		

Inherent Differential (subtract from PH1/PH2 to get PB1/PB2)	At low setting	8.8 bar (127.6 psi), ±1.5 bar (±21.75 psi)
	At high setting	20 bar (290 psi), ±7 bar (±101.5 psi)
Maximum Allowable	Per cycle	200 bar (2900 psi)
Pressure	Accidental	360 bar (5220 psi)
Destruction Pressure		720 bar (10,440 psi)
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.
Pressure Switch Style		Piston
(1) Fand anti-tannad fand	DO 40 F	th C44 (

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD160D1S13 becomes XMLD160D1S11). (2) Component materials of units in contact with the fluid, see pages 77–78.

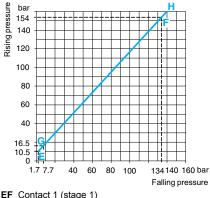
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

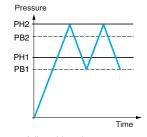


**Other Versions** 

#### Inherent differential of contacts 1 and 2



EF Contact 1 (stage 1) GH Contact 2 (stage 2)



- Adjustable value --- Non adjustable value

#### Connection

#### **Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

Table 54: Size 300 bar (4350 psi)

Fixed differential, for detection of a single threshold

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

P	ressure	Switches,	Type	<b>XMLA</b>
г	i essui e	SWILLINGS,	IVDE	VIAIF

#### With setting scale

#### Without setting scale





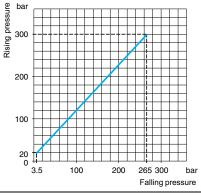


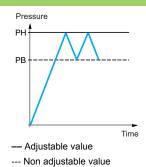


Adjustable Range of Operating Point (PH) (Rising pressure)		20–300 bar (290–4350 psi)					
<b>Electrical Connection</b>		Terminals	DIN connector	Terminals	DIN connector		
Catalog Numbers (1)							
	Hydraulic oils, up to 320 °F (160 °C)	XMLA300D2S13	XMLA300D2C11	XMLA300D1S13	XMLA300D1C11		
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLA300E2S13	XMLA300E2C11	XMLA300E1S13	XMLA300E1C11		
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA300N2S13	XMLA300N2C11	XMLA300N1S13	XMLA300N1C11		
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)		
<b>Supplementary Specif</b>	ications (not shown under	general specifica	tions)				
Inherent Differential	At low setting	16.5 bar (239.25 psi), ±3 bar (±43.5 psi)					
(subtract from PH to get PB)	At high setting	35 bar (507.5 psi), ±6	35 bar (507.5 psi), ±6 bar (±87 psi)				
Maximum Allowable	Per cycle	375 bar (5437.5 psi)					
Pressure	Accidental	675 bar (9787.5 psi)					
Destruction Pressure		1350 bar (19,575 psi)					
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.					
Connector Type for Connector Models		DIN 43650A, 4-pin male. For suitable female connector, see page 73.			3.		
Pressure Switch Style		Piston					

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLA300D2S13 becomes XMLA300D2S11).

#### **Operating Curves**





#### Connection Terminal model

#### Connector model

#### Pressure switch connector pin view



Other Versions

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages (1) (3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC

Table 55: Size 300 bar (4350 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLB**

#### With setting scale

#### Without setting scale





DIN 43650A, 4-pin male. For suitable female connector, see page 73.





Adjustable Range of Operating Point (PH) (Rising pressure)		22–300 bar (319–4350 psi)			
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector
Catalog Numbers <sup>(1)</sup>					
	Hydraulic oils, up to 320 °F (160 °C)	XMLB300D2S13	XMLB300D2C11	XMLB300D1S13	XMLB300D1C11
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLB300E2S13	XMLB300E2C11	XMLB300E1S13	XMLB300E1C11
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLB300N2S13	XMLB300N2C11	XMLB300N1S13	XMLB300N1C11
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)
Supplementary Specif	ications (not shown under ge	eneral specification	is)		
B "I B" (I	Min. at low setting	19.4 bar (281.3 psi), -1.5 bar, +1.7 bar (-21.75 psi, +24.65 psi)			
Possible Differential (subtract from PH to get PB)	Min. at high setting	37 bar (536.5 psi), -1 bar, +4 bar (-14.5 psi, +58 psi)			
Subtract from FTT to get FB)	Max. at high setting	200 bar (2900 psi)	200 bar (2900 psi)		
Maximum Allowable	Per cycle	375 bar (5437.5 psi)			
Pressure	Accidental	675 bar (9787.5 psi)			
Destruction Pressure		1350 bar (19,575 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			

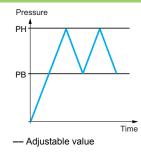
For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLB300D2S13 becomes XMLB300D2S11).

# **Operating Curves** Rising pressure bar 300 200 263 bar

**Connector Type for Connector Models** 

**Pressure Switch Style** 

1 Maximum differential 2 Minimum differential



Connection Terminal model



Connector model

Pressure switch connector pin view



 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

 $3 \rightarrow 14$ 

**Other Versions** 

<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

(3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC

Table 56: Size 300 bar (4350 psi)

Adjustable differential, for regulation between two thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

#### With setting scale



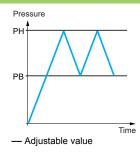
Adjustable Range of Ope (Rising pressure)	erating Point (PH)	22–300 bar (319–4350 psi)
<b>Electrical Connection</b>		Terminals
Catalog Numbers (1)		
	Hydraulic oils, up to 320 °F (160 °C)	XMLC300D2S13
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLC300E2S13
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLC300N2S13
Weight, lb (kg)		1.65 (0.750)
<b>Supplementary Specif</b>	ications (not shown under	general specifications)
Describle Differential	Min. at low setting	16 bar (232 psi), ±0.9 bar (±13.05 psi)
Possible Differential (subtract from PH to get PB)	Min. at high setting	35 bar (507.5 psi), ±0.9 bar (±13.05 psi)
(Sabilact Holli 1 11 to get 1 b)	Max. at high setting	240 bar (3480 psi)
Maximum Allowable	Per cycle	375 bar (5437.5 psi)
Pressure	Accidental	675 bar (9787.5 psi)
Destruction Pressure		1350 bar (19,575 psi)
Mechanical life		3 x 10 <sup>6</sup> operating cycles
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.
Pressure Switch Style		Piston

 <sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLC300D2S13 becomes XMLC300D2S11).
 (2) Component materials of units in contact with the fluid, see pages 77–78.
 (3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC.

#### **Operating Curves**

## Rising pressure 200 100 22 100 Falling pressure

1 Maximum differential 2 Minimum differential



Connection Terminal model

Other Versions For switches with alternative tapped cable entries (such as NPT), consult your local sales office.

10/2009

**Table 57:** Size 300 bar (4350 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale



Adjustable Range of Each Operating Point	2nd stage operating point (PH2)	36–300 bar (522–4350 psi)
(Rising pressure)	1st stage operating point (PH1)	25–289 bar (362.5–4190.5 psi)
Spread between the Tv	vo Stages (PH2-PH1)	11–189 bar (159.5–2740.5 psi)
<b>Electrical Connection</b>		Terminals
Catalog Numbers (1)		
	Hydraulic oils, up to 320 °F (160 °C)	XMLD300D1S13
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLD300E1S13
(2) (3)	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD300N1S13
Weight, lb (kg)		1.65 (0.750)
Supplementary Spec	cifications (not shown under ge	eneral specifications)

		r
Inherent Differential	At low setting	17 bar (246.5 psi), ±2.5 bar (±36.25 psi)
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	42 bar (609 psi), ±9 bar (±130.5 psi)
Maximum Allowable	Per cycle	375 bar (5437.5 psi)
Pressure	Accidental	675 bar (9787.5 psi)
<b>Destruction Pressure</b>		1350 bar (19,575 psi)
Cable Entry and Wire S	Size for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

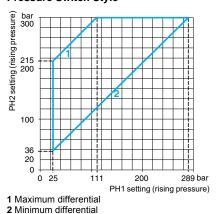
<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD300D1S13 becomes XMLD300D1S11).
(2) Component materials of units in contact with the fluid, see pages 77–78.
(3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC.

For switches with alternative tapped cable entries (such as NPT),

consult your local sales office.

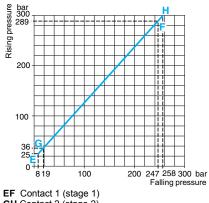
#### **Operating Curves**

#### **Pressure Switch Style**

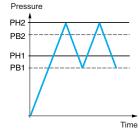


Other Versions

**Piston** 



GH Contact 2 (stage 2)



- Adjustable value --- Non adjustable value

#### Connection

#### **Terminal model**

Contact 2 (stage 2) Contact 1 (stage 1)

Table 58: Size 500 bar (7250 psi)

Fixed differential, for detection of a single threshold

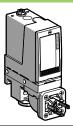
Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

_		Outside Income	Torre VALLA
М	ressure	Switches.	Type XMLA

#### With setting scale

#### Without setting scale









Adjustable Range of Operating Point (PH) (Rising pressure)  Electrical Connection		30–500 bar (435–7250 psi)				
		Terminals	DIN connector	Terminals	DIN connector	
Catalog Numbers (1)						
	Hydraulic oils, up to 320 °F (160 °C)	XMLA500D2S13	XMLA500D2C11	XMLA500D1S13	XMLA500D1C11	
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLA500E2S13	XMLA500E2C11	XMLA500E1S13	XMLA500E1C11	
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLA500N2S13	XMLA500N2C11	XMLA500N1S13	XMLA500N1C11	
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)	
<b>Supplementary Specif</b>	ications (not shown under	general specifica	ntions)			
Inherent Differential	At low setting	20 bar (290 psi), ±6 bar (±87 psi)				
(subtract from PH to get PB)	At high setting	45 bar (652.5 psi), ±10 bar (±145 psi)				
Maximum Allowable	Per cycle	625 bar (9062.5 psi)				
Pressure	Accidental	1125 bar (16,312.5 psi)				
Destruction Pressure		2250 bar (32,625 psi)				

3 x 10<sup>6</sup> operating cycles

1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.

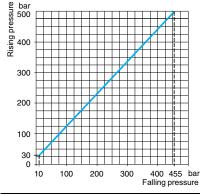
DIN 43650A, 4-pin male. For suitable female connector, see page 73.

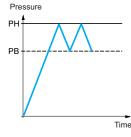
Cable Entry and Wire Size for Terminal Models

**Connector Type for Connector Models** 

#### **Operating Curves**

**Mechanical life** 





- Adjustable value --- Non adjustable value

#### **Terminal model**

#### **Connector model**

#### Pressure switch connector pin view



 $1 \rightarrow 11$  and 13 $2 \rightarrow 12\,$ 

 $3 \rightarrow 14$ 

**Other Versions** 

**Pressure Switch Style** For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLA500D2S13 becomes XMLA500D2S11).

Component materials of units in contact with the fluid, see pages 77-78.

