# SIEMENS

## **Copper Tubing to Poly Tubing Adapter**

#### **Product Description**

This package contains 50 Flexible Poly Tubing Adapters. Each adapter is 24 inches (60 cm) long and connects 1/4-inch poly tubing to 1/4-inch copper tubing without the use of a compression fitting.

#### **Product Number**

141-426

### **Required Tools**

- Fine grade sandpaper
- Copper tubing cutter

#### **Prerequisites**

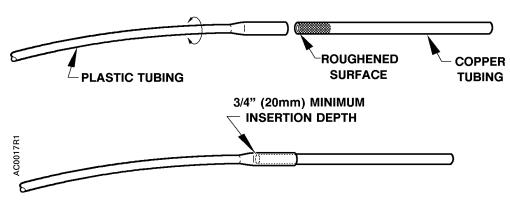
**NOTE:** This tubing adapter should be used in an indoor installation with an ambient temperature less than 110°F (43°C). The maximum operating pressure for this connection is 30 psi (207 kPa).

If the poly tubing is cold, assembly may be difficult. Allowing the tubing to reach room temperature, 72°F (22°C), before assembly will make installation easier.

#### Installation

- 1. Cut the end of the copper tubing with a tubing cutter. Remove any burrs with sandpaper.
- 2. Roughen about one inch (25 mm) of the copper tubing with sandpaper to secure the connection. Wipe off any sanding residue.
- 3. Insert the copper tubing into the poly adapter, twisting the poly tubing during assembly.

**NOTE:** Insert the copper tubing to a minimum depth of 3/4-inch (20 mm).



#### Figure 1. Flexible Adapter.

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