## **SIEMENS**

## **Technical Instructions**

Document No. 155-025 GA 142-4 April 26, 2019

## **POWERS® Controls**

## **GA 142 AP Analog Pressure Gauges**





Description	The GA 142 Analog Pressure Gauge is a round dial instrument displaying the value of input pressure over an angular displacement of 270°.					
Specifications	Accuracy	2-1/2% of full scale for middle half of the scale, 3-1/2% elsewhere				
	Connection	1/8-inch NPT male or barbed connector for 1/4-inch OD tubing. See Table 2				
	Shipping weight					
	1-1/2 inches 2-1/2 inches	0.5 lb (0.23 kg) 1 lb (0.45 kg)				
Operation	As the input pressure increases, the curved bourdon tube tends to straighten action moves the gear and linkage, which is attached to the end of the bourdo making the pointer rotate clockwise.					
Calibration and Adjustments	0 0	Use a master gauge to check the pressure reading. If the gauge does not indicate this measurement, adjust the gauge pointer.				

Table 1. Product Numbers.

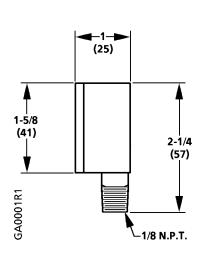
	Product Number						
Range	1-	1/2-in	2-1/2-in				
	Panel-mount	Pipe-mount	Panel-mount	Pipe-mount			
0 to 30 psi	142-0274 (barb)	_	142-0277 (barb)	142-0311 (back)			
0 to 30 psi 0 to 200 kPa	_	142-0373* (back) 142-0426* (bottom)	_	_			
0 to 30 psi 0 tp 200 Kpa RoHS Certified	_	142-0473* (back) 142-0476* (bottom)	_	_			
0 to 100 psi	_	_		142-0312 (back)			
0 to 160 psi	_	_		142-0313 (back)			

<sup>\*</sup> Dual Scale Gauges. Pipe-mount fitting threads are Teflon taped. No logo.

Table 2. Hole Sizes for Panel-mounted Gauges.

Gauge Size Inches (mm)	Hole Size Inches (mm)	Cutout used in Standard Panel Template*				
1-1/2 (38)	1-11/16 (42)	G-1				
2-1/2 (64)	2-21/32 (68)	G-3				

<sup>\*</sup> See 155-223P25 (TB 196) for further information.



1/16 TO 5/8
(1.6 TO 16mm)
PANEL THICKNESS

BARB CONNECTION
FOR 1/4 (6.4mm)
O.D. TUBING

#10 -32 THD.

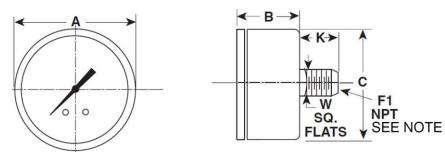
Figure 1. Dimensions for 142-0426.

Figure 2. Dimensions for Table 3.

Table 3. Dimensions in Inches (mm). See Figure 2.

Product	Nominal		Dimensions						Gradu	ations
Number	Size	Α	В	С	D	Е	F	G	Major	Minor
142-0274	1-1/2" (38)	1-13/16 (46)	1-19/32 (40)	1	3/4 (19)	1-1/8 (29)	21/32 (17)	1-1/8 (29)	5	1
142-0277	2-1/2" (64)	2-7/8 (73)	2-5/8 (67)	7/32 (5)	1 (25)	1	7/8 (29)	2 (51)	5	1
142-0311	2-1/2" (64)	2-23/32 (69)	2-11/16 (68)	1	1 (25)	1	7/8 (22)	_	5	1
142-0312	2-1/2" (64)	2-23/32 (69)	2-11/16 (68)		1 (25)		7/8 (22)	_	10	2
142-0313	2-1/2" (64)	2-23/32 (69)	2-11/16 (68)	l	1 (25)	1	7/8 (22)	_	20	5
142-0373	1-1/2" (38)	1-5/8 (41)	1-9/16 (40)	_	7/8 (22)	_	5/8 (16)	_	5 (20)	1 (5)
142-0426	See Figure 1.									

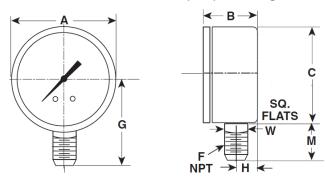
Table 4. Dimensions in Inches (mm) for Gauge 142-0473.



Dial Size Inches (mm)	А	В	С	F1	к	W	Weight Oz (kg)	
	Back	Back		NPT		Back	Back	
1.5 (38)	1.64 (42)	1.01 (26)	1.60 (41)	1/8	0.62 (16)	0.44 (11)	1.55 oz (0.044 kg)	

**NOTE**: Teflon tape to be applied around the circumference of the brass socket pipe thread leaving only the first one-half to two threads free of tape.

Table 5. Dimensions in Inches (mm) for Gauge 142-0476.



Dial Size Inches (mm)	A	В	С	F1 NPT	G	н	М	w	Weight Oz (kg)
	Lower	Lower						Lower	Lower
1.5 (38)	1.66 (42)	1.07 (27)	1.60 (41)	1/8	1.41 (36	0.38 (10)	0.62 (16)	0.56 (14)	1.62 oz (0.046 kg)

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