Only for control of group 2 fluids, in accordance with directive 97/23/EEC

Table 59: Size 500 bar (7250 psi)

Adjustable differential, for regulation between two thresholds

Switches with 1 C/O single-pole contact Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLB**

#### With setting scale

#### Without setting scale







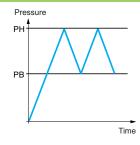


Adjustable Range of Operating Point (PH) (Rising pressure)		30–500 bar (435–725	50 psi)		
Electrical Connection		Terminals	DIN connector	Terminals	DIN connector
Catalog Numbers (1)			•	_	
	Hydraulic oils, up to 320 °F (160 °C)	XMLB500D2S13	XMLB500D2C11	XMLB500D1S13	XMLB500D1C11
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLB500E2S13	XMLB500E2C11	XMLB500E1S13	XMLB500E1C11
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLB500N2S13	XMLB500N2C11	XMLB500N1S13	XMLB500N1C11
Weight, lb (kg)		1.65 (0.750)	1.72 (0.780)	1.65 (0.750)	1.72 (0.780)
<b>Supplementary Specif</b>	ications (not shown under	general specifica	itions)		
B 111 B16 (1.1	Min. at low setting	23 bar (333.5 psi), –2.6 bar, +3.8 bar (–37.7 psi, +55.1 psi)			
Possible Differential (subtract from PH to get PB)	Min. at high setting	52.6 bar (762.7 psi), -14.8 bar, +11.2 bar (-214.6 psi, +162.4 psi)			
(Subtract from 111 to get 1 b)	Max. at high setting	300 bar (4350 psi)	300 bar (4350 psi)		
Maximum Allowable	Per cycle	625 bar (9062.5 psi)			
Pressure	Accidental	1125 bar (16,312.5 psi)			
<b>Destruction Pressure</b>		2250 bar (32,625 psi)			
Cable Entry and Wire Size for Terminal Models		1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.			
Connector Type for Conr	nector Models	DIN 43650A, 4-pin male. For suitable female connector, see page 73.			
Pressure Switch Style		Piston			

 <sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLB500D2S13 becomes XMLB500D2S11).
 (2) Component materials of units in contact with the fluid, see pages 77–78.
 (3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC.

## bar 500 Rising pressure 400 200 200 400 447.4 bar 100 Falling pressure

1 Maximum differential 2 Minimum differential



- Adjustable value

#### Connection

#### **Terminal model**

#### Connector model

#### Pressure switch connector pin view

2 [1

 $1 \rightarrow 11$  and 13  $2 \rightarrow 12$ 

Other Versions

**Operating Curves** 

Table 60: Size 500 bar (7250 psi)

Adjustable differential, for regulation between 2 thresholds

Switches with 2 C/O single-pole contacts Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLC**

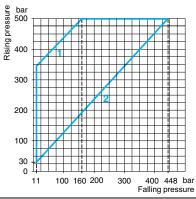
#### With setting scale



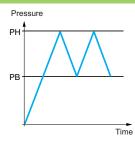
Adjustable Range of Ope (Rising pressure)	erating Point (PH)	30–500 bar (435–7250 psi)		
<b>Electrical Connection</b>		Terminals		
Catalog Numbers (1)				
	Hydraulic oils, up to 320 °F (160 °C)	XMLC500D2S13		
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLC500E2S13		
	Corrosive fluids, air, up to 320 °F (160 °C)	XMLC500N2S13		
Weight, lb (kg)		1.65 (0.750)		
<b>Supplementary Specif</b>	ications (not shown under	general specifications)		
Describle Differential	Min. at low setting	19 bar (275.5 psi), ±0.9 bar (±13.05 psi)		
Possible Differential (subtract from PH to get PB)	Min. at high setting	52 bar (754 psi), ±0.9 bar (±13.05 psi)		
(Subtract Holli 1 11 to get 1 b)	Max. at high setting	340 bar (4930 psi)		
Maximum Allowable	Per cycle	625 bar (9062.5 psi)		
Pressure	Accidental	1125 bar (16,312.5 psi)		
Destruction Pressure		2250 bar (32,625 psi)		
Cable Entry and Wire Siz	e for Terminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Piston		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace **S13** with **S11** (example: XMLC500D2S13 becomes XMLC500D2S11). (2) Component materials of units in contact with the fluid, see pages 77–78. (3) Only for control of group 2 fluids, in accordance with directive 97/23/EEC.

#### **Operating Curves**



1 Maximum differential 2 Minimum differential



- Adjustable value

#### Connection

#### **Terminal model**

Other Versions

Table 61: Size 500 bar (7250 psi)

Dual-stage, fixed differential, for detection at each threshold Switches with 2 C/O single-pole contacts (one per stage) Pressure connection 1/2" NPT or 1/4" BSP

#### **Pressure Switches, Type XMLD**

#### Without setting scale

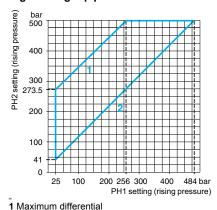


Adjustable Range of Each	2nd stage operating point (PH2)	41–500 bar (594.5–7250 psi)		
Operating Point (Rising pressure)	1st stage operating point (PH1)	25–484 bar (362.5–7018 psi)		
Spread between the Two Stages	(PH2-PH1)	16–244 bar (232–3538 psi)		
Electrical Connection		Terminals		
Catalog Numbers (1)				
	Hydraulic oils, up to 320 °F (160 °C)	XMLD500D1S13		
Fluids Controlled (2) (3)	Fresh water, sea water, up to 320 °F (160 °C)	XMLD500E1S13		
(2) (3)	Corrosive fluids, air, up to 320 °F (160 °C)	XMLD500N1S13		
Weight, lb (kg)		1.65 (0.750)		
<b>Supplementary Specification</b>	ns (not shown under general sp	ecifications)		
Inherent Differential	At low setting	21 bar (304.5 psi), ±3 bar (±43.5 psi)		
(subtract from PH1/PH2 to get PB1/PB2)	At high setting	65 bar (942.5 psi), ±10 bar (±145 psi)		
Maximum Allowable Pressure	Per cycle	625 bar (9062.5 psi)		
Maximum Allowable Fressure	Accidental	1125 bar (16,312.5 psi)		
<b>Destruction Pressure</b>		2250 bar (32,625 psi)		
Cable Entry and Wire Size for To	erminal Models	1/2" NPT, 1 x 0.2 mm² minimum, 2 x 2.5 mm² maximum.		
Pressure Switch Style		Piston		

<sup>(1)</sup> For 1 entry tapped for PG 13.5 conduit/cable entry, replace S13 with S11 (example: XMLD500D1S13 becomes XMLD500D1S11).

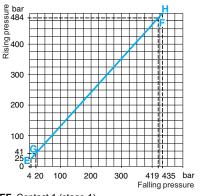
#### **Operating Curves**

#### High setting trip points of contacts 1 and 2

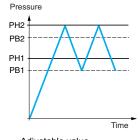


2 Minimum differential
Other Versions

Inherent differential of contacts 1 and 2



**EF** Contact 1 (stage 1) **GH** Contact 2 (stage 2)



Adjustable valueNon adjustable value

#### Connection

#### Terminal model

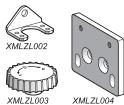
Contact 2 Contact 1 (stage 2) (stage 1)

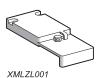
<sup>(2)</sup> Component materials of units in contact with the fluid, see pages 77–78.

<sup>(3)</sup> Only for control of group 2 fluids, in accordance with directive 97/23/EEC.

# Industrial Pressure Switches XML Electromechanical Pressure Switches











XMLZA..., XMLZB...



Table 62: Accessories for Pressure Switches and Vacuum Switches

Description		Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Rear fixing bracket for vibrations > 2 gn		_	XML•L35 XML•001	XMLZL006	0.51 (0.230)
Additional top support brac for vibrations > 4 gn	ket	_	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	XMLZL002	0.04 (0.020)
Knurled adjustment knob, & fits over adjustment screw(s) setting		_	All models	XMLZL003	0.022 (0.010)
<b>Fixing plate</b> for replacing an XMJA or XMb by an XML switch	GB switch	_	XMLAM01 XML•M05 XMLA004 XML•010 to XML•500	XMLZL004	0.024 (0.110)
Lead sealable protective co to prevent unauthorized acce screws and fixing screw of sw	ss to adjustment	_	XMLA XMLB	XMLZL001	0.08 (0.035)
Lead sealable protective co to deter unauthorized access screws		_	All models	XMLZL011	0.07 (0.030)
	Without setting	24/48 Vac/Vdc	XMLA/B	XMLZZ024	0.20 (0.090)
	scale	110/240 Vac	XMLA/B	XMLZZ120	0.20 (0.090)
Indicator modules and associated covers, 2 LEDs		24/48 Vac/Vdc	XMLA	XMLZA024	0.20 (0.090)
(orange and green)	With setting	24/46 Vac/Vuc	XMLB	XMLZB024	0.20 (0.090)
	scale	110/240 Vac	XMLA	XMLZA120	0.20 (0.090)
		110/240 Vac	XMLB	XMLZB120	0.20 (0.090)
Hydraulic block for base mounting directly onto fluid manifold		_	All models	XMLZL005	0.53 (0.240)
Female connector, DIN 436	50A	_	XML•••••C11	XZCC43FCP40B	0.08 (0.035)
Jumper cables, DIN 43650 /		L = 1 m	XML•••••C11	XZCR1523062K1	0.18 (0.080)
straight, male for splitter be (for connections, see catalog		L = 2 m	XML•••••C11	XZCR1523062K2	0.024 (0.110)
Adapter, G 1/4" - G 3/8" ma	le/female	_	All models	XMLZL012	0.29 (0.130)

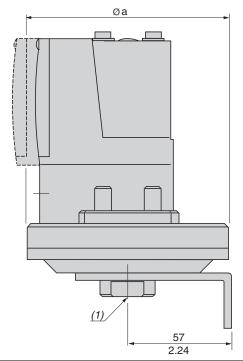
Table 63: Renewal Parts

Description	Specific characteristics	For use with switches	Catalog number	Weight lb (kg)
Sealing gasket	For sizes ≥ 300 bar	XMLA/B/C/D	XMLZL010	0.03 (0.015)
		XML•S35	XMLZL013	0.13 (0.060)
Diaphragms	_	XML•S02	XMLZL014	0.09 (0.040)
		XML•S04	XMLZL015	0.07 (0.030)

#### XZCC43FCP40B Connector Pinout



#### XML•L35, XML•001, XML•S

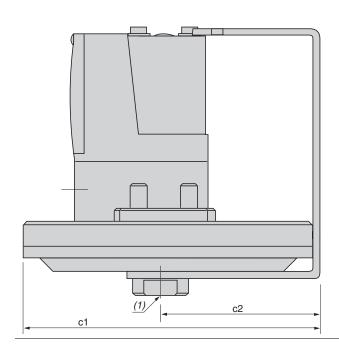


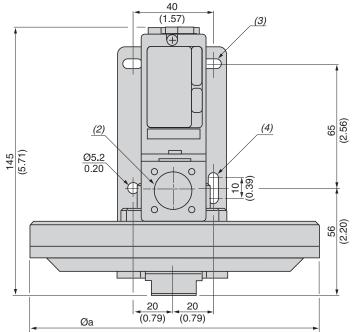
XMLC/D: 46 (1.81) Dim.: mm (in.) XMLA/B: 35 (1.38) max: 162 (6.38) 56.5 (2.22) (0.67) Ø6.5 (0.26)45 (1.77)

(1) 1 fluid entry, tapped G 1/4 (BSP female)

(2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP

#### XMLBM03, XMLBL05

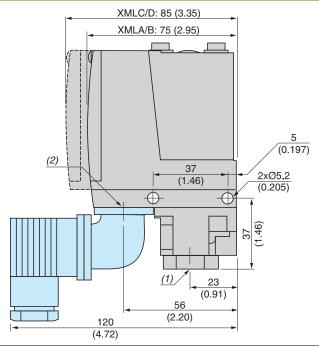


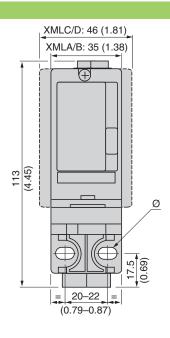


- (1) 1 fluid entry, tapped G 1/4 (BSP female)
   (2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP
   (3) 2 elongated holes Ø 10.2 x 5.2 (0.40 x 0.20)
   (4) 1 elongated hole Ø 15.2 x 5.2 (0.60 x 0.20)

XML	Øa	c1	c2
BM03	150 (5.91)	155.5 (6.12)	80.5 (3.17)
BL05	200 (7.87)	204 (8.03)	104 (4.09)
•L35, •001	110 (4.33)	_	_
•S35, •S02, •S04	110 (4.33)	_	_
•S10, •S20	86 (3.39)	_	_

#### XMLAM01, XMLBM05, XMLCM05, XMLA004, XML•010 to 500

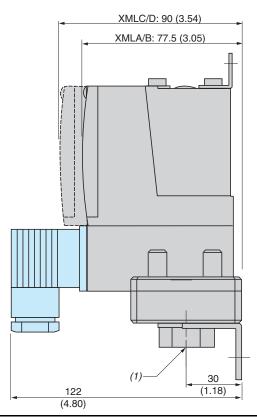


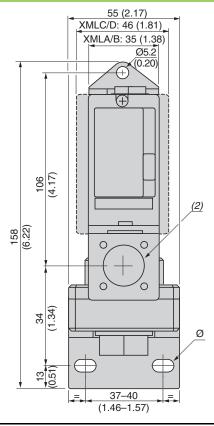


- (1) 1 fluid entry, tapped G 1/4 (BSP female)
  (2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP

Ø: 2 elongated holes, Ø 5.2 x 6.7

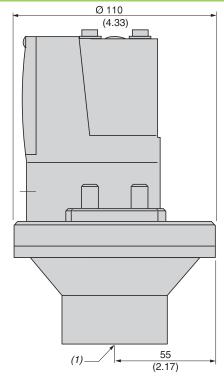
#### XML•M02, XML•002, XMLB004, XMLC004, XMLD004

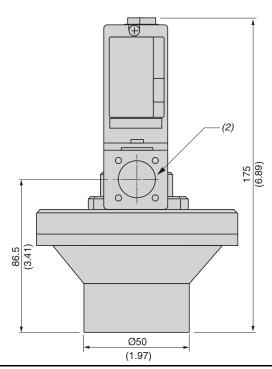




- (1) 1 fluid entry, tapped G 1/4 (BSP female) (2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP
- Ø: 2 elongated holes, Ø 10.2 x 5.2

#### XMLBL35P, XMLB001P

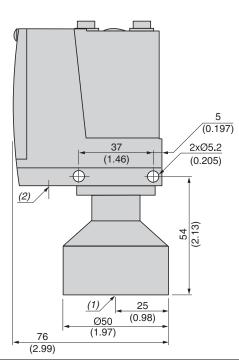


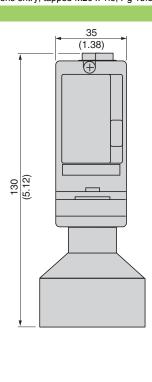


(1) 1 fluid entry, tapped G 11/4 (BSP female)

(2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP

#### XMLBM05P, XMLA004P, XML•010P, XML•020P, XML•035P





(1) 1 fluid entry, tapped G 11/4 (BSP female)

(2) 1 electrical connections entry, tapped M20 x 1.5, Pg 13.5, or 1/2" NTP

Table 64: **Component Materials in Contact with Fluid** 

Pressure or vacuum switch catalog number	Zinc alloy	Stainless steel	Brass	Steel	Nitrile	PTFE	FPM, FKM	Aluminium
XMLAM01V****, XML*M02V****		(1)						
XMLAM01T****, XML*M02T****		(2)						
XMLBM03R****								
XMLBM03S****		(3)						
XML•M05A••••		(1)						
XML•M05B••••		(1)						
XML•M05C••••		(1)						
XMLBM05****		(1)						
XMLBL05R••••								
XMLBL05S****		(3)						
XML+L35R, XML+S35R		(1)						
XML+L35S		(3)						
XMLBL35P••••		(1)						
XML•001R••••		(1)						
XML•001S••••		(3)						
XMLB001P****		(1)						
XML•002A••••								
XML•002B••••, XML•S02B••••								
XML•002C••••		(3)						
XMLA004A••••								
XMLA004B••••								
XMLA004C••••		(2)						
XMLA004P••••								

Materials in contact with fluid

<sup>(1) 1.4307 (</sup>AISI 316L) (2) 1.4404 (AISI 316L) (3) 1.4305 (AISI 303)

## **Industrial Pressure Switches XML Electromechanical Pressure Switches**

**Component Materials in Contact with Fluid** (continued) Table 65:

Pressure switch catalog number	Zinc alloy	Stainless steel	Brass	Steel	Nitrile	PTFE	FPM, FKM	Aluminium
XMLB004A***								
XML•004B••••, XML•S04B••••								
XML•004C••••		(3)						
XML•010A••••								
XML•010B••••								
XML-010C		(2)						
XML•010P••••, XML•S10A••••								
XML•020A••••, XML•035A••••								
XML•020B••••, XML•035B••••								
XML•020C••••, XML•035C••••		(2)						
XML-020P, XML-035P, XML-S20A								
XML•070D••••, XML•160D••••								
XML•070E••••, XML•160E••••		(4)						
XML•070N••••, XML•160N••••		(5)						
XML•300D••••								
XML•300E••••		(4)						
XML•300N••••		(5)						
XML•500D••••								
XML•500E••••								
XML•500N••••4		(5)						

Materials in contact with fluid

<sup>(1) 1.4307 (</sup>AISI 316L) (2) 1.4404 (AISI 316L) (3) 1.4305 (AISI 303) (4) 1.4404 (AISI 316L) + 1.4462 (5) 1.4404 (AISI 316L) + 1.4305 (AISI 303)

## 9012G Pressure Switches

The 9012G pressure switches are UL Listed and CSA Certified as industrial control equipment. They are used to interface pneumatic or hydraulic systems with electrical control systems by opening or closing electrical contacts in response to pressure changes in the system. They have outstanding repeatability and drift performance. Their efficient design uses durable, low mass components for excellent performance under heavy duty vibration and shock conditions.

The 9012G pressure switches line offers devices with either diaphragm or piston actuators—for optimum life, versatility, and speed of operation. A variety of modifications are available (see page 91). Features include the following:

- · High shock resistance
- · High set-point stability
- · Internal or external range adjustment
- No drain line required

- Dual numerical range scale (psi and kPa)
- · One or two SPDT double-break contacts
- Adjustable or fixed (fixed) differential
- Single-stage, dual-stage, or differential-pressure operation

**The 9012G diaphragm switches** range from 0.2–675 psi falling pressure. Buna-N diaphragms and zinc-plated steel flanges are standard. Diaphragms of Viton<sup>®</sup> flourocarbon or ethylene propylene are available as well as stainless steel flanges.

**The 9012G piston actuated switches** range from 20–9,000 psi falling pressure. They have sealed pistons and can be used on air, water, oil, or any media compatible with the actuator material. The switches come standard with stainless steel pistons and housings, Viton diaphragms and O-ring seals, and Teflon<sup>®</sup> retaining rings. Ethylene propylene diaphragms and O-ring seals are also available.

**The 9012G industrial pressure switches** are available as open type or in NEMA Type 1 enclosures. The backplate is steel with a plastic cover. Open devices in pressure ranges up to 250 psi are available with internal- or external-threaded pressure connectors, ideally suiting them for panel mounting.

**The 9012G machine tool pressure switches** with NEMA Type 4, 4X, or 13 (IP66) cast aluminum enclosures are UL Listed and CSA Certified as industrial control equipment. They are also UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is not required.

The 9012G machine tool switches are also available in NEMA Type 7 & 9 cast aluminum enclosures. These are UL Listed for use in Class I, Divisions 1 and 2, Groups C and D, and Class II, Divisions 1 and 2, Groups E, F, G hazardous locations.

## **Application and General Information**

9012 pressure switches can generally be used in any application where electrical contacts must open or close in response to a system pressure change, within the electrical and pressure ratings of the switch. Pressure switches are used in a wide variety of applications such as the following:

- compressed air systems
- HVAC equipment
- chillers
- pumping systems
- machine tools

- stamping presses
- · automatic grinders
- welders
- process equipment
- · molding machines

Pressure switches typically perform one of the following two functions:

- Monitoring the pressure in the system. The switch can be used either as an interlock that
  sequences operations in an automatic system, or to give an audio or visual signal, typically an
  alarm of an undesired condition, at predetermined pressures. A switch with a fixed differential is
  generally used in these applications.
- Controlling the pressure in the system by starting and stopping a pump or a compressor at
  predetermined pressures. A switch with an adjustable differential is usually needed in these
  applications.



### **Diaphragm Life**

The elastomer diaphragms used on 9012G switches can withstand high speed cycling and wide pressure changes. They can tolerate operating speeds up to 200 cycles per minute with no negative impact on the life of the diaphragm.

Diaphragm life is affected by pressure medium compatibility. Standard diaphragms on 9012G devices are Buna-N nitrile in zinc-plated steel flanges. Also available are Viton fluorocarbon and ethylene propylene diaphragms, as well as Type 316 stainless steel flanges.

The diaphragm can withstand wide pressure changes on each operating cycle. However, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the Range column in the catalog listing. Regularly cycling the pressure above this value reduces life considerably. If significant surges are common, or if pressures are higher than those listed in the Range column, consider using a piston device.

#### **Piston Life**

For long piston life, the pressure medium should be filtered to keep foreign matter such as dirt and chips out of the piston assembly. 9012G sealed piston devices are not recommended for use on dry gas media, since this usage could cause some leakage past the seal. Depending on the gas, the media pressure, and the rate of operation, the amount of leakage could render the switch inoperable. (Note, however, that some weepage of the media is necessary to lubricate the seals. This small amount of weepage does not indicate a problem.)

### Surges

One of the most destructive conditions for a pressure switch is hydraulic surge. A surge is a high rate of rise in pressure, normally of short duration, caused by starting a pump or by opening and closing a valve. Extremely high rates of rise in pressure can be damaging even if they are within the limits of the maximum allowable pressure.

To limit the effect of surges, the switch should be mounted as close to an accumulator and as far from the pump or quick acting valve as possible. The 9012G piston actuated switches have a 0.020 in. pressure orifice to help reduce the effects of minor surges. 9012G diaphragm actuated switches have a 0.060 in. pressure orifice. A restrictor with a small orifice placed in the line between the switch and the pump or valve will further help to protect the switch. Using a surge snubber such as the 9049A26 or A26S will also protect the switch.

#### Vibration

Among other things, excessive vibration can cause contact bounce, chatter, or premature contact transfer, especially when system pressure is near the operating point of the switch. Remote mounting of the switch is the best way to avoid problems.

#### **Use on Steam**

Switches should not be applied directly on steam exceeding 15 psig. However, with steam capillary tubing installed between the pressure connection and the switch, steam pressure up to 250 psig can be applied—provided this does not exceed the maximum allowable pressure rating of the switch or the maximum temperature rating at the actuator. Refer to the instruction bulletin supplied with the device.

#### **Dual-Stage Operation**

The 9012G dual-stage pressure switches provide two distinct levels of control from one device. These switches are most commonly used where dual functions are required, or in sequencing applications such as alarm-shutdowns.

#### **Differential-Pressure Operation**

The 9012G pressure switches for differential-pressure sensing can monitor changes in the difference between two pressures. These unidirectional devices signal that a predetermined pressure difference was reached, resulting from a widening or narrowing of the difference between two pressures.



#### Piston- vs. Diaphragm-Actuated Devices

Selecting between piston and diaphragm devices depends on several criteria:

- maximum allowable pressure
- · range and differential
- surges
- medium (whether hydraulic or pneumatic)

Maximum allowable pressures for piston devices are much higher than for diaphragm devices. Most diaphragm devices have a maximum allowable pressure of 850 psi or less, whereas all piston devices have a maximum allowable pressure of 10,000 psi or more.

Range and differential for diaphragm devices are lower than for piston devices. Many applications call for a low differential, such as 20 psi. This may exclude piston devices, which have a minimum differential of 60 psi or more.

Surges are a part of every hydraulic system. While many are small and have only a small effect on the switch, some are significant and can potentially destroy a pressure switch. Diaphragm devices are the most sensitive to surges and are most easily damaged. Piston devices are more tolerant of surges and last longer in the same application.

Hydraulic systems, which typically use oil-based media, are more demanding applications than pneumatic systems. Pressure switches used in hydraulic applications typically experience higher pressures, have wider pressure variations, and produce more surges, since the medium does not compress. Pneumatic systems, which typically use air, place fewer demands on a system, since these applications typically experience lower pressures and the medium can compress, cushioning the effects of surges. Table 66 offers basic guidelines for determining the selection of a piston- versus a diaphragm-operated pressure switch.

Table 66: Piston vs. Diaphragm

Maximum allowable pressures	High	Piston
Maximum allowable pressures	Lower	Diaphragm
Pressures	High pressures	Piston
riessules	Low differentials or pressures	Diaphragm
Surges	Constant	Piston
Surges	Minimal	Diaphragm or piston
Media	Hydraulic systems	Piston
IVICUIA	Pneumatic systems	Diaphragm

## **Technical Overview**

### **Operating Points (Set Points)**

Pressure switches have two operating points:

- Increasing pressure operating point (rising pressure)
- Decreasing pressure operating point (falling pressure)

These operating points are also called the *set points* of the switch.

#### **Differential**

The differential is the difference in pressure between the rising and falling pressure points. It can be adjustable or fixed.

#### Range

The *range* refers to the pressure limits within which the operating points (settings) can be adjusted. The range of the 9012G pressure switch is tied to the decreasing pressure operating point. Adding the differential to the decreasing pressure operating point determines the increasing pressure operating point.



Figure 1: Differential

#### **Adjustable Differential Fixed Differential** Maximum Allowable Pressure Maximum Allowable Pressure Maximum O – Differential Adjustable Range—Rising Pressure Adjustable Range—Rising Pressure Max Trip Point Range—Falling Pressure Adjustable Range—Falling Pressure 0 Adjustable Differentia Fixed Differential Trip Point Min. Trip Point Adjustable ○ – Minimum Differential Reset Point Reset Point \$ 0 psi 0 psi

#### **Fixed Differential**

To determine the operating range on rising pressure for a fixed differential switch, add the differential to the decreasing pressure operating point.

For example, to determine the range on increasing pressure for a 9012GDW5 switch:

- 1. Range on decreasing pressure = 3 to 150 psi
- 2. Fixed differential =  $6.0 \pm 0.8$  psi
- 3. Range on increasing pressure =  $9 \pm 0.8$  to  $156 \pm 0.8$  psi

#### **Adjustable Differential**

For adjustable differential switches, add the minimum differential to the low end of the range and the maximum differential to the high end of the range.

For example, to determine the range on increasing pressure for a 9012GAW5:

- 1. Range on decreasing pressure = 3 to 150 psi
- 2. Adjustable differential = 6.0 to 30 psi
- 3. Range on increasing pressure = 9 to 180

During the normal operating cycle, system pressure should never exceed the upper limit of the range when using a diaphragm actuated switch. This greatly reduces the life of the diaphragm. For optimum life, operate the switch in the middle 80% of the range.

#### **Maximum Allowable Pressure**

Maximum allowable pressure is the pressure to which a switch can be subjected without causing a change in operating characteristics, shift in settings, or damage to the device.

System pressure surges may occur during machine startup or from valve operation. Surges are not normally detrimental to the life of a switch if the surge is within the maximum allowable pressure rating of the switch. Diaphragm actuated switches should not be subjected to more than 10 surges per day. More frequent surges greatly reduce the life of the diaphragm.

## **Specifications**

#### **Environment**

Table 67: Environmental Specifications

Conformity to standards	CE, IEC 60957.5.1, UL 508, CSA 3211-03
Product certifications	UL Listed and CSA Certified as industrial control equipment
Protective treatment	Marine use: "HT" (does not apply to 9016GVG)
Fluids controlled	Air, water, hydraulic oils, gases, steam (depending on the model)
Materials	Cast aluminum enclosures (9012 NEMA 1 and 9016 GVG are stamped metal enclosure and molded cover)
Operating position	Operates in all positions
Shock resistance	50 g
Degree of protection	Depends on model
Operating rate (operating cycles/minute)	120 operations/minute max. 9016GVG: 60 operations/minute max.
Repeat accuracy	±0.1 to ±1.0% (does not apply to 9016GVG)
Drift	±1.0% of the adjustable range over 1 million operations
Pressure connection	G1/4 (BSP) female, 1/4" NPTF, or 1/2"-14 NPT
Electrical connection	1/2"-14 NPTF, PG13.5, or ISO M20 (also, 3/4"-14 NPTF available only on NEMA 7 and 9). NEMA 1 is 1/2" conduit entry, unthreaded. (does not apply to 9016 GVG)

## **Contact Arrangement**

Table 68: 9012G Machine Tool and Vacuum Switches (except GVG)

Туре	Contact Arrangement	Contact Symbol
Single Pole Double Throw (SPDT)	1 N.O., 1 N.C.	Same Polarity
Snap switch contains two double-break cor	ntact elements (1 N.O. and 1 N.C.) that must	be used on circuits of same polarity.
Double Pole Double Throw (DPDT)	2 N.O., 2 N.C.	Same Polarity Same

Snap switch contains two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O. and 1 N.C.) that must be used on circuits of same polarity.

Table 69: Circuit Ratings

			AC—	50 or 60	) Hz		DC		AC or DC	
Contacts	ge (V)	3	Indu 5% Pow		or	Resistive 75% Power Factor	ge (V)		ictive esistive	Continuous Carrying
Col	Voltage	Ma	Make		eak	Make and Break	Voltage	Make and Break Amperes		Amperes
		Α	VA	Α	VA	Amperes		Single Throw	<b>Double Throw</b>	
	120	60	7200	6	720	6	125	0.55	0.22	10
SPDT	240	30	7200	3	720	3	250	0.27	0.11	10
SPDT	480	15	7200	1.5	720	1.5	600 <sup>(1)</sup>	0.10	_	10
	600	12	7200 1.2 720 1.2		1.2	_	_	_	_	
	120	60	7200	6	720	6	125	0.22	0.22	10
DPDT	240	30	7200	3	720	3	250	0.11	0.11	10
וטאט	480	480 15 7200		1.5	720	1.5	600	_	_	10
	600	12	7200	1.2	720	1.2	_	_	_	_

<sup>(1) 600</sup> Vdc rating does not apply.

Acceptable Wire Sizes: 12-22 AWG.

Recommended Terminal Clamp Torque: 7 in-lbs

Not recommended for use on circuits below 24 V, 20 mA.



**Table 70:** Interpreting the Catalog Number (excluding 9016GVG)

				9012G	Α	R	2	2	
Designation				Catalog Number					
Olasaitiaatiaa	Pressure Switch			9012G					
Classification	Vacuum Switch			9016G					
		Diaphragm, Low Pressure—Adjustable	;		Α				
		е		В					
	Cinala Otana	Piston—Adjustable			С				
	Single-Stage	Diaphragm, Low Pressure—Fixed			D				
		Diaphragm, High Pressure—Fixed			E				
Actuator Type—		Piston—Fixed			F				
Differential Type		Diaphragm, Low Pressure—Adjustable	;		G				
	Differential-Pressure	Diaphragm, High Pressure—Adjustable	e		Н				
		Piston— Adjustable			J				
		Diaphragm, Low Pressure—Adjustable	•		K				
	Dual-Stage	Diaphragm, High Pressure—Adjustable			L				
	Piston—Adjustable				М				
	1					G			
Enclosure,	Open					0			
NEMA Type	7, 9					R			
	4, 4X, 13					w			
Contacts	Single-pole, double-th	nrow					blank		
Comacis	Double-pole, double-t	hrow					2		
		Single or Dual Stage, Low Pressure	0.2–10					1	
			1-40					2	
			1.5–75					4	
			3–150					5	
	Diaphragm		5–250					6	
	Diaphilagin	Single or Dual Stage, High Pressure	13-425					1	
Pressure		Single of Dual Stage, High Flessure	20-675					2	
Range (psi)		Differential-Pressure, Low Pressure	0–75					1	
range (psi)			0–175					4	
		Differential-Pressure, High Pressure	0–500					1	
			20–1000					1	
		Single or Dual Stage	90–2900					2	
	Piston	Single of Dual Stage	170–5600					3	
			270–9000					4	
		Differential-Pressure	0–5000					1	
Vacuum (inHg)	Diaphragm	Single Stage, Low Pressure	0–28					1	
(	2.spinagin		0–25					2	
Options	Factory modifications	and accessories							See Tables 78–80 on page 91, Table 83 on page 93, and Table 89 on page 99

Use this table for interpretation only. Some combinations are not available.

Table 71: Pressure Range (psi)—Contacts Change on Decreasing Pressure

Actuator	Switch Style	Range (psi)	Fixed Differential	Adjustable Differential	Pressure Code
		0.2–10	0.6±0.1	0.6–2	1
	0	1–40	1.6±0.4	1.6–8	2
	Single or Dual Stage, Low Pressure	1.5–75	3.0±0.5	3.5–15	4
	Low Flessule	3–150	6.0±0.8	6.0–30.0	5
Dianhrasm		5–250	10.0±1.5	10.0–49	6
Diaphragm	Single or Dual Stage, High Pressure	13-425	16±3.5	16–90	1
	Single of Dual Stage, High Pressure	20–675	27±5	27–130	2
	Differential Brown In Brown	0–75	0.25±10	0.25–10	1
	Differential-Pressure, Low Pressure	0–175	_	0.5–36	4
	Differential-Pressure, High Pressure	0-500	_	3–175	1
		20-1000	89±18	89–200	1
	Cingle or Dual Stage	90–2900	255±30	255–560	2
Piston	Single or Dual Stage	170–5600	578±110	578–1260	3
		270-9000	788±140	788–1900	4
	Differential-Pressure	0-5000	_	15–825	1

## **Selection and Modifications**

## 9012G Machine Tool Pressure Switches for Single-Stage Operation

The 9012G single-stage pressure switches are control circuit rated devices. These switches are used in pneumatic or hydraulic systems on a wide variety of machine and process applications to protect the equipment. They either control or monitor the system pressure.



9012GDW1

Table 72: Fixed Differential
NEMA Type 4, 4X, 13 Enclosure
UL Listed and CSA Certified as Industrial Control Equipment

	OL LISIC	u and CSA Certified as mud		Pillott				
	Range on	Approximate Differential At	Maximum	Class 90	012 Type			
De	ecreasing Pressure psig	Mid Range, psig <sup>(1)</sup>	Allowable Pressure, psig	SPDT	DPDT			
Dia	phragm Actuated -	Buna-N Nitrile Diaphragm, Zinc	Plated Steel Housing	g				
	0.2–10	0.6 ± 0.1	100	GDW1	GDW21			
	1–40	1.6 ± 0.4	100	GDW2	GDW22			
	1.5–75	$3.0 \pm 0.5$	240	GDW4	GDW24			
	3–150	6.0 ± 0.8	475	GDW5	GDW25			
	5–250	10.0 ± 1.5	750	GDW6	GDW26			
	13–425	16 ± 3.5	850	GEW1	GEW21			
	20–675	27 ± 5	2000	GEW2	GEW22			
	3 Stainless Steel Ho	Stainless Steel Piston. pusing, Viton <sup>®</sup> Fluorocarbon Di						
	20–1000	59 ± 9	10000	GFW1	GFW21			
	90–2900	170 ± 15	15000	GFW2	GFW22			
	170–5600	289± 55	20000	GFW3	GFW23			
	270–9000	495 ± 70	25000	GFW4	GFW24			
Sp	ecifications							
Flui	ds Controlled	Air, water, hydraulic oils, gases, stea	m (depending on the mod	el)				
Pres	ssure connection	G1/4 (BSP) female, 1/4" NPTF, or 1/2	2"-14 NPT. For metric thre	eads, add M after th	e W on all types.			
Wei	ght (approximate)	3 lb (1.36 kg)						
Volt	age Limits	600 V						
Con	tinuous Current	10 A						
Elec	trical Connections	1/2"-14 NPTF, PG13.5, or ISO M20.	For metric threads, add M	after the W on all t	ypes.			
Star	ndards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 32 65 ft long where ignition protection is		or use on ships/ves	sels greater than			
Ten	nperature Ratings	Minimum	Maximum					
Aml	bient	–23 °C (–10 °F)	+85 °C (+185 °F)					
	Diaphragm	-40 °C (-40 °F)	·					
Med	lia Piston	–26 °C (–15 °F)	+120 °C (+250 °F)					
	All with Form Q4	–26 °C (–15 °F)	1 120 0 ( 200 1 )					
Ope	erating Curves	Contact Blocks	Connection					
	-	1 N.O.,	Form H17					
MAX. Differential Fixed Differential  2 N		2 N.O., 2 N.C. Same Polarity	Red 4 Black Black Black Blue					
	Falling pressure	Same Polarity Some Some Some Polarity Some Some Some Some Some Some Some Some	Form H10	Form H11				
(1 N DPI cont Eac 1 N.	I.O., 1 N.C.) that must be OT snap switches contain tact elements allowing use h set contains two double	n two double-break contact elements e used on circuits of the same polarity. In two electrically separated sets of se on circuits of opposite polarity. e-break contact elements (1 N.O., in circuits of the same polarity.	ORG WHT  GRN  GRN  RED  RECOMMENDED  RECOMME	ORG RED  O4 80 GRN 2  O2 60 BLK O4  NHT  al Clamp Torque:	7 lb-in			
(1)	•							

Table 73: Fixed Differential

NEMA Type 7 & 9 Enclosure, Class I & II, Division 1 & 2, Groups C, D, E, F, G UL Listed as Industrial Control Equipment



9012GDR

or riotog de magemar control requipment						
Range on Decreasing	Approximate Differential At	Maximum	Class 90	12 Type		
Pressure, psig	Mid Range psig <sup>(1)</sup>	Allowable Pressure, psig	SPDT	DPDT		
Diaphragm Actuated - I	Buna-N Nitrile Diaphragm, Zinc	Plated Steel Housin	g			
0.2–10	1.0 ± 0.1	100	GDR1	GDR21		
1–40	2.4 ± 0.8	100	GDR2	GDR22		
1.5–75	4.5 ± 1	240	GDR4	GDR24		
3–150	9 ± 1.5	475	GDR5	GDR25		
5–250	15 ± 3	750	GDR6	GDR26		
13–425	25 ± 7	850	GER1	GER21		
20–675	41 ± 10	2000	GER2	GER22		
Piston Actuated – #440 Stainless Steel Piston. #303 Stainless Steel Housing, Viton® Fluorocarbon Diaphragm and O-ring, Teflon® Retaining Ring						
20–1000	89 ± 18	10000	GFR1	GFR21		
90–2900	255 ± 30	15000	GFR2	GFR22		
170–5600	578 ± 110	20000	GFR3	GFR23		

	0 0000	0.0 =	_0000	0	O=0		
	270-9000	788 ± 140	25000	GFR4	GFR24		
Speci	ifications						
Fluids	Controlled	Air, water, hydraulic oils, gases, stea	am (depending on the mo	del)			
Pressu	re Connection	G1/4 (BSP) female, 1/4" NPTF, or 1/2"-14 NPT					
Weight	(approximate)	10 lb (4.54 kg)					
Voltage	e Limits	600 V					
Continu	uous Current	10 A					
Electric	cal Connections	1/2"-14 NPTF, PG13.5, 3/4"-14 NPTF, or ISO M20					
Standa	rds/Ratings	CE, IEC 60957.5.1, UL 508, CSA 32 long where ignition protection is requ		for use on vessels g	reater than 65 ft		
Tempe	erature Ratings	Minimum	Maximum				
Ambier	nt	–23 °C (–10 °F)	+85 °C (+185 °F)				
	Diaphragm	-40 °C (-40 °F)	+120 °C (+250 °F)				
Media	Piston	–26 °C (–15 °F)					
	All with Form Q4	–26 °C (–15 °F)					
_							

Media	Piston	–26 °C (–	15 °F)		+120 °C (+250 °F)
	All with Form Q4	–26 °C (–	15 °F)		
Opera	ating Curves	Contact	Blocks		Connection
ωl	Max. Differential		<u> </u>	ယု	Form H17
g Pressure	Fixed Differential	1 N.O., 1 N.C.	Same Polarity	T	Fed 3. 4 8 E (2)
Rising	Min. Differential	2 N O	- 22 G	4	(ED) 3 4

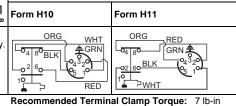
Polarity

SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity. DPDT snap switch contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

Acceptable Wire Sizes: 12–22 AWG

2 N.C.

Falling pressure



**♣** Blue

(1) The differential adds to the range setting and determines the operating point on rising pressure.

**NOTE:** When pressure settings of the switches must be factory set (Form Y1), and only one setting is identified, specify whether this setting is on increasing or decreasing pressure.

Black 🕭



File E12443 CCN NOWT File E12158 CCN NKPZ File E12158 CCN NTHT Haz. Loc., G•R G•W, G•O, G•G Marine Use, G•W (F)

File LR 25490 Class 3211-03 G•W, G•O, G•G File LR 26817 Class 3218-02 G•R



Table 74: Adjustable Differential

NEMA Type 4, 4X, 13 Enclosure

**UL Listed and CSA Certified as Industrial Control Equipment** 



9012GAW1

Range on D	ecreasing	Adjustable Differential (1)	Maximum Allowable	Class 90	12 Type
Pressur		Approximate at Mid Range	Pressure, psig	SPDT	DPDT
		Buna-N Nitrile Diaphragm, Zin			
0.2-		0.6–2	100	GAW1	GAW21
1-4		1.6–8	100	GAW2	GAW22
1.5-		3.5–15	240	GAW4	GAW24
3–1		6.0–30	475	GAW5	GAW25
5–2		10.0–49	750	GAW6	GAW26
13–2		16–90	850	GBW1	GBW21
20–6		27–130	2000	GBW1	GBW21
		) Stainless Steel Piston.	2000	OBWZ	ODVVZZ
		ousing, Viton <sup>®</sup> Fluorocarbon D	ianhragm and O-ring	Teflon® Retainin	a Rina
20–1		59–200	10000	GCW1	GCW21
90–2		170–560	15000	GCW2	GCW21
90-2 170-5		289–1260	20000	GCW2 GCW3	GCW22 GCW23
270–9		495–1200	25000	GCW3 GCW4	GCW23 GCW24
		495-1900	20000	GCVV4	GCVV24
Specificati					
Fluids Contro		Air, water, hydraulic oils, gases, stea	· · ·	,	
Pressure Cor		G1/4 (BSP) female, 1/4" NPTF, or 1/	2"-14 NPT. For metric threa	ads, add M after the	W on all types.
Veight (appro		3 lb (1.36 kg)			
oltage Limit		600 V			
Continuous C		10 A			
Electrical Cor	nnections	1/2"-14 NPTF, PG13.5, or ISO M20.			
Standards/Ra	atings	CE, IEC 60957.5.1, UL 508, CSA 32 65 ft long where ignition protection is		r use on ships/vesse	els greater than
Temperatur	e Ratings	Minimum	Maximum		
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)		
Diapl	hragm	–40 °C (–40 °F)			
Media Pisto	n	–26 °C (–15 °F)	+120 °C (+250 °F)		
All w	ith Form Q4	–26 °C (–15 °F)			
Operating C	Curves	Contact Blocks	Connection		
	اه.ن		Form H17		
Rising Pressure	Adjustable Differential	1 N.O., 1 N.C. Same Polarity	Red White	2 0	
Fallin	ig pressure	Same Polarity	Form H10	Form H11	
(1 N.O., 1 N.C polarity. <b>DPDT</b> snap sy contact eleme Each set conta	<ul> <li>that must be witch contain the new allowing uains two doublest be used out the new and the n</li></ul>	n two double-break contact elements e used on circuits of the same  wo electrically separated sets of se on circuits of opposite polarity. le-break contact elements (1 N.O., n circuits of the same polarity.  12–22 AWG	ORG WHT  \$\frac{\pi}{\pi} \frac{\pi}{\pi} \fra	ORG RED  ORG GRN  ORG	7 lb-in

(1) The differential adds to the range setting and determines the operating point on rising pressure.

Table 75: **Adjustable Differential** 

NEMA Type 7 & 9 Enclosure, Class I & II, Division 1 & 2, Groups C, D, E, F, G **UL Listed as Industrial Control Equipment** 



9012GAR

Range on Decreasing	Adjustable Differential <sup>(1)</sup>	Maximum Allowable	Class 90	012 Type			
Pressure, psig	Approximate at Mid Range	Pressure, psig	SPDT	DPDT			
Diaphragm Actuated - B	Diaphragm Actuated – Buna-N Nitrile Diaphragm, Zinc Plated Steel Housing						
0.2–10	1.0–2	100	GAR1	GAR21			
1–40	2.4–8	100	GAR2	GAR22			
1.5–75	4.5–15	240	GAR4	GAR24			
3–150	9–35	475	GAR5	GAR25			
5–250	15–49	750	GAR6	GAR26			
13–425	25–90	850	GBR1	GBR21			
20–675	41–130	2000	GBR2	GBR22			
Piston Actuated - #440 9	Stainlage Stool Dieton			•			

#303 St	03 Stainless Steel Housing, Viton <sup>®</sup> Fluorocarbon Diaphragm and O-ring, Teflon <sup>®</sup> Retaining Ring					
	20-1000	89–200	10000	GCR1	GCR21	
	90–2900	255–560	15000	GCR2	GCR22	
	170–5600	578–1260	20000	GCR3	GCR23	
	270–9000	788–1900	25000	GCR4	GCR24	
Specifi	ications					
Fluids C	ontrolled	Air, water, hydraulic oils, gases, stea	am (depending on the mode	·I)		
Pressure	Connection	onnection G1/4 (BSP) female, 1/4" NPTF, or 1/2"-14 NPT				
Weight (	approximate)	10 lb (4.54 kg)	10 lb (4.54 kg)			
Voltage I	Limits	600 V				
Continuo	ous Current	10 A				
Electrica	I Connections	1/2"-14 NPTF, PG13.5, 3/4"-14 NPTF, or ISO M20				
Standard	ds/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3211-03. UL Marine Listed for use on vessels greater than 65 ft long where ignition protection is required.				
Temper	ature Ratings	Minimum	Maximum			
Ambient		–23 °C (–10 °F)	+85 °C (+185 °F)			
	Diaphragm	–40 °C (–40 °F)				
Media	Piston	–26 °C (–15 °F)	+120 °C (+250 °F)			
	All with Form Q4	–26 °C (–15 °F)				
Operati	ng Curves	Contact Blocks	Connection			
ا ا	Adjustable Differential  Ain. Differential	1 N.O., 1 N.C. Same Polarity	Form H17  From H17  Red 4 8 White 8 Black	2 0		

SPDT snap switches contain two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

DPDT snap switch contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity

Recommended Terminal Clamp Torque: 7 lb-in

Same

Polarity

Acceptable Wire Sizes: 12–22 AWG Recommended Terminal Clam

(1) The differential adds to the range setting and determines the operating point on rising pressure.



File E12443 **CCN NOWT** File E12158 CCN NKPZ File E12158 CCN NTHT

Falling pressure

Haz. Loc., G•R G•W. G•O. G•G Marine Use, G•W

2 N.O.,

2 N.C.



File LR 25490 Class 3211-03 G•W, G•O, G•G File LR 26817 Class 3218-02 G•R

**≜** Blue

₹GRN

Form H11

Form H10

1

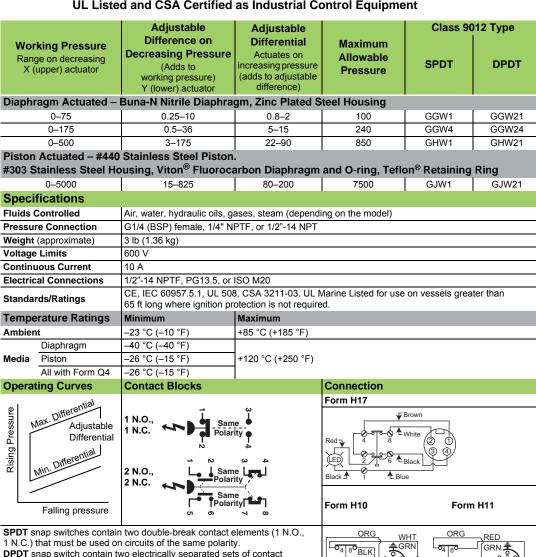




### **Differential-Pressure Operation**

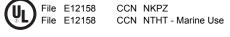
Pressure switches for differential-pressure operation are used to monitor the change in the difference between two pressures. The 9012G differential-pressure switches are unidirectional devices and are used in applications to signal that a predetermined pressure difference has been reached as a result of a widening or increasing difference between the two pressures. They can also be used in applications to signal that a predetermined pressure difference has been reached as a result of a narrowing or decreasing difference between the two pressures.







9012GJW1



of the same polarity.

Acceptable Wire Sizes:

**DPDT** snap switch contain two electrically separated sets of contact elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits

12-22 AWG



Recommended

Terminal Clamp Torque:



10/2009

⊃wнז

7 lb-in



9012GKW1

## **Dual-Stage Operation**

The 9012G dual-stage pressure switches are designed for use in applications where two separate pressure operations must be controlled by a single pressure monitoring device. These controls are most commonly used where dual functions are required or in sequencing applications such as alarm shutdowns. The spread between the two stages is adjustable, but the differential between the high (rising) and low (falling) operating points of each stage is fixed.

Table 77: Fixed Differential

NEMA Type 4, 4X, 13 Enclosure

UL Listed and CSA Certified as Industrial Control Equipment

Range Setting Pressure limits between which Stage 1 can be adjusted to operate on decreasing pressure	Adjustable Spread Add to the range setting to obtain the decreasing operating point of Stage 2	Add to the low o	ferential perating point to proximate high t for each stage  Stage 2	Maximum Allowable Pressure	SPDT Each Stage	
Diaphragm Actuated -	<b>Buna-N Nitrile Diaphragn</b>	n, Zinc Plated St	eel Housing			
0.2–10	1–5	1.0 ± 0.2	1.5 ± 0.4	100	GKW1	
1–40	4–20	4.0 ± 1.0	6.0 ± 1.5	100	GKW2	
1.5–75	6–30	5.0 ± 1.5	8.0 ± 2.0	240	GKW4	
3–150	12–75	8.0 ± 2.0	12 ± 3	475	GKW5	
5–250	22–110	14 ± 3	21 ± 5	750	GKW6	
13–425	40–180	20 ± 4	30 ± 7.5	850	GLW1	
20–675	45–250	30 ± 6	45 ± 11	2000	GLW2	
Piston Actuated – #440 #303 Stainless Steel Ho 20–1000	Stainless Steel Piston. ousing, Viton <sup>®</sup> Fluorocark 50–300	oon Diaphragm a	and O-ring, Teflo	on <sup>®</sup> Retaining	Ring GMW1	
90–2900	140–800	140 ± 30	75 ± 19 210 ± 52	15000	GMW2	
170–5600	300–1700	275 ± 60	400 ± 100	20000	GMW3	
270–9000	500–2500	400 ± 80	800 ± 150	25000	GMW4	
	500-2500	400 ± 60	800 ± 150	25000	GIVIVV4	
Specifications						
Fluids Controlled	Air, water, hydraulic oils, gase		ng on the model)			
Pressure Connection	G1/4 (BSP) female, 1/4" NPT	F, or 1/2"-14 NPT				
Weight (approximate)	3 lb (1.36 kg)					
Voltage Limits	600 V					
Continuous Current	10 A					
Electrical Connections	1/2"-14 NPTF, PG13.5, or ISC					
Standards/Ratings	CE, IEC 60957.5.1, UL 508, Clong where ignition protection		larine Listed for use	e on vessels grea	iter than 65 ft	
Temperature Ratings	Minimum	Maximum				
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)				
Diaphragm	-40 °C (-40 °F)					
Media Piston	–26 °C (–15 °F)	+120 °C (+250 °F)	F)			
All with Form Q4	–26 °C (–15 °F)					
<b>Operating Curves</b>	Contact Blocks					
Max. Differential  Fixed Differential  Min. Differential  Min. Differential		ω - •	Acceptable Wire 12–22 AWG	Sizes:		
Min. Differential  Falling pressure	1 N.C. Polari	ty •	Recommended Terminal Clamp Torque: 7 lb-in			



File E12158 File E12158 CCN NKPZ CCN NTHT - Marine Use

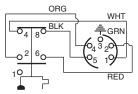


File LR25490

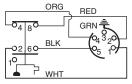
Class 3211-03



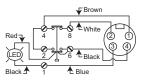
#### Table 78: 9012G Machine Tool Modifications



Form H10



Form H11



Form H17

Table 76. 50129 Machine 1001 Mounications							
Modification		Applies To	Form				
Lock on rising press	ure, manual reset only	Available on GDW, GDWM, GEW, GEWM, GFW, GFWM only	/ E3				
120 Vac or Vdc neon	nilot light	Available on all GAW thru GMW and clear lens	G17				
120 Vac or Vac neon	phot light	GAWM thru GFWM red lens	G18				
24 Vdc only LED		For pilot light conversion kits: clear lens	G21				
		See 9998PC306 through 308 red lens	G22				
24 Vdc LED pilot ligh	nt with green lens	Class 9012 GAW–GMW and GAWM–GFWM, or Class 9016 GAW	G23				
SPDT snap switch ra (minimum differential		Available on GAR thru GFR, GAW thru GJW, GAWM thru GFWM	НЗ				
Prewired 5-pin male		Available on CAM/ thru C IIA/ single pale devices only	H10				
	or interchangeable Crouse-Hinds enience. For use with Brad Harrison	Available on GAW thru GJW single pole devices only See diagrams at left	or				
	41306, 41307, 41308 or equal		H11				
Micro connector, 4-p	in, for 24 Vdc pilot light	G•W (single pole only), except GAW2 and Form B2.					
External range	With knob	GAW thru GFW, GAWM thru GFWM, GKW thru GMW					
adjustment with range scale window	Slotted for screwdriver	GAW thru GFW, GAWM thru GFWM, GKW thru GMW					
Pg 13.5 conduit three connection	ad and ¼-19 BSP pressure	GAW thru GFW, GKW thru GMW					
	Standard Buna-N Nitrile diaphragm	GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW					
#316 stainless steel flange	Ethylene propylene diaphragm	Available on all GGW, GHW except GGW-1, 21. Available on all GAR, GBR, GDR, GER, GAW, GBW, GDW, GEW, GAWM, GBWM, GDWM, GEWM, GKW, GLW except Types 1 and 21					
	Viton® fluorocarbon diaphragm	GAR, GAW, GBR, GBW, GDR, GDW, GER, GEW, GGW, GHW, GAWM, GBWM, GDWM, GEWM, GKW, GLW	Q4				
Range scale window	(standard with Forms K and K1)	GAW thru GMW, GAWM thru GFWM					
Special factory setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)		All 9012G					
	1/4"-18 NPT external thread	GAR, GAW, GDR, GDW, GGW, GKW Not available in combination with Forms Q1, Q3, Q4	Z				
Pressure connection	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread	GAR, GAW, GDR, GDW, GGW, GKW Not available in combination with Forms Q1, Q3, Q4					
	7/16"-20 UNF-2B internal thread	GAR thru GFR; GAW thru GMW Not available in combination with Forms Q1, Q3, Q4					

Table 79: Factory Modifications for Renewal Parts Kits for Class 9012 Pressure Switches Suffixes for renewal parts kits, see page 26.

Modification		Applies to Parts Kit Type	Form	
SPDT snap switch rated 1.1 A at 125 Vdc (minimum differential doubles)		PC313	НЗ	
	Standard Buna-N Nitrile diaphragm	PC177-179, PC268, 269	Q1	
	Standard Buria-in Mittile diaphragm	PC265–267		
#316 stainless steel	Ethylene propylene diaphragm	PC177-178, PC268, 269	Q3	
flange		PC266, 267		
	Viton <sup>®</sup> fluorocarbon diaphragm	PC177-178, PC268, 269	04	
		PC265–267	Q4	
	1/4"-18 NPT external thread	PC265–269	Z	
Pressure connection	1/2"-14 NPT external thread, 1/4"-18 NPTF internal thread	PC265-269	Z16	
	7/16"-20 UNF-2B internal thread	PC177, 178, PC265–273	Z18	

Table 80: Class 9049 Accessories for 9012G Pressure Switches

Description	Туре
Stainless steel surge reducer for use on oils, coolants, and hydraulic fluids (not recommended for air or water)	A26S

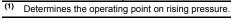
9012GRG5

Table 81: Fixed Differential

Open Type or NEMA Type 1 Enclosure

**UL Listed and CSA Certified as Industrial Control Equipment** 

Range	ange on Decreasing   Approximate Differential (1)   Maximum Allowable		Class 9012 Type		
	essure, psig	At Mid Range, psig	Pressure, psig	Open Type	NEMA Type 1
Diaphr	agm Actuated –	Buna-N Nitrile Diaphragm, Zinc	Plated Steel Housing		
	0.2–10	0.4 ± 0.1	100	GRO1	GRG1
	1–40	1.2 ± 0.3	100	GRO3	GRG3
	1.5–75	2.2 ± 0.4	240	GRO4	GRG4
	3–150	4.2 ± 1	475	GRO5	GRG5
	5–250	7.4 ± 2	750	GRO6	GRG6
	13–425	13 ± 3	850	GSO1	GSG1
	20–675	19 ± 5	2000	GSO2	GSG2
		Stainless Steel Piston.			
#303 S	tainless Steel Ho	ousing, Viton <sup>®</sup> Fluorocarbon Di	aphragm and O-Ring,	Teflon® Retain	ing Ring.
	20–1000	49 ± 10	10000	GTO1	GTG1
	90–2900	141 ± 15	15000	GTO2	GTG2
	170–5600	200 ± 40	20000	GTO3	GTG3
	270–9000	350 ± 45	25000	GTO4	GTG4
Specif	fications				
Fluids C	Controlled	Air, water, hydraulic oils, gases, stea	m (depending on the mode	l)	
Pressur	e Connection	G1/4 (BSP) female, 1/4" NPTF, or 1/2	2"-14 NPT		
Weight	(approximate)	Type 1: 2 lb (0.91 kg); Open: 1.7 lb (	0.77)		
Voltage	Limits	600 V			
Continu	ous Current	10 A			
Electric	al Connections	1/2" conduit entry, unthreaded			
Standar	ds/Ratings	CE, IEC 60957.5.1, UL 508, CSA 32	11-03		
Tempe	rature Ratings	Minimum	Maximum		
Ambien	t	–23 °C (–10 °F)	+85 °C (+185 °F)		
	Diaphragm	–40 °C (–40 °F)			
Media	Piston	–26 °C (–15 °F)	+120 °C (+250 °F)		
	All with Form Q4	–26 °C (–15 °F)			
Operat	ing Curves	Contact Blocks			
Pressure	Max. Differential Fixed Differential	SPDT of form C contacts	Acceptable Wire Sizes: 12–22 AWG		





Min. Differential

Falling pressure



File LR 25490 Class 3211-03



**Recommended Terminal Clamp Torque:** 

Table 82: Adjustable Differential

(1) Determines the operating point on rising pressure.

**Open Type or NEMA Type 1 Enclosure** 

**UL Listed and CSA Certified as Industrial Control Equipment** 



9012GNO5



9012GQO2



9012GNG1

of Listed and CSA Certified as industrial Control Equipment					
Range on Decreasing Pressure	Approximate Mid Range (1)  Differential (adds to the	Maximum Allowable Pressure	Class 9012 Type		
psig	decreasing set point)	psig	Open Type	NEMA Type 1	
Diaphragm Actuated—I	Buna-N Nitrile Diaphragm, Zin	c Plated Steel Housin	g		
0.2–10	0.4-0.9	100	GNO1	GNG1	
1–40	1.2–3.6	100	GNO3	GNG3	
1.5–75	2.2-6.6	240	GNO4	GNG4	
3–150	4.2–13.2	475	GNO5	GNG5	
5–250	7.4–33.6	750	GNO6	GNG6	
13–425	13–37.2	850	GPO1	GPG1	
20–675	19–58.8	2000	GPO2	GPG2	
	ousing, Viton <sup>®</sup> Fluorocarbon [				
20–1000	49–150	10000	GQ01	GQG1	
90–2900	141–455	15000	GQO2	GQG2	
170–5600	200–950	20000	GQO3	GQG3	
270–9000	350–1400	25000	GQO4	GQG4	
Specifications					
Fluids Controlled	Air, water, hydraulic oils, gases, ste		del)		
Pressure Connection	G1/4 (BSP) female, 1/4" NPTF, or				
Weight (approximate)	Type 1: 2 lb (0.91 kg); Open: 1.7 lb	0.77)			
Voltage Limits	600 V				
Continuous Current	10 A				
Electrical Connections	1/2" conduit entry, unthreaded				
Standards/Ratings	CE, IEC 60957.5.1, UL 508, CSA 3	3211-03			
Temperature Ratings	Minimum	Maximum			
Ambient	–23 °C (–10 °F)	+85 °C (+185 °F)			
Diaphragm	–40 °C (–40 °F)				
Media Piston	–26 °C (–15 °F)	+120 °C (+250 °F)			
All with Form Q4	–26 °C (–15 °F)				
Operating Curves	Contact Blocks				
Max. Differential Adjustable Differential  Nin. Differential	SPDT ofform C	Acceptable Wire Sizes: 12–22 AWG  Recommended Terminal Clamp Torque: 7 lb-in			
Min. Differential  Falling pressure	contacts				

Table 83: Available Modifications for 9012G Open Type or NEMA Type 1 Enclosure UL Listed and CSA Certified as Industrial Control Equipment

Modification	Applies to	Form
Standard Buna-N Nitrile diaphragm in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q1
Ethylene propylene diaphragm in #316 stainless steel housing	Not available on GNG, GNO, GRG, GRO1. Available on all other GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q3
Viton® fluorocarbon diaphragm in #316 stainless steel housing	GNG, GNO, GPG, GPO, GRG, GRO, GSG, GSO	Q4
1/4-18 NPT external thread pressure connection	GNG, GNO, GRG, GRO	Z
1/2-14 NPT external thread, 1/4-18 NPTF internal thread pressure connection. Standard actuator only.	GNG, GNO, GRG, GRO	Z16
$\gamma_{\rm 16}$ -20 UNF-2B internal thread pressure connection	GNG, GNO, GPG, GPO, GQG, GQO, GRG, GRO, GSG, GSO, GTG, GTO	Z18

## 9016G Vacuum Switches

## 9016GAW Switches for Sensitive Control Applications



9016GAW2

9016GAW vacuum switches have double throw contacts. Normally open and normally closed circuits allow the use of these controls for standard or reverse action applications.

Standard controls can be mounted from the front using the bracket provided. Two mounting screws are required for firm attachment to any smooth, flat surface. Allowance must be made for flange projection. Controls with the Form F modification include two mounting feet with 9/32" mounting holes on 3–3/4 in. centers. The Range and Differential adjustments are accessed by removing the front cover.

Maximum allowable positive pressure: 100 psig.

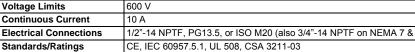
Diaphragms are oil resisting, nitrile butadiene rubber (Buna-N).

For electrical ratings and temperature limitations, see Table 68 on page 83.

For dimensions and modifications, see page 99.

9016GAW Vacuum Switch for Control Applications, Diaphragm Actuated

Range on Decreasing Vacuum (inHg)	Adjustable Differential Adds to Range <sup>(1)</sup> (inHg)		Contact	Pipe Tap	Class 9016 Type NEMA Enclosure Type	
, , , , , , , , , , , , , , , , , , ,	@ Minimum Range	@ Mid-Range	Arrangement	(NPTF)	4, 4X & 13	Type 7 & 9
0–28.7	0.8–9	1.3–7.4	1 N.O1 N.C.	1⁄4-18	GAW1	GAR1
0–25	5–20		1 N.O1 N.C.	1⁄4-18	GAW2	N/A
0–28.3	1–9	1.7–7.4	2 N.O.–2 N.C.	1⁄4-18	GAW21	GAR21
0–25	5–20		2 N.O.–2 N.C.	1⁄4-18	GAW22	N/A
Specifications						
Fluids Controlled	Air, water, hydraulic oils, gases, steam (depending on the model)					
Pressure Connection	G1/4 (BSP) female, 1/4" NPTF, or 1/2"-14 NPT					
Weight (approximate)	Type 4, 4X, and 13: 3 lb (1.36 kg); Type 7 & 9: 10 lb (4.54 kg)					
Voltage Limits	600 V					
Continuous Current	10 A					
Electrical Connections	1/2"-14 NPTF, PG13.5, or ISO M20 (also 3/4"-14 NPTF on NEMA 7 & 9 only)					



**Ambient** -23 °C (-10 °F) +85 °C (+185 °F) Diaphragm –40 °C (–40 °F) Media Piston -26 °C (-15 °F) +120 °C (+250 °F)

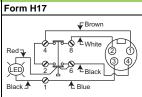
All with Form Q4 -26 °C (-15 °F) **Operating Curves Contact Blocks** 

Rising Pressure 1 N.O., Adiustable 1 N.C. Differential 2 N.O. 2 N.C.

Falling pressure

**Temperature Ratings** 

Same



Connection

Form H10 Form H11 RED 10

elements allowing use on circuits of opposite polarity. Each set contains two double-break contact elements (1 N.O., 1 N.C.) that must be used on circuits of the same polarity.

SPDT snap switches contain two double-break contact elements

(1 N.O., 1 N.C.) that must be used on circuits of the same polarity. **DPDT** snap switch contain two electrically separated sets of contact

Acceptable Wire Sizes: 12-22 AWG

Add the Differential to the Range to obtain the operating point on increasing vacuum (within vacuum limitations). The differential increases linearly over the range. The minimum differential doubles with NEMA Type 7 & 9 enclosures.

Recommended Terminal Clamp Torque:



File E12443 Haz Loc CCN NOWT (GAR) CCN NKPZ (GAW) CCN NTHT Marine Use (GAW)



File LR26817 Type GAR only (NEMA 7 and 9 Haz. Loc.)



7 lb-in



9016GAR1

## 9016GVG Power Switches



9016GVG1J10

The 9016GVG1 is designed as a companion to the 9036GG float switches in common use on vacuum heating pumps. Electrical ratings of float and vacuum switch types are equal.

For dimensions and modifications, see page 99.

Table 85: 9016GVG Vacuum Switch for Power Applications

**NEMA Type 1 Enclosure** 

**Contacts Open on Increasing Vacuum** 

Cut-Out Range, inHg	Approximate Adjustable Differential, inHg	Cut-In Range, inHg	Poles	Pressure Connection	Vacuum Setting, inHg	NEMA Type 1 Encl. Class 9016 Type	
					3–8	GVG1J09	
					16.5–25	GVG1J10	
					17–22	GVG1J11	
5–25	5–10 ln. Hg.	0–20	2	1/4-18 NPSF	18–23	GVG1J12	
					20–25	GVG1J13	
					Specify other vacuum (minimum order quantity: 4 pieces)	GVG1J99	
Specific	cations						
Fluids Co	entrolled	Air, water, l	hydraulic	oils, gases, stea	m (depending on the model	)	
Pressure	Connection	G1/4 (BSP)	) female,	1/4" NPTF, or 1/	2"-14 NPT		
Weight (a	pproximate)	2 lb (0.91)					
Voltage L	imits	600 V					
Continuo	us Current	10 A					
Electrical	Connections	1/4"-18 NP	TF or 1/2	"-14 NPT			
Standard	s/Ratings	CE, IEC 60	957.5.1,	UL 508, CSA 32	11-03		
Tempera	ature Ratings	Minimum			Maximum		
Ambient		–23 °C (–1	0 °F)		+85 °C (+185 °F)		
	Diaphragm	-40 °C (-4	0 °F)				
Media	Piston	–26 °C (–1	5 °F)		+120 °C (+250 °F)		
	All with Form Q4	–26 °C (–1	5 °F)				
Operatir	ng Curves	Contact E	Blocks				
Rising Pressure	Max. Differential Adjustable Differential Min. Differential Falling pressure	DPST <b>←</b>	<b>~</b>		Acceptable Wire Sizes: 8–14 AWG Recommended Terminal 22-27 lb-in	Clamp Torque:	

For other ratings and specifications, see page 83.

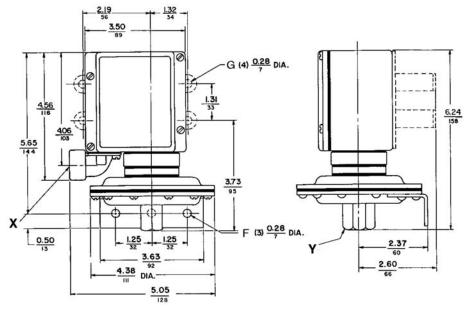






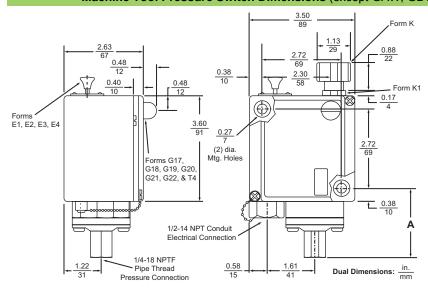
## **Dimensions**

Types GAW, GDW, GKW 1, 21 Figure 2: **Machine Tool Pressure Switch Dimensions** 



X: Conduit connection: G•W = 1/2-14 NPT; G•WM = 20MMBGS4568, Form M12 = Pg13.5; DIN40430. Y: Pressure connection: G•W = 1/4-18 NPTF; G•WM = 8; Form M14 = G 1/4 BS 2779; RP1/4 ISO 711; R 1/4 DIN 2999; GJ 1/4 UN1339.

9012 GAW, GBW, GCW, GDW, GEW, GFW, GKW, GLW, and GMW Figure 3: Machine Tool Pressure Switch Dimensions (except GAW, GDW, GKW 1, 21)

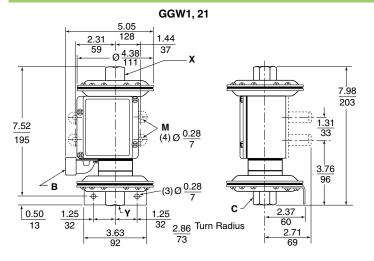


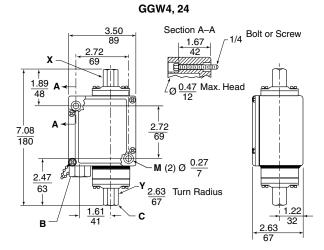
Туре	Dimension A, in. (mm)
GAW, GDW, GKW 2, 4, 5, 6, 22, 24, 25, 26	2.33 (59)
GBW, GEW, GLW 1, 2, 21	2.23 (57)
GCW, GFW, GMW 1, 2, 3, 4, 21, 22, 23, 24	3.15 (80)

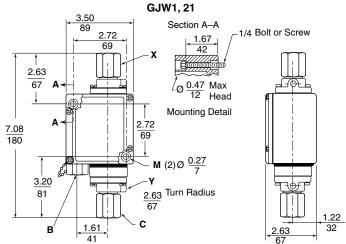
NOTE: Dimensions change with metric thread.

For flange and mounting bracket dimensions for low pressure device, see Figure 10.

Figure 4: Types GGW, GHW, GJW







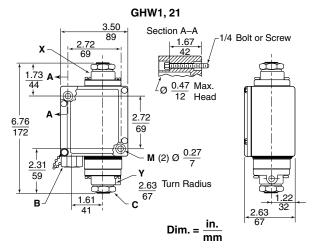


Figure 5: Types GAR, GBR, GCR, GDR, GER, and GFR

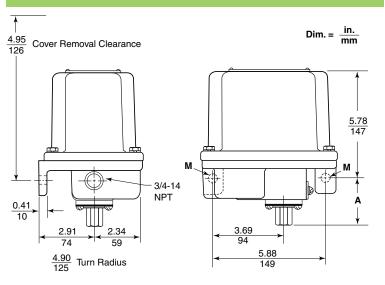


Table 86: Dimension A for G•R Switches					
Туре	Dimension A, in. (mm)				
GAR1, 2, 21, 22	2.02 (56)				
GAR4, 5, 6, 24, 25, 26	1.42 (36)				
GBR1, 2, 21, 22; GCR1, 21	1.32 (34)				
GCR2, 3, 4, 22, 23, 24	2.24 (57)				
GDR1, 2, 21, 22	2.02 (56)				
GDR4, 5, 6, 24, 25, 26	1.42 (36)				
GER1, 2, 21, 22; GFR1, 21	1.32 (34)				
GFR2, 3, 4, 22, 23, 24	2.24 (57)				

Figure 6: Types GNO1, GRO1

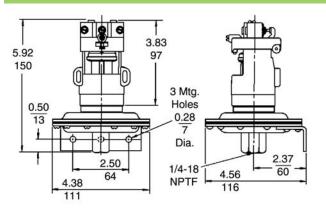


Figure 7: Types GNG1, GRG1

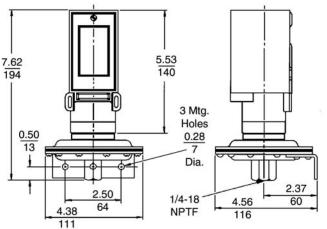


Figure 8: Types GNO, GRO

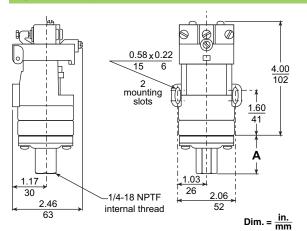


Figure 9: Types GNG, GPG, GQG, GRG, GSG, and GTG

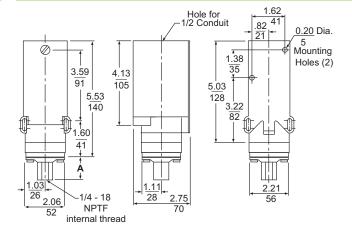


Table 87: Dimension A for G•O Switches				
Туре	Dimension A, in. (mm)			
GNO, GRO 3, 4, 5, 6	1.41 (36)			
GPO, GSO 1, 2, 3	1.31 (33)			
GQO, GTO 1, 2, 3, 4	2.24 (57)			

Table 88: Dimension A for	Dimension A for G•G Switches			
Туре	Dimension A, in. (mm)			
GNG, GRG 3, 4, 5, 6	1.41 (36)			
GPG, GSG 1, 2, 3	1.31 (33)			
GQG, GTG 1, 2, 3, 4	2.24 (57)			

Figure 10: 9016GAW Control Vacuum Switch Dimensions

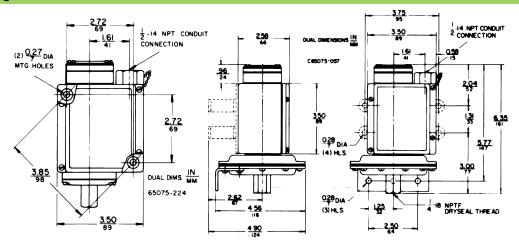


Table 89: Available Modifications for 9016GAW Vacuum Switches

Description	Form
Mounting feet (GAW 1, 21 only)	F
Viton® diaphragm with #316 stainless steel flange	Q4
Range scale window ((standard with Forms K and K1)	V1
Special setting specified (If indicating only one special setting, specify whether this setting is on increasing or decreasing pressure.)	Y1
1/4-18 NPT external thread pressure connection	Z
1/2-14 NPT external thread, 1/4-18 NPTF internal thread pressure connection (standard actuator only)	Z16

Figure 11: 9016GVG Power Vacuum Switch Dimensions

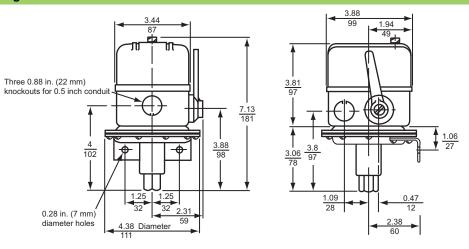


Table 90: Available Modifications for 9016GVG Vacuum Switches

Description	Form
3-way lever plus nameplate with marking: Float only—Vacuum and Float—Continuous (factory modification only)	E
Mounting bracket (for retrofit, order 9049A53 bracket kit)	F
Reverse action, normally open contacts	R
1/4 in. male pipe connection (1/4"-18 NPT, external thread) (for retrofit, use 1/4" pipe nipple)	Z

